



# ELT AO WFS Possible Developments

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# Talk Overview



- What detectors are required for ELT AO WFS?
- Specification highlights:
  - ⇒ LGS
  - ⇒ NGC
- Possible LGS Solutions
- Possible NGS Solutions
- Development Plan/Schedule
- Summary



# What detectors are required?

- Two types of detectors have been identified:
  - ⇒ LGS WFS detector: very large pixel format to sample spot elongation, high frame rate (700 Hz), and low noise ( $<3e$ ).
  - ⇒ XAO WFS detector: for a pyramid WFS,  $256^2$  pixels are sufficient, but extremely high frame rate (3 to 4 kHz) and very low noise ( $\sim 1 e$ ).
- Assumed 5.5 years to develop (2008-2013) thus must be based on almost available technology
- Detector requirements differ sufficiently to believe separate development are required
- **Concentrated so far on LGS WFS detector**
  - ⇒ as thought to be the most challenging and
  - ⇒ Critical for the success of the ELT.
  - ⇒ **Highest priority for ESO**



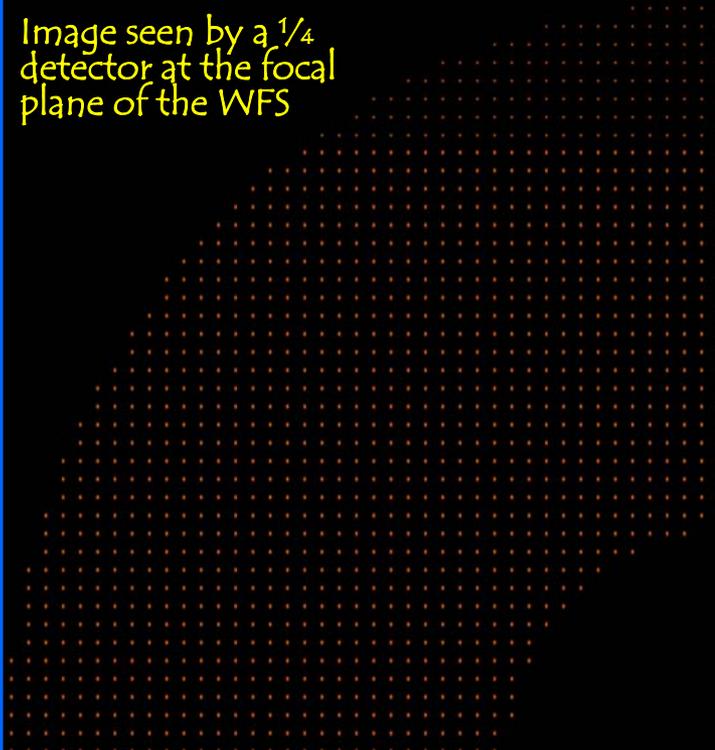
# LGS Specifications highlights



## Current LGS WFS baselines:

- Up to 6 Sodium LGSs (= 589 nm)
- Spatial sampling of 84 x 84 sub-apertures (goal 100 x 100)
- Sample the spot elongation by 20 x 20 pixels per sub-aperture
- Large pixels 24-50 $\mu$ m, small full well < 4000e
- 100% fill for maximum flexibility
- High temporal sampling of 700 Hz
- High QE > 90%
- Low RON < 3e- (goal <1 e-), DC < 0.5e/pix/frame
- Good spatial PSF of 0.8pixel
- Handle pulsed lasers (several pulses per int. time)
  - ⇒ Non-destructive electronic shuttering
  - ⇒ Noiseless addition of charge from laser pulses
- Ease of use/compact size:
  - ⇒ Integrated Read-Out electronics
  - ⇒ Simple (if possible digital) industry std interface
  - ⇒ Goal: data compress by performing centroid on-chip
  - ⇒ Peltier cooling
- Goal: Extension to first light NGS WF Sensing

Image seen by a  $\frac{1}{4}$  detector at the focal plane of the WFS





# XAO Specifications highlights



## Current XAO WFS baselines:

- XAO Pyramid wavefront sensing
- Spatial sampling of 200 x 200 sub-apertures
- 4 quadrant detection (separate detectors) of 200x200 pixels
- Large pixels 24-50 $\mu$ m, small full well < 4000e
- Very High temporal sampling of 3-4 kHz
- High QE > 90% (450-1000nm) especially into the RED
- Low RON < 1e<sup>-</sup>, DC << 0.1e/pix/frame
- Good spatial of PSF 0.8pixel
- Ease of use/compact size:
  - ⇒ Integrated Read-Out electronics
  - ⇒ Simple interface
  - ⇒ Peltier cooling



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- **Possible LGS Solutions**
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# Performed Design Studies to Get Answers



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VLT PROGRAMME

TELESCOPE SYSTEMS DIVISION

ELT Visible Adaptive Optics WFS Detector  
**Conceptual Design Study**  
**Statement of Work**



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ELT Visible Adaptive Optics WFS Detector  
**Technical Specifications**

