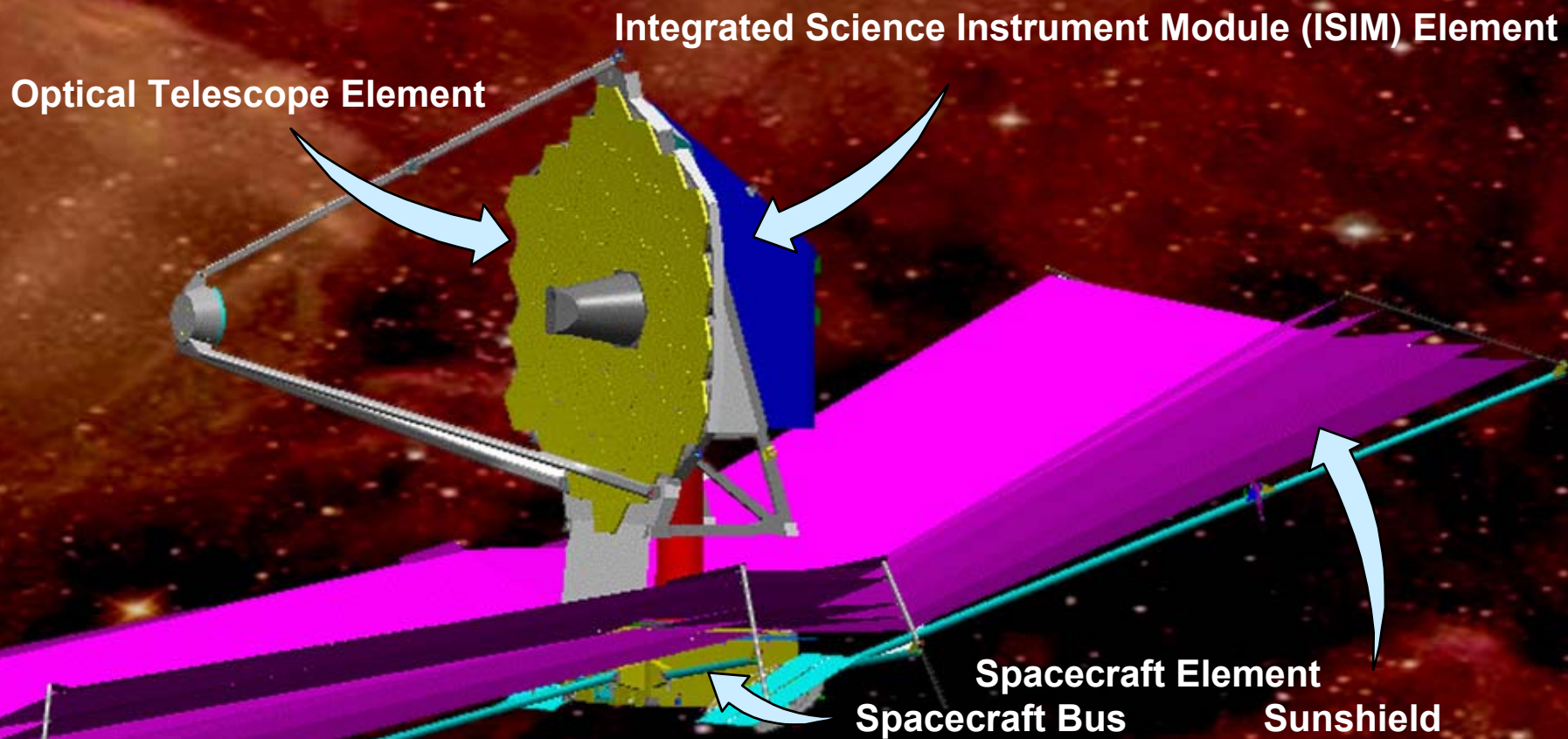




James Webb Space Telescope (JWST) Architecture and Overview

John Nella
JWST Kickoff Meeting
23 October 2002
02 JWST-0001





Topics

JWST Observatory Architecture



- TRW's JWST Team
 - Architecture Overview
 - Compliance with Mission Requirements
 - Deployment
 - Design Features
 - Interfaces
 - Risk Mitigation
 - Program Implementation
 - Optical Verification
 - Summary



Observatory Prime Contractor Team Brings Demonstrated Skills and Experience to JWST



TR W

NGST Prime Contractor

- Observatory performance, schedule, and cost
- Systems engineering and interfaces
- Spacecraft, Sunshield and all deployables
- Lead ground segment and operations support



Optical System Development

- OTE optical design and optics
- WFS&C design and algorithms
- Mirror segment cryogenic testing
- OTE and Observatory AI&T support



Telescope Integration and Test

- OTE ground AI&T
- Plum Brook test configuration and interfaces
- Fabricate ULE mirrors (if option selected)



