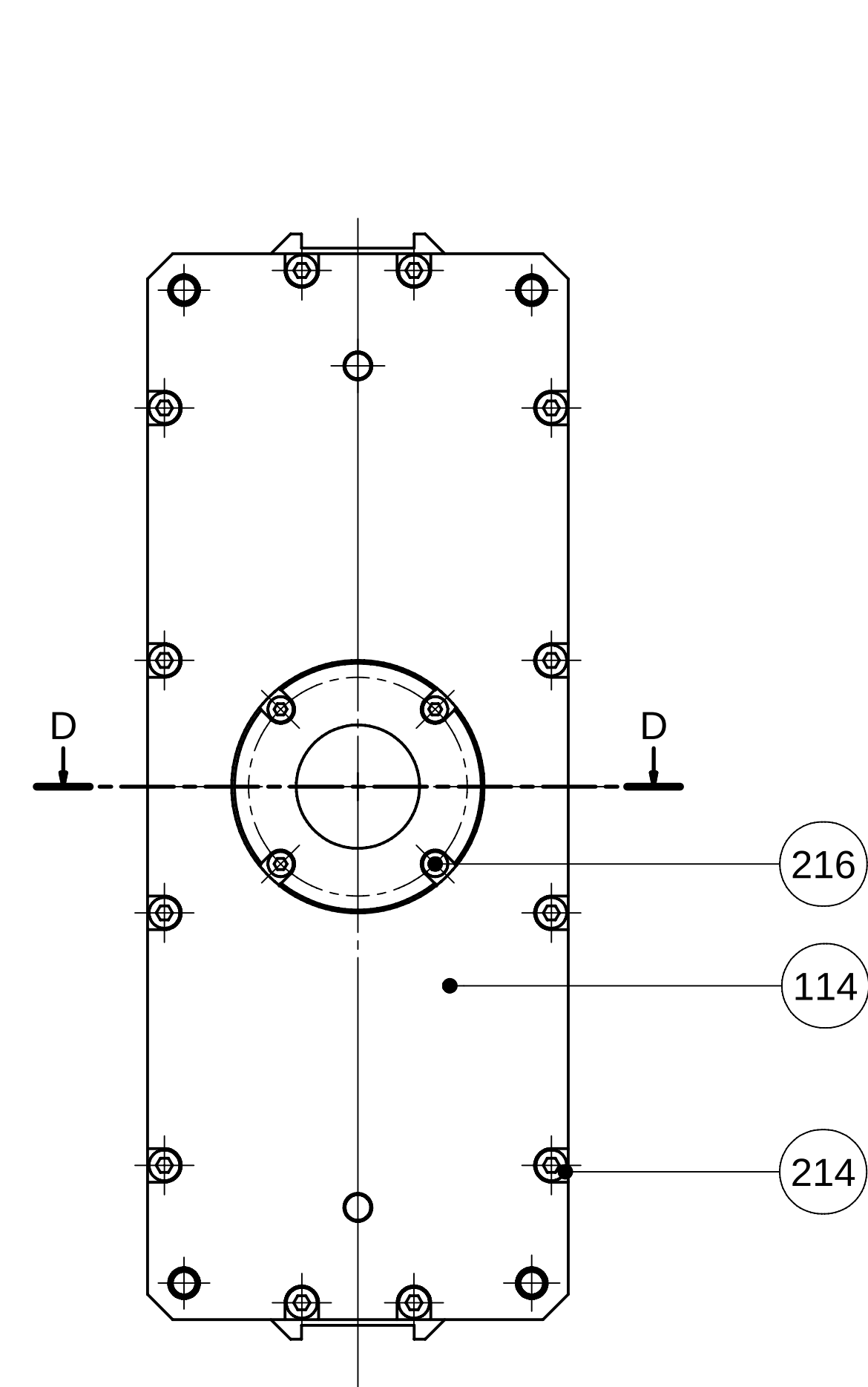
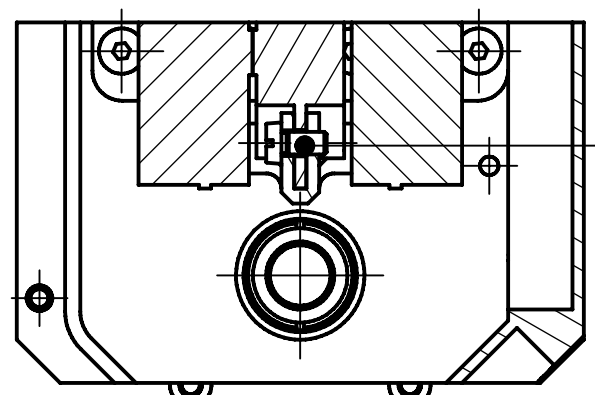