Milestones	Date (months)	Deliverables
Milestone 1: Start contract	To	Contract signature and Kick-Off Meeting Minutes of KO meeting
Milestone 2: Straw-Man Design Report	To + 2	Report one week before meeting Straw-man Design Report and Progress Meeting
Milestone 3: Design Review	To + 6	Detector Conceptual Design Study Report Review Meeting 4 weeks later Minutes of Design Review Meeting

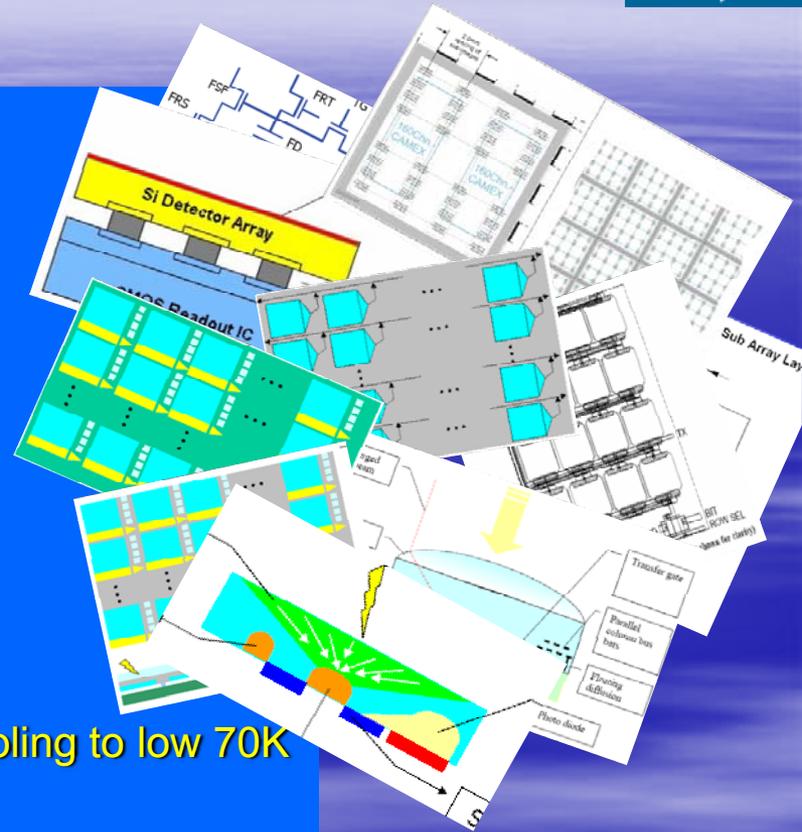
# Lots of options studied but discarded!

## Discarded:

- HyViSi
- 3-D integrated FPA (MIT/LL)
- CCD/CMOS with charge detection in CMOS
- CCD/CMOS with charge detection in CCD
- CMOS Mosaic
- CCD Mosaic
- CMOS/CMOS hybrid
- pnCCDs Mosaic

## Reasons:

- ⇒ Not able to reach read noise and/or require cooling to low 70K temperatures
- ⇒ Serious trades between parameters; noise, power dissipation, latency and read out speed
- ⇒ Too complex and/or manufacturability issues
- ⇒ Technology immature.



	Front Side	Hybrid	3D	Backside
QE	Red	Green	Green	Green
Dark Current	Green	Red	Green	Yellow
Noise	Green	Yellow	Green	Green
100% Operability	Green	Red	Green	Green
Size/Stitching	Green	Green	Red	Green
VLSI capability	Green	Green	Red	Green
Manufacturability	Green	Green	Red	Yellow

■ may not achieve requirements  
■ feasible  
■ demonstrated



# The Survivors



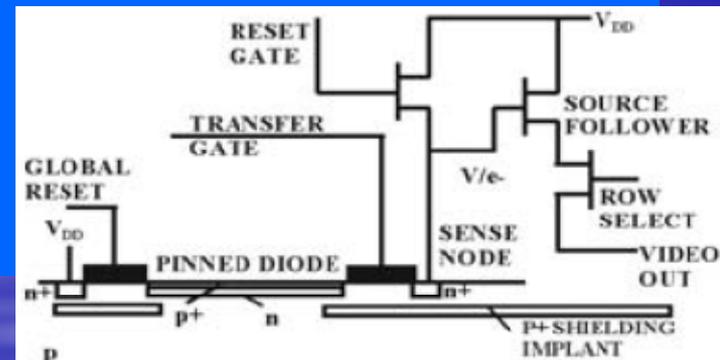
- Monolithic CMOS
  - ⇒ Front-Side Illuminated (FSI)
  - ⇒ Back-side Illuminated (BSI)
- Orthogonal Transfer CCD
- APD/CMOS Hybrid

Note that ESO has signed NDA agreements and is limited to amount of detail that can be shown.