We Enter Phase 2 with a Mature Observatory Design



- Optical Telescope Element design
 - Proven hexagonal mirror segment architecture
 - Semi-rigid architecture - Be and ULE compatible, with few actuators
 - Wavefront sensing and control that is deterministic and testbed-proven
 - Primary mirror chord-fold deployment design simplicity
 - Observatory passive jitter and thermal control/isolation
- Sunshield design has deployment heritage, thermal margins, and tested materials
- Accommodates ISIM with simple interfaces
- Spacecraft design
 - Common command and data handling
 - High heritage spacecraft components
- Performance verification and risk reduction
 - Early use of pathfinders, testbeds, and simulators retire risks
 - Comprehensive ground end-to-end cryo testing at Plum Brook

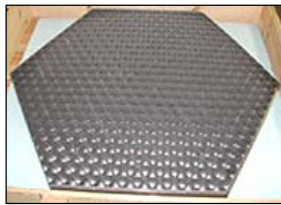
By combining the right advanced technology with a simple approach, we have an Observatory with low cost, schedule, and performance risk.

Phase 1 Investments Have Reduced Risk and Make JWST Goals Achievable

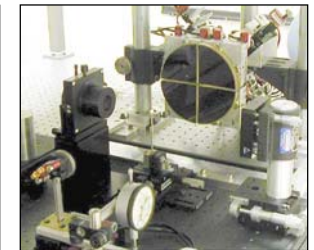
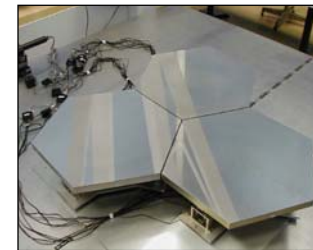
Mirror Actuators



Beryllium Mirrors
AMSD SBMD



Mirror System



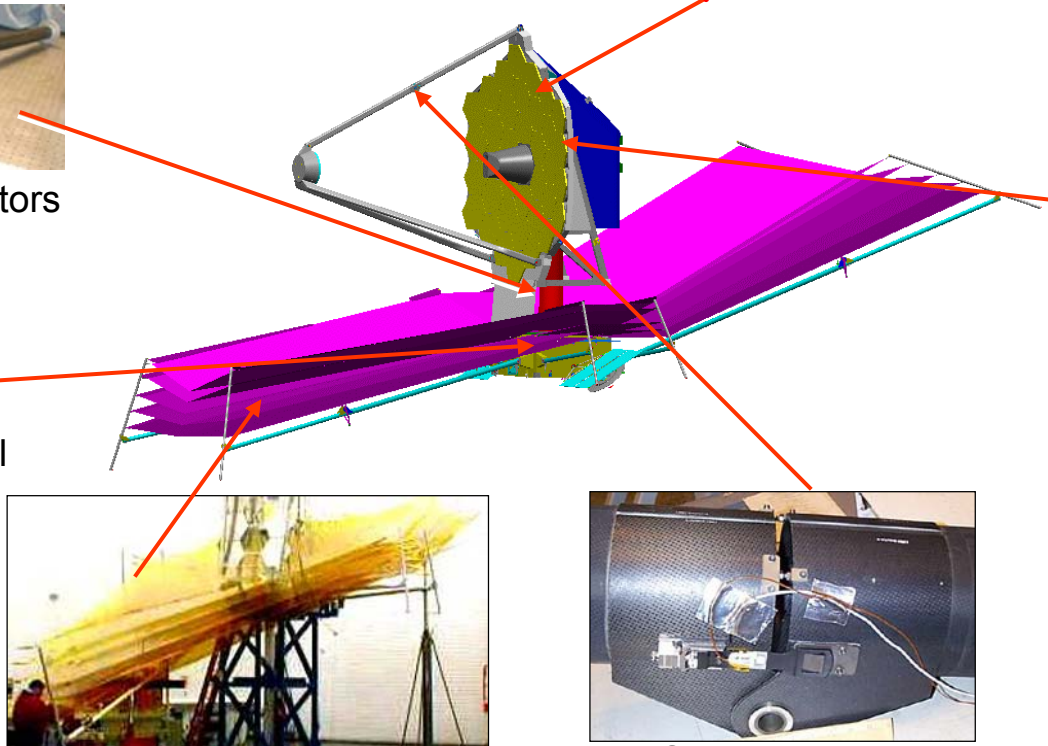
Wavefront Sensing and Control, Mirror Phasing