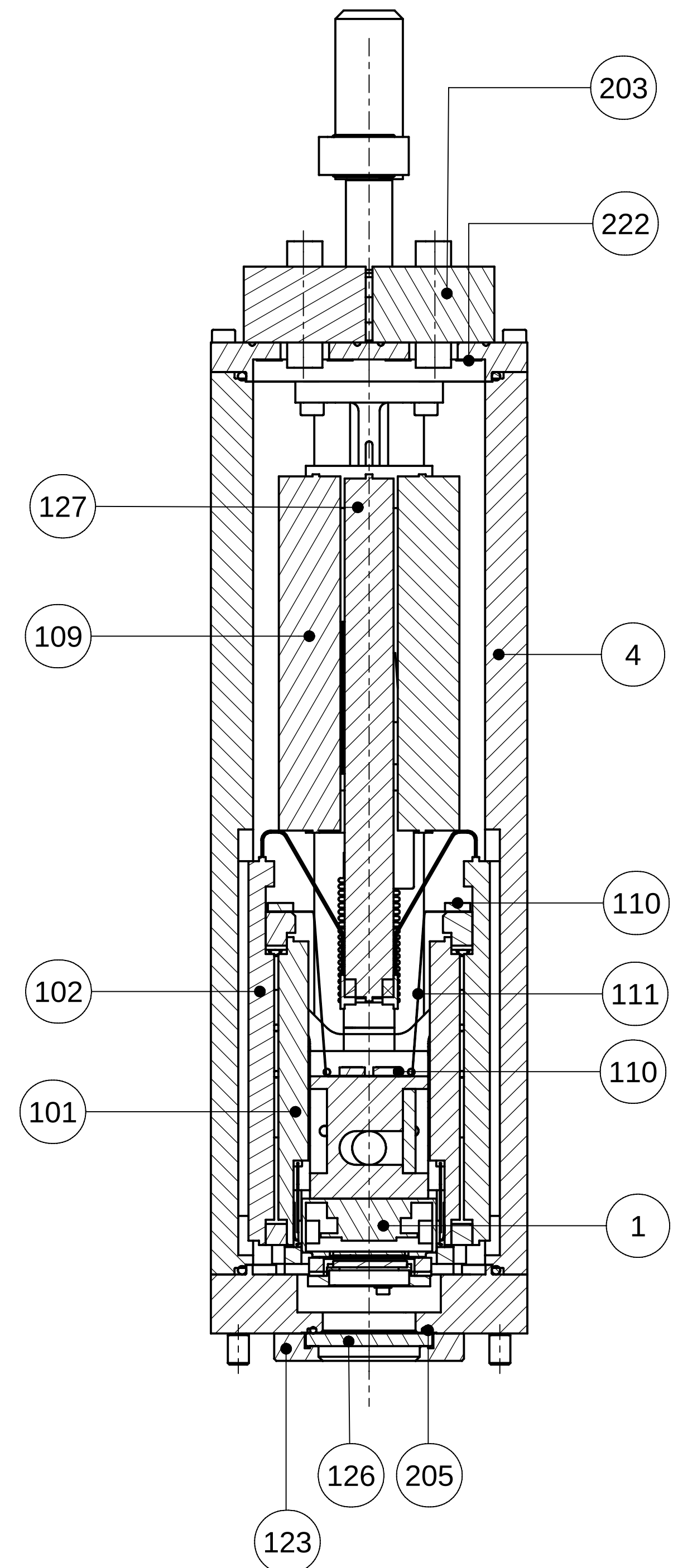
cooling fluid in line
components not shown:
- length of hose be defined
by application

cooling fluid return line
components not shown:
- length of hose be defined
by application