# Monolithic CMOS

Use novel pixel designs that:

- Pin the photodiode to reduce dark current to make just below zero operation possible
- Build a CCD into the pixel to
  - ⇒ Noiselessly sample multiple laser pulses,
  - ⇒ Decouple the photodiode capacitance for high conversion gain (and low noise) and good linearity
  - ⇒ enables true DCS
- Build from large transistors to reduce occurrence of RTS noise
- Do DCS within the pixel to circumvent trade between read out speed and signal analog processing time.
- Do on-chip digitization for simple digital interface
- Do LVDS for glueless interface to FPGA (e.g. Xilinx)

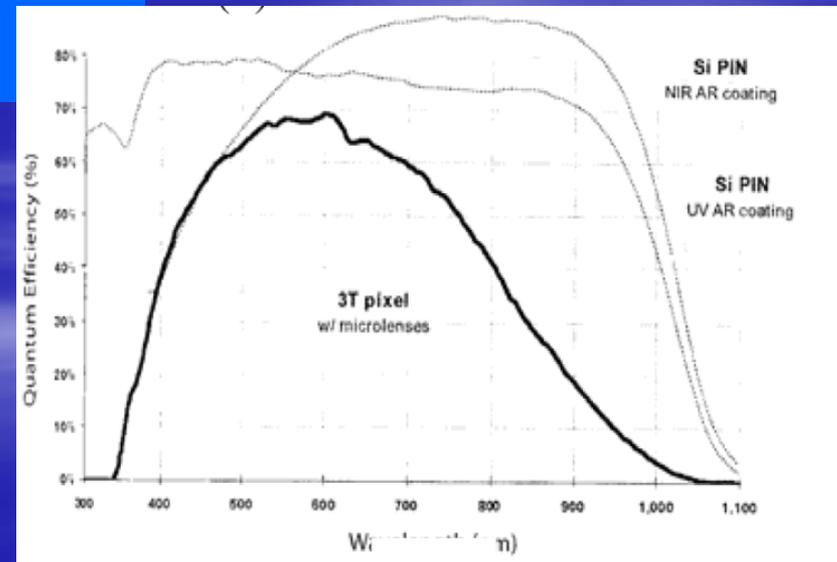
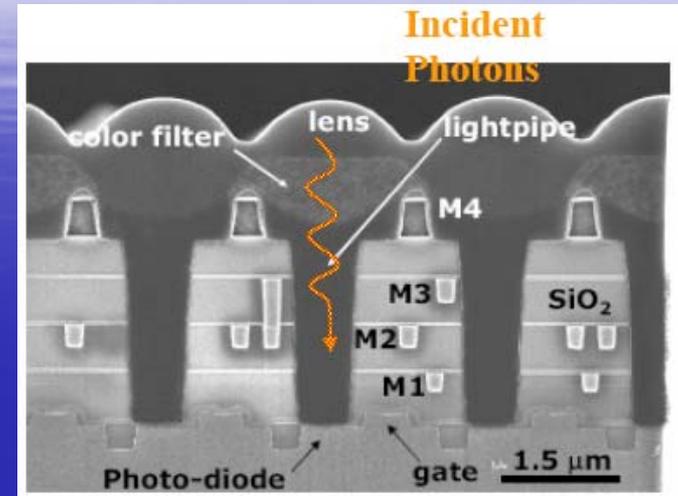


**PDD 5T Pixel**

**Example only**

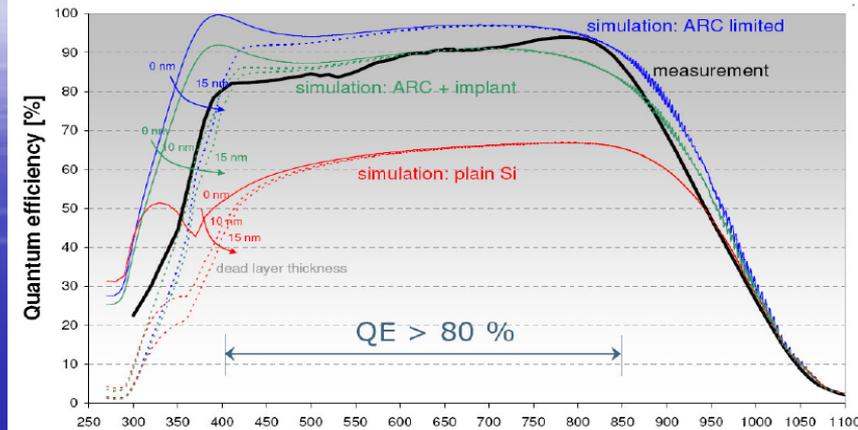
# FSI Monolithic CMOS

- Use advanced techniques to improve QE:
  - ⇒ Gapless micro lenses (100% pixel fill) to overcome problem of structures inside the pixel
  - ⇒ Optical light pipes through interlayer dielectrics
- Low risk first step with current technology
- Drawbacks are behavior of the microlens array, but their quality is improving fast and QE of ~ 80% estimated.