1 Hz OTE Isolators



Reaction Wheel
Isolators



Half-Scale Sunshield Model

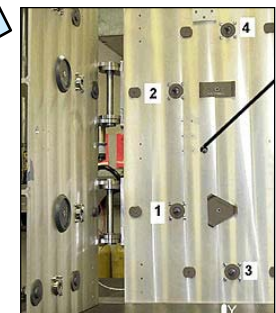


Secondary Mirror
Structure Hinges



Cryogenic Deployable Optical
Telescope Assembly (DOTA)

Primary
Mirror
Structure
Hinges and
Latches





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JWST Observatory Architecture Is Reliable and Robust

Optical Telescope Element (OTE)

- Stable over total field-of-regard
- Beryllium (Be) or ULE optics
- Performance verified on the ground
- Simple and low risk
 - Four deployments

Primary Mirror (PM) – 7 meter

- 36 (1 m) hex segments simplify mfg and design
- Simple semi-rigid WFS&C for phasing
 - Tip, tilt, piston, and radius corrections
- Segment performance demonstrated
- Deployable chord fold for thermal uniformity
- Stable GFRP/Boron structure over temperature

ISIM

- 3 SIs and FGS
- Large volume
- Simple three-point interface

Secondary Mirror (SM)

- Deployable tripod for stiffness
- 6 DOF to assure telescope alignment

Sunshield

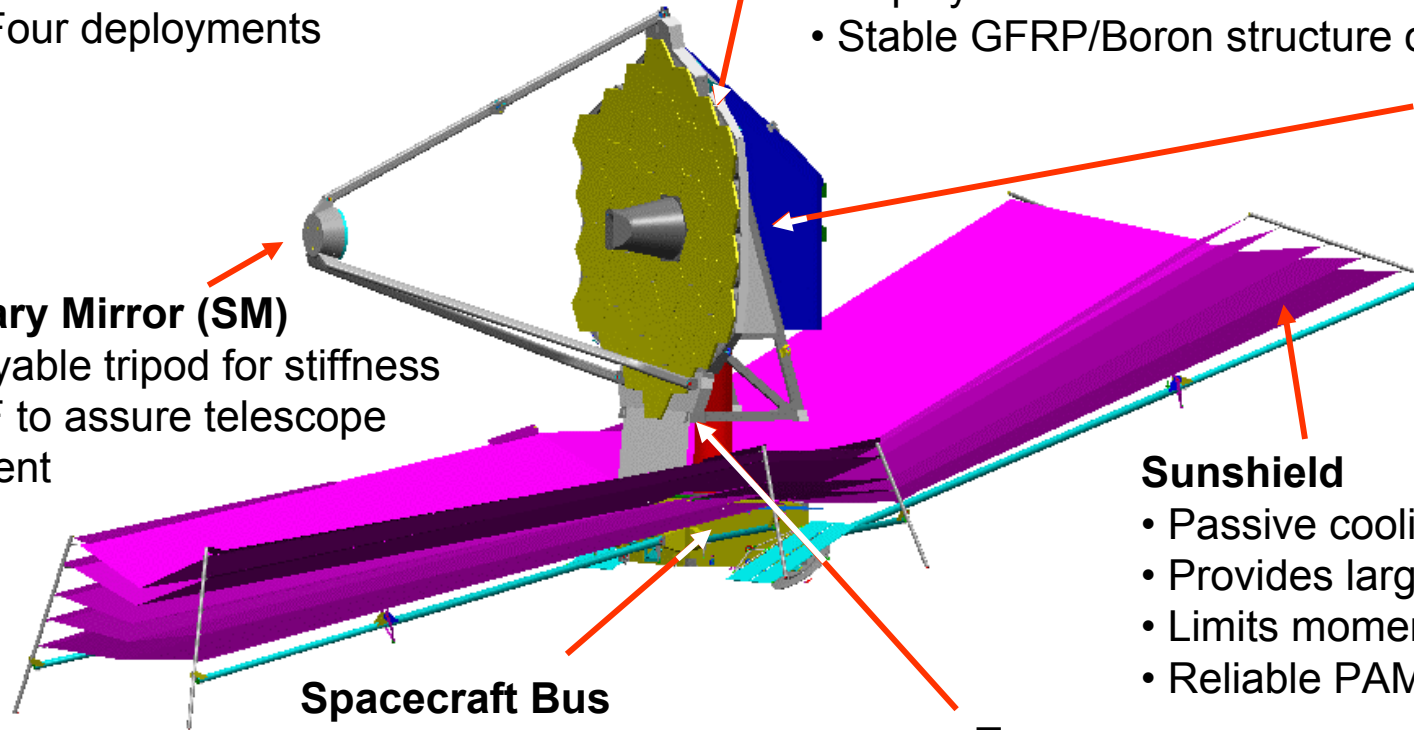
- Passive cooling of OTE to <40K
- Provides large FOR
- Limits momentum buildup
- Reliable PAMS-type deployment

Spacecraft Bus