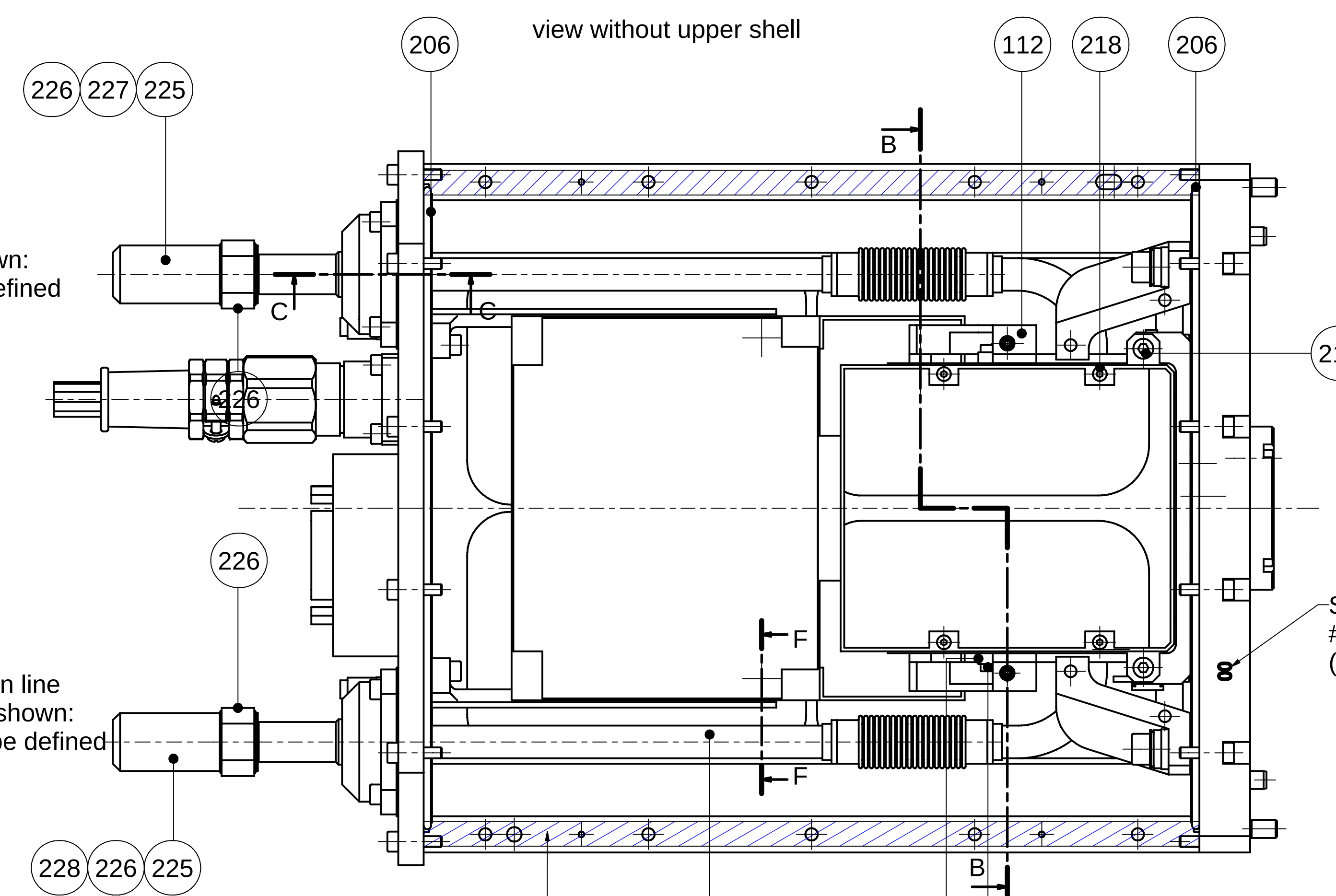
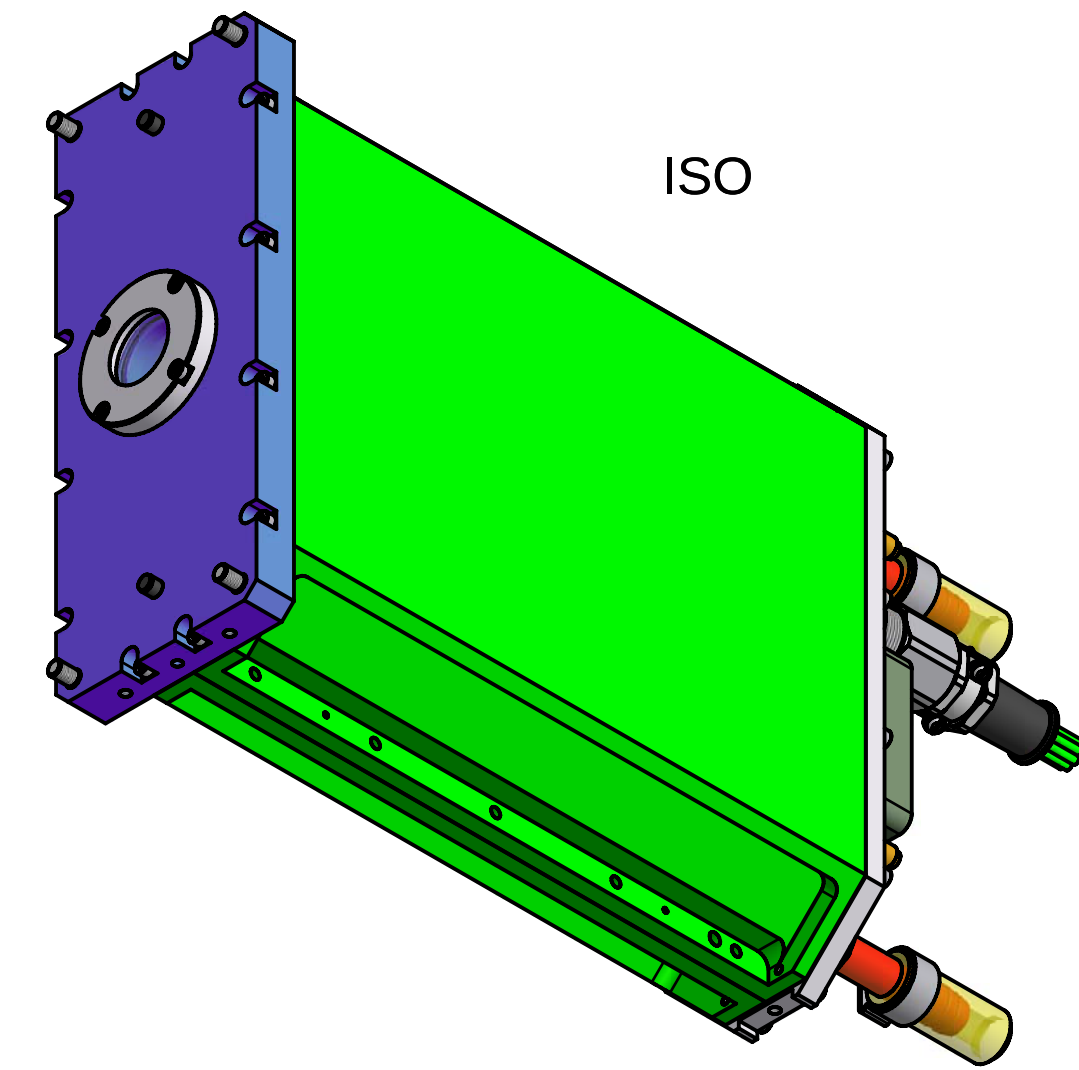
F-F (1:1)