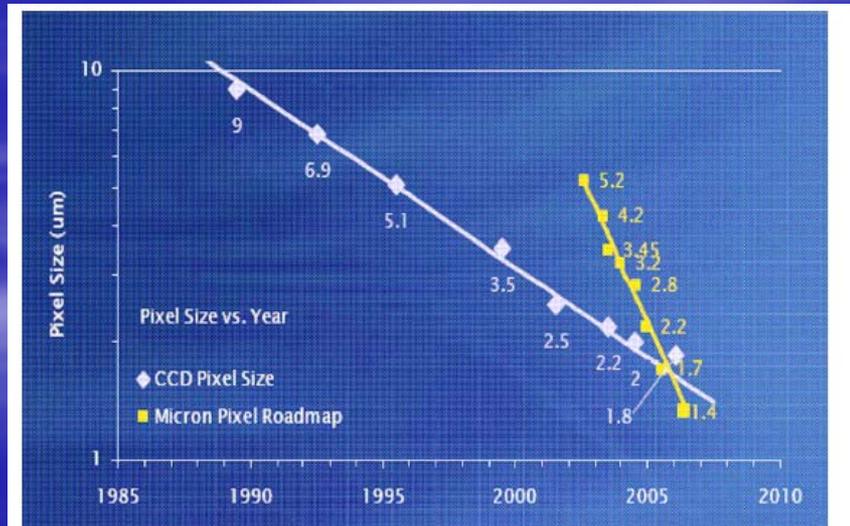


# BSI Monolithic CMOS

- Although technology is very new specifications can almost already be met today
  - ⇒  $QE > 80\%$  from 450 – 850 nm
  - ⇒ Dark current - 14pA/cm<sup>2</sup>
- BSI CMOS will become the technology for Mobile Phone Cameras. At pixel size of <1.2μm backside illumination will be cheaper
  - ⇒ Compared to light piping or buried u-lens
  - ⇒ Many CIS foundries/fabs are working on backside illumination
- We could benefit from this technology development

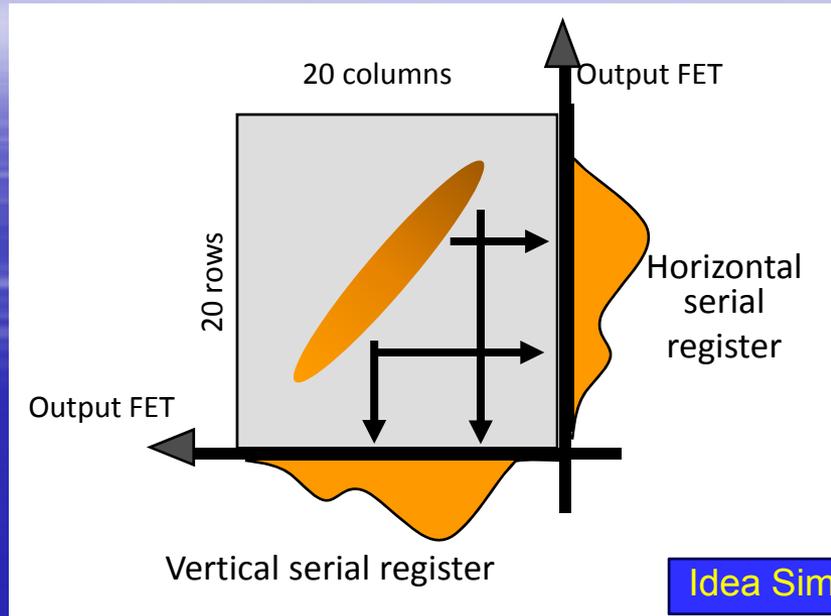


[Bogaerts] J. Bogaerts, K. De Munck, P. De Moor, D. Sabuncuoglu Tezcan, I. Fikai Veltroni, G. Lepage, C. Van Hoff, "Radiometric Performance Enhancement of Hybrid and Monolithic Backside Illuminated CMOS APS for Space -borne Imaging", 2007 International Image Sensor Workshop



Pixel Size Roadmap (from Micron Technologies)

# Orthogonal Transfer CCD



- Read out X/Y profile rather than the whole image.
- After each half integration time transfer and bin charge in X or Y.
- Data compression of  $\sim 10$  (20pixels/2 samples of X and Y).
- Add integral pixel electronic shutter:
  - ⇒ shutter drain competes with pixel electrode for collection of charge
- Use electron multiplication for output;  $< 1e$  RON