D-D (1:1)



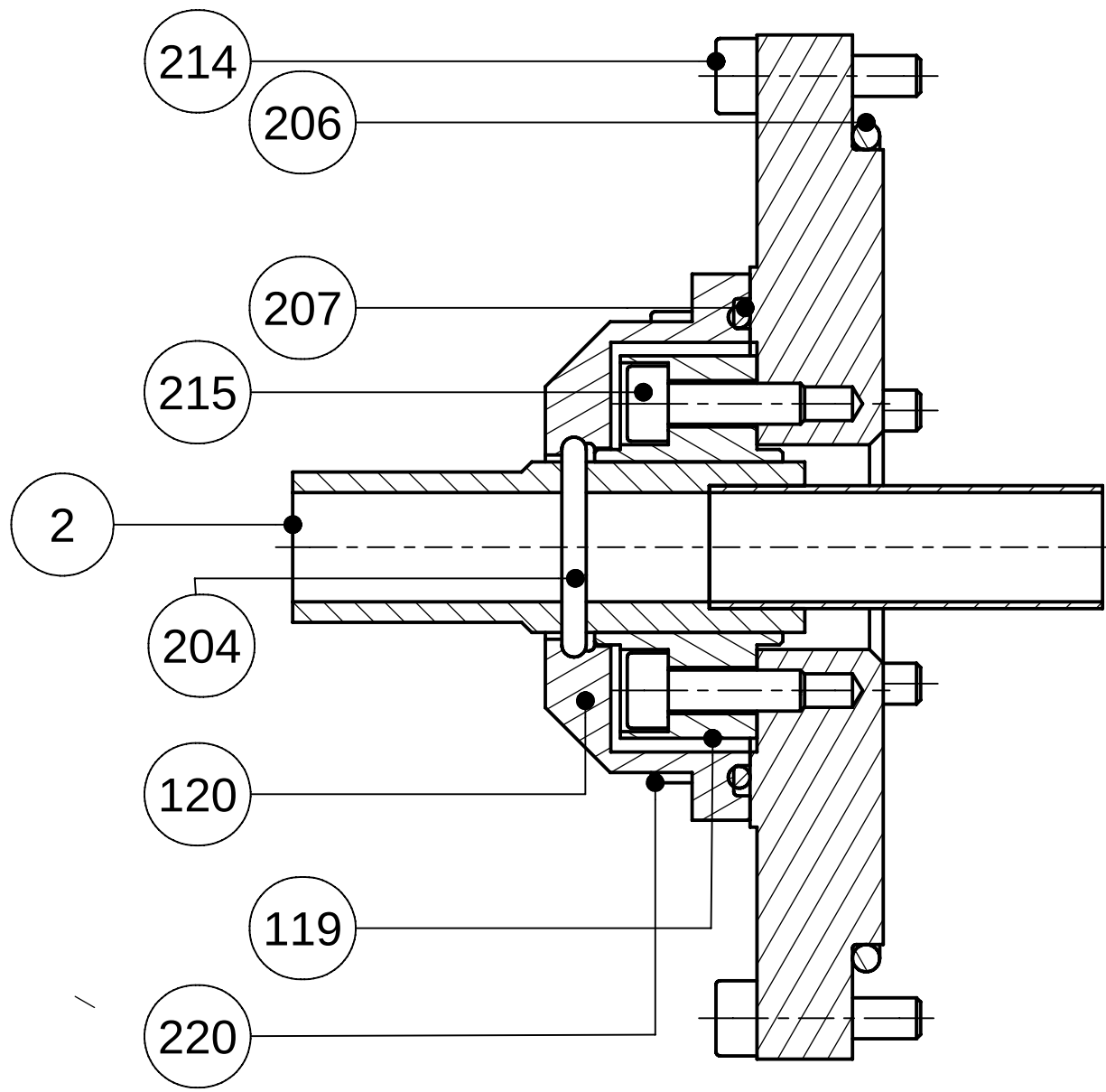
* Amount of cooling foils defined during
system testing. For the test setup a
package of 5 foils are foreseen.



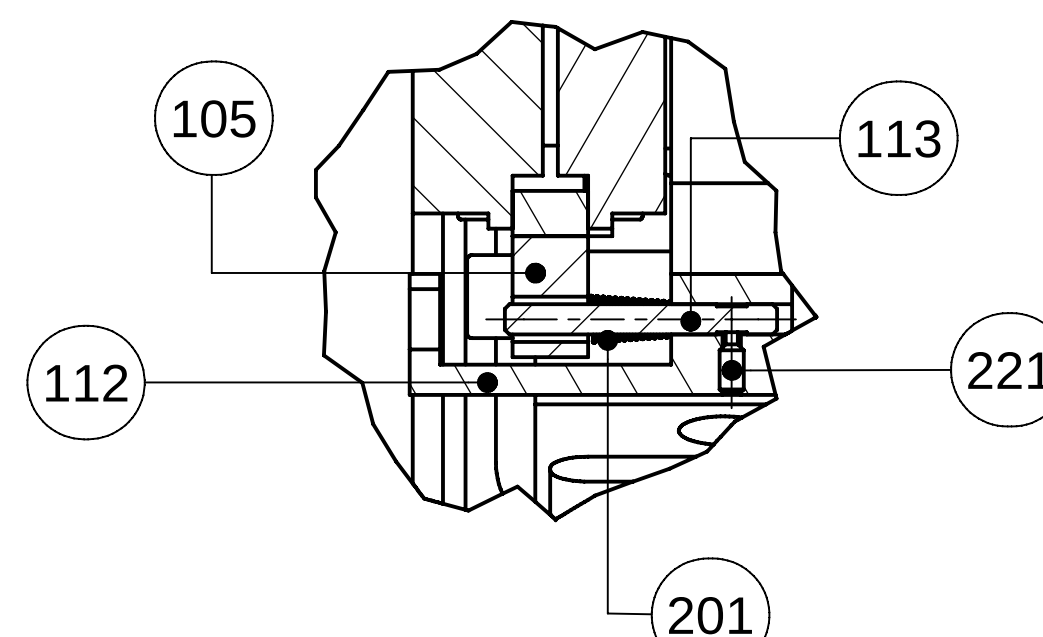
view without upper shell

view without shell