# Orthogonal Transfer CCD Considerations

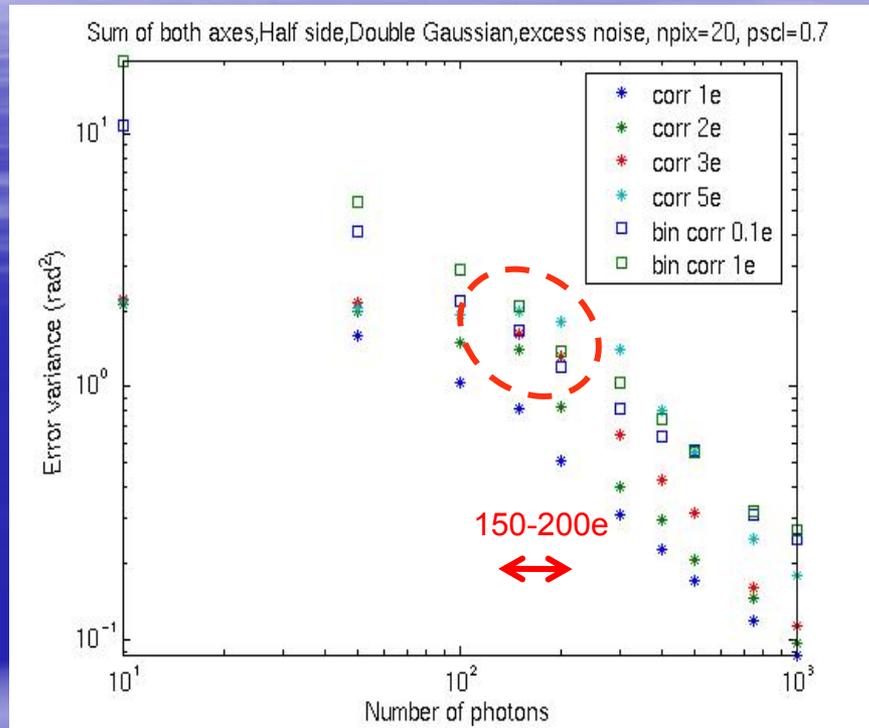


## Pros:

- ✓ 10 times data compression
- ✓ reduce amplifier count to comparative manageable number
- ✓ Signal is summed (binned) thus improvement in S/N; more signal per binned pixel but same RON.
- ✓ Less data and in 1D form so less processing in the RTC

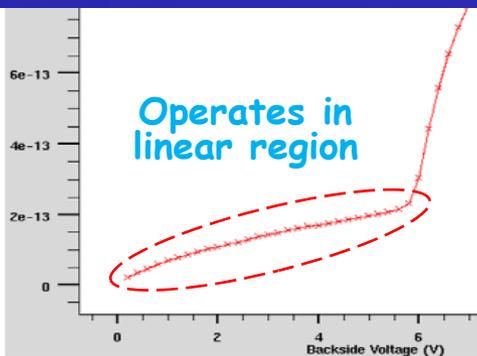
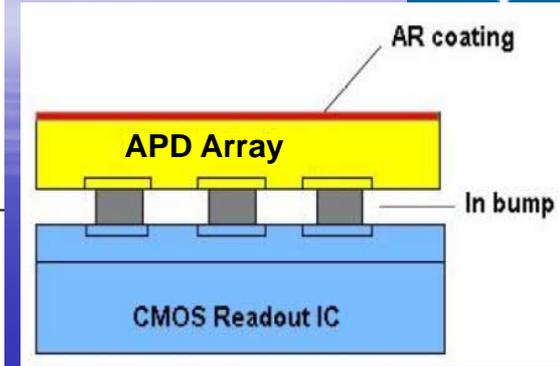
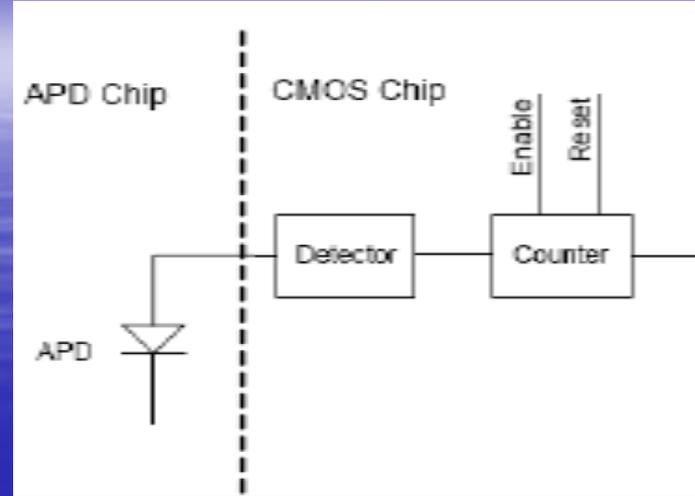
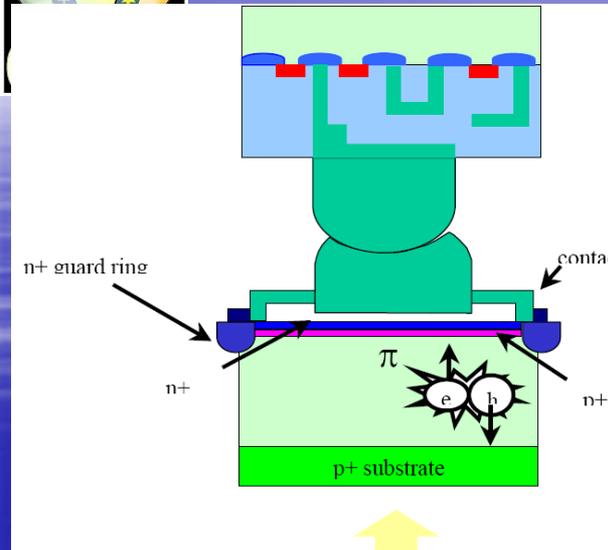
## Cons:

- ✗ Half of the light is effectively lost since the frame rate must be doubled to 1.4KHz
- ✗ Excess noise → effective QE is halved
- ✗ Binning adds dark current of pixels
- ✗ Sky noise added to LGS image through the binning process
- ✗ Some loss of structural information in the LGS image
- ✗ Less flexible as fill factor < 100%
- ✗ Large number of electron multiplication outputs still need to be demonstrated



- **Early simulation results:**
  - ⇒ At expected LGS signal  $\sim 150$ - $200e$  per subaperture,  $0.1e$  RON orthogonal CCD performs as good as a  $3e$  RON conventional detector.
- **Additional work:**
  - ⇒ Optimize the centroid computation.
  - ⇒ Simulate full system rather than consider only the sub-aperture.
- **Could be a good backup plan.**

# APD/CMOS Hybrid



Low voltage < 6V

- Backthinned Avalanche Photo Diode Array hybridized to a CMOS (0.18um) detection/thresholder/counter read out.
- Modest APD gain of ~ 100-200, low voltage < 6V
- Photon counter within the pixel by thresholding single events and incrementing a counter.
- Simple shuttering by resetting and enabling the counter.
- Simple digital (e.g. LVDS) output interface
- Low pin connections: Master clock, 3V3 power/gnd, APD bias (-10V), and shutter/read out synchronizing signals.



# Centroid Processor Off-Chip



- All design studies recommended to do centroiding off-chip.
  - ⇒ Power dissipation, noise cross-talk and too high risk quoted as main reasons
- FPGAs identified as good design platform with minimal glue logic to sensor.
- Requirements are challenging:
  - ⇒ **125GFlops (19.6Mflops per sub-aperture), the total memory 102MB (16kB per sub-aperture), and the external data bandwidth 170Mbyte/s.**
    - ✓ 20 words (40 bytes) of memory per pixel
    - ✓ 70 integer/floating point operations per pixel per read out frame
    - ✓ Receive 4 floating point/integer parameters (e.g. pixel weighting, sodium layer profile information) per pixel every second
    - ✓ Transmit X and Y centroid, a measure of the image sharpness, and the intensity  $\sum x \sum y I_{x,y}$  per subaperture per read out frame
    - ✓ Transmit raw 10 times a second for model updating and diagnostic purposes.
    - ✓ Achieve Centroid Calculation Latency < 100 $\mu$ s per subaperture

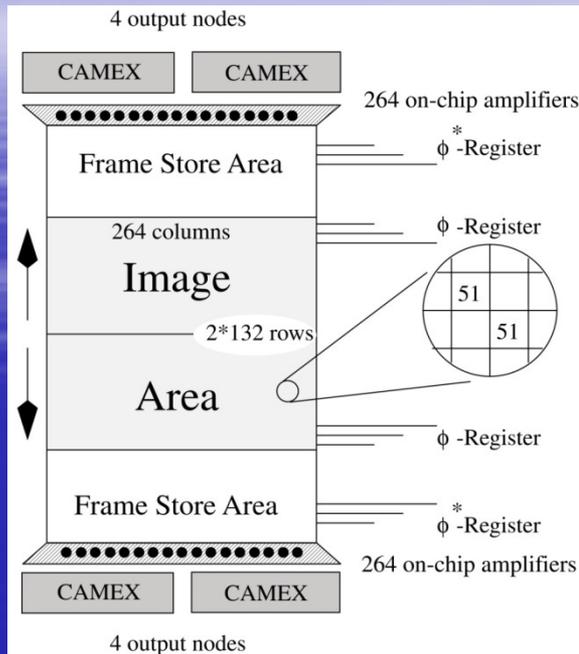


# Talk Overview

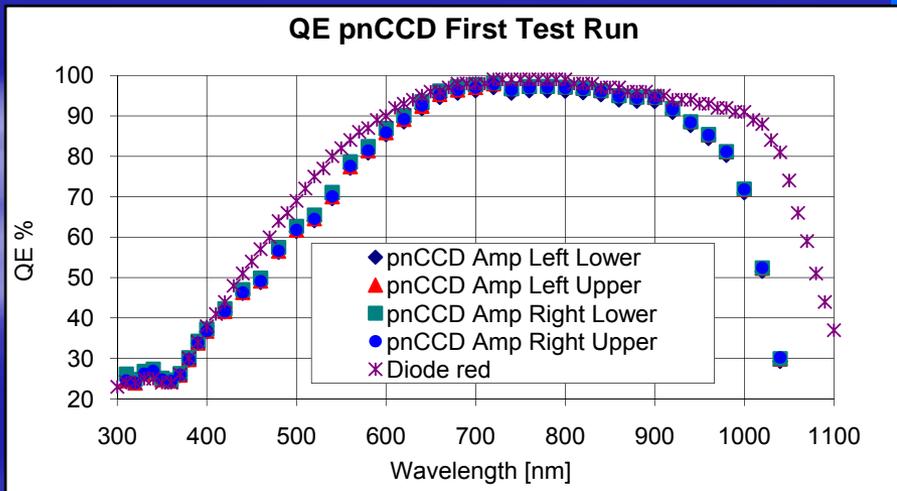


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- **Possible NGC Solutions**
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# Take 264x264 pnCCD