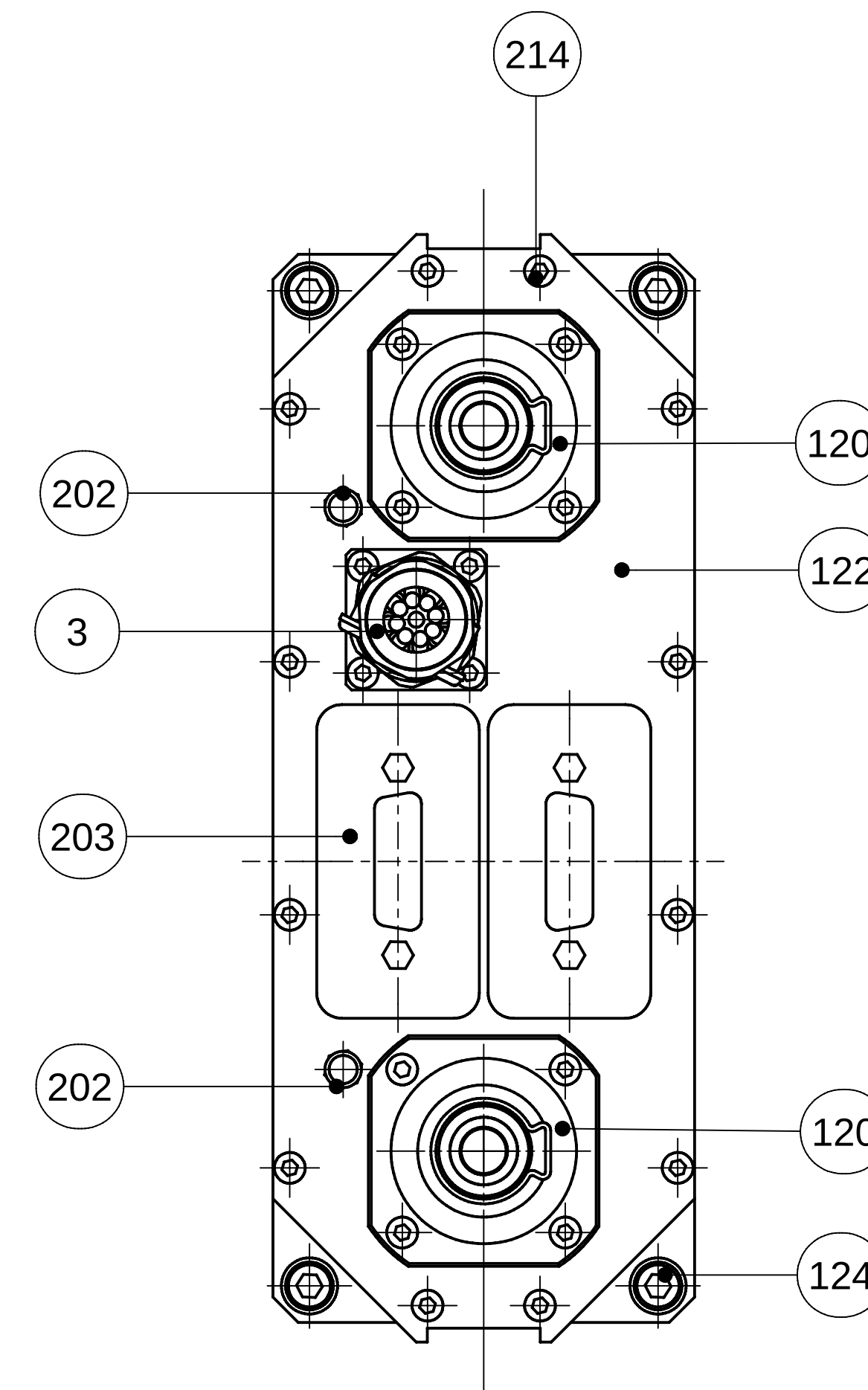
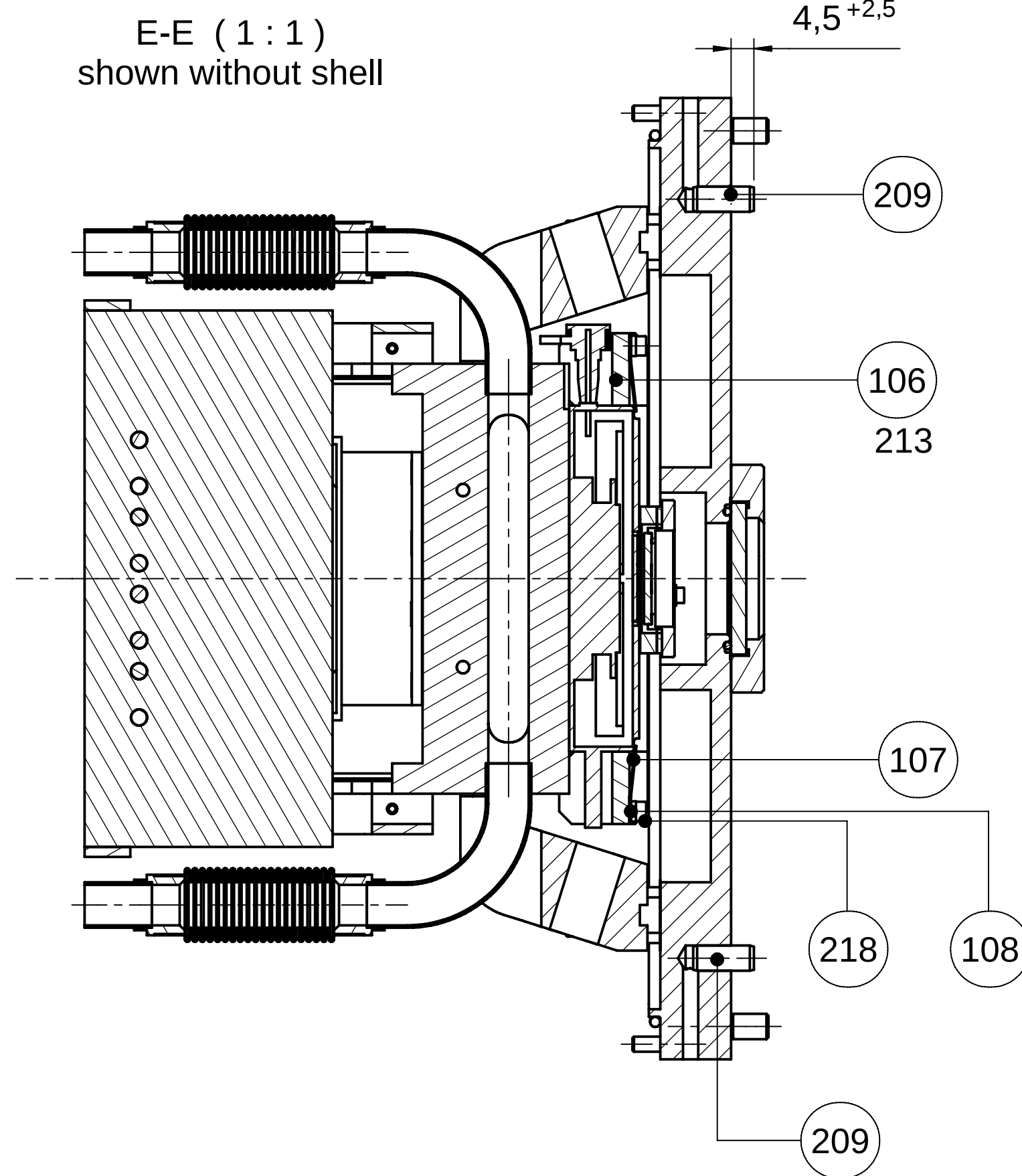
C-C (2:1)



S (2:1)

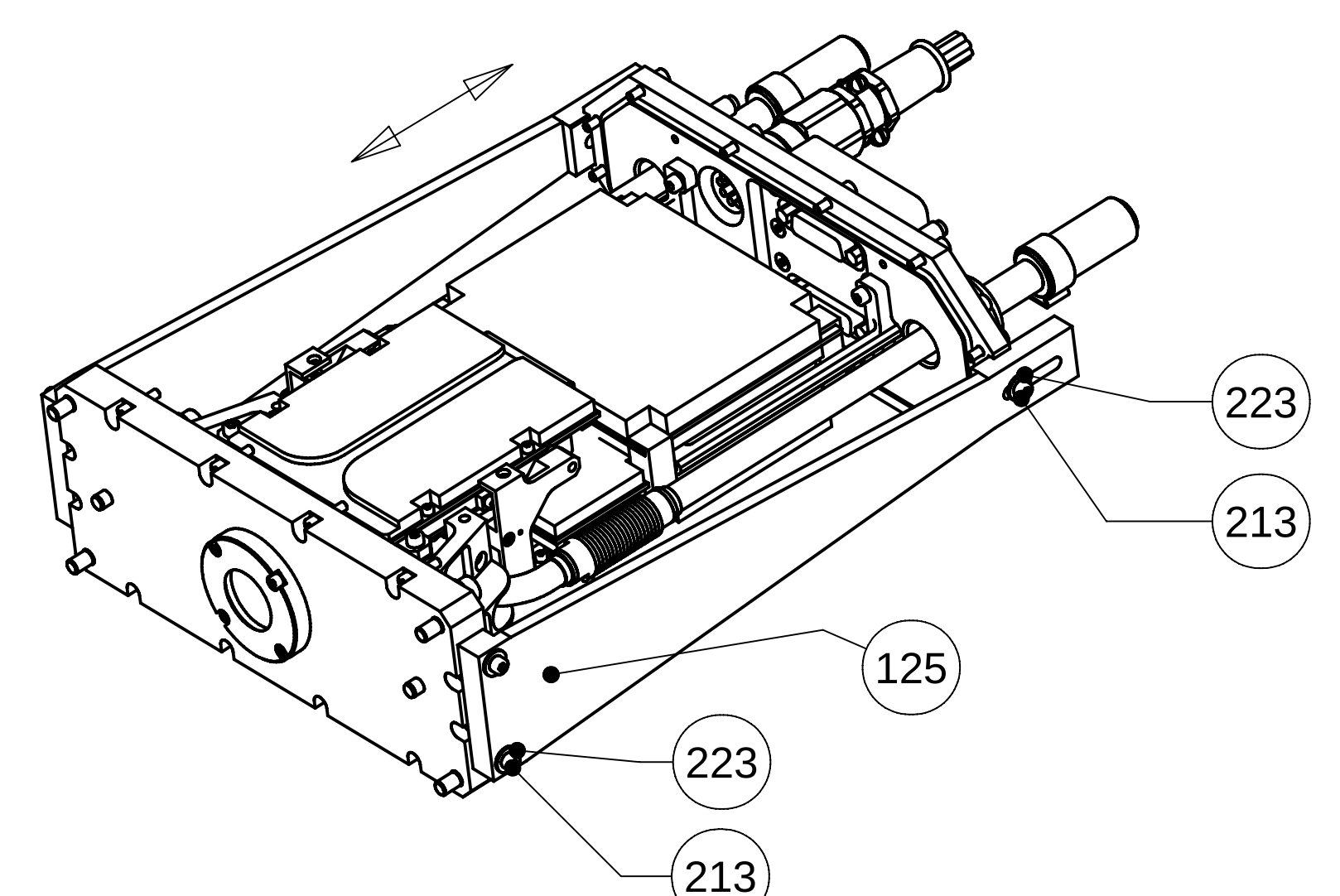
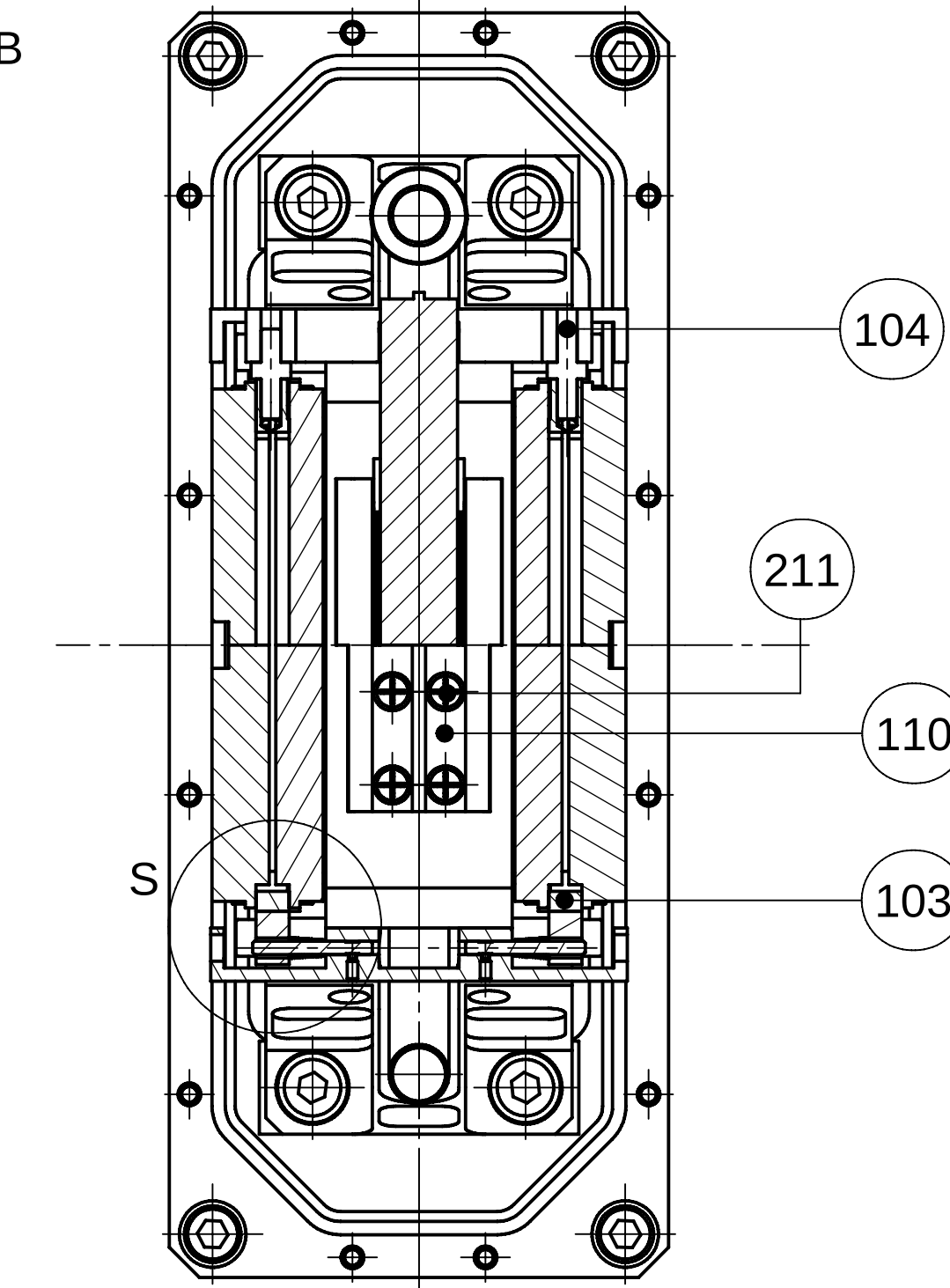