- Too small for LGS detector!
- 264x264 51um pixel
- 450um thick
- Split frame transfer
- One output amplifier per column
- Total 528 amplifiers
- 1000fps
- RON < 3e
- Integrated with CAMEX
  - ⇒ Gain
  - ⇒ Analog DCS signal processing
  - ⇒ Multiplexing of 132 channel to 1 output





# And Add APD Output

- See talk “AA-pnCCD detector development plan - Henk Spruit”
- Question: Can the AA-pnCCD be sped up to 3kfps?



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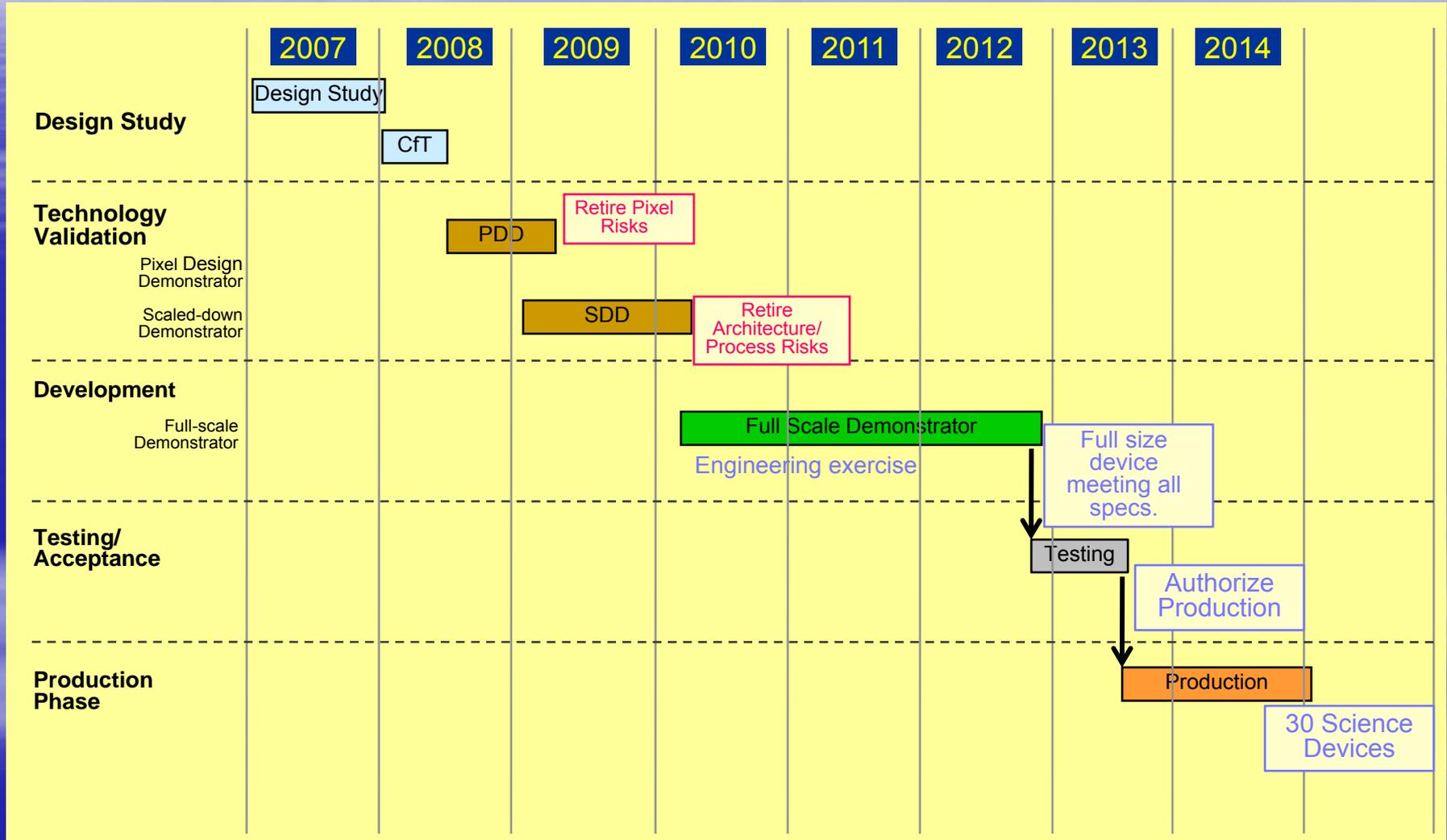


# LGS Development Plan

- Most of the solutions for the LGS detector are almost there separately but will require a technology validation phase where existing components are put together and some interesting new concepts/ideas are explored.
- Technology validation phase will consist of two steps (biggest risks first) :
  - ⇒ Pixel Design Demonstrator (PD) where several pixel designs and geometries are tested to optimize read noise, high speed operation, shutter extinction, APD gain, bump bond yield etc.
  - ⇒ Scaled-Down Demonstrator (SDD) where chip architecture is proved. A device will be developed that functions similar (with ADCs, multiplexing logic and output LVDS interface) to the final unit but of a smaller size (and lower cost).
- Full Scale Demonstrator
  - ⇒ Manufacture full size device (identical to final) meeting all specifications
- Testing and Acceptance
  - ⇒ Verify performance and give the go ahead to manufacture the final devices
- Production Phase
  - ⇒ Up to 30 final devices are manufactured



# Schedule





# Summary

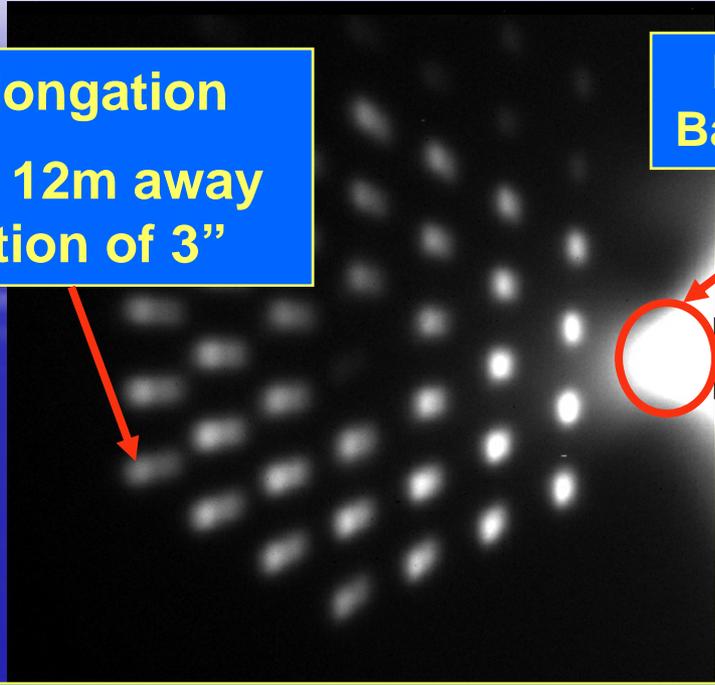
- Two types of AO WFS detectors identified for ELT:
  - ⇒ LGS WFS detector: 1600x1600pixels, 700 frame/sec, and low noise (<3e).
  - ⇒ XAO WFS detector: 255x256pixels, 3-4 kframe/sec, and very low noise (~1 e)
- Requirements for LGS detector are most challenging but constituents of several solutions almost exist:
  - ⇒ Monolithic CMOS
  - ⇒ APD/CMOS Hybrid
  - ⇒ Orthogonal Transfer CCD
- Development plan broken down into several phases will allow progressive retirement of risk at the earliest opportunity (largest ones first) and guarantee final success.



END  
Thanks

# LGS based AO challenges on ELT

Spot Elongation  
aperture 12m away  
elongation of 3"



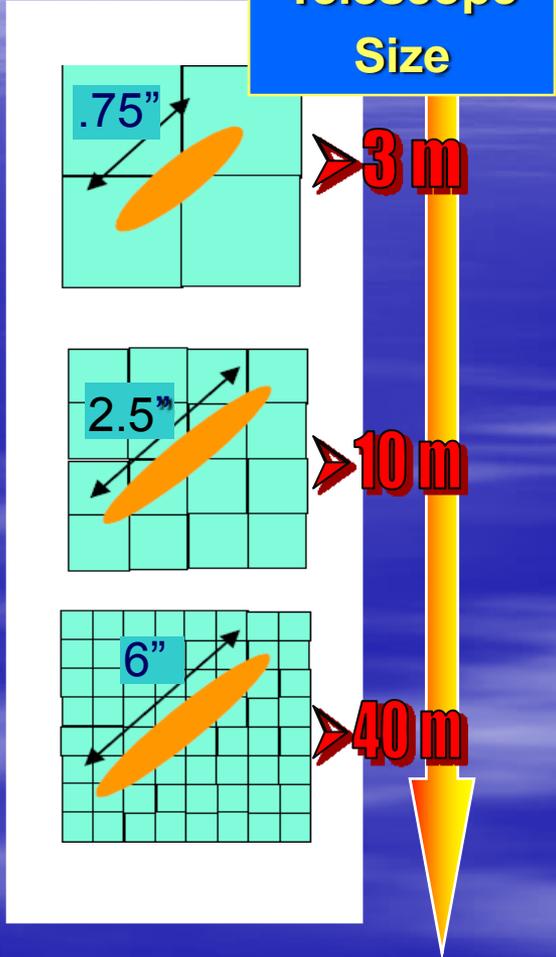
Rayleigh  
Backscatter

Laser  
Launch  
Site



Probably need ~ 20x20 pixels for each spot to properly sample the elongation.

Worse with  
Telescope  
Size



- Large amount of pixels for spot elongation issue
- With pulsed laser: electronic shutter (sodium spot only)