E-E (1:1)
shown without shell



Serialnumber
= 2Digit
(1st = 01, 2nd = 02,)

B-B



WORK INSTRUCTION

- Reference-plate (VLT-ESO-14850-0-131000-0014) is mounted to the integration tool
- Connector-plate (VLT-ESO-14850-0-131000-0022) and reference-plate are linked with mounting-tool (VLT-ESO-14850-0-131000-0025)
- Both shells are coated with liquid sealing (e.g. Loctite 5203/5205 or similar) area indication see view "without upper shell"
- Both shells (VLT-ESO-14850-0-131010-0001/-0002) are placed over the boards between the reference- and connector-plate
- Screw shells together and fix them on reference-plate
- Move Connector-plate towards the shells and fasten screws
- Remove mounting tool

Filename: VLT-ESO-14850-0-131000.dwg		Part Revision Number: 0	
Drawing Revision Number: 3		Weight: (kg.) 885	
Material:		Roughness: 3.2 Ra	
General Tolerances: DIN ISO 2768 -m/K		Scale: (1:2) 2:1, 1:1	
Date: 21/01/2008		Project/Product Item: 14850	
Designed: 05/05/2008 rcon28m		Description: LGS-WFS Camera Head (Assembly)	
Status:		Drawing Number: VLT-DWG-ESO-14850-0-131000	
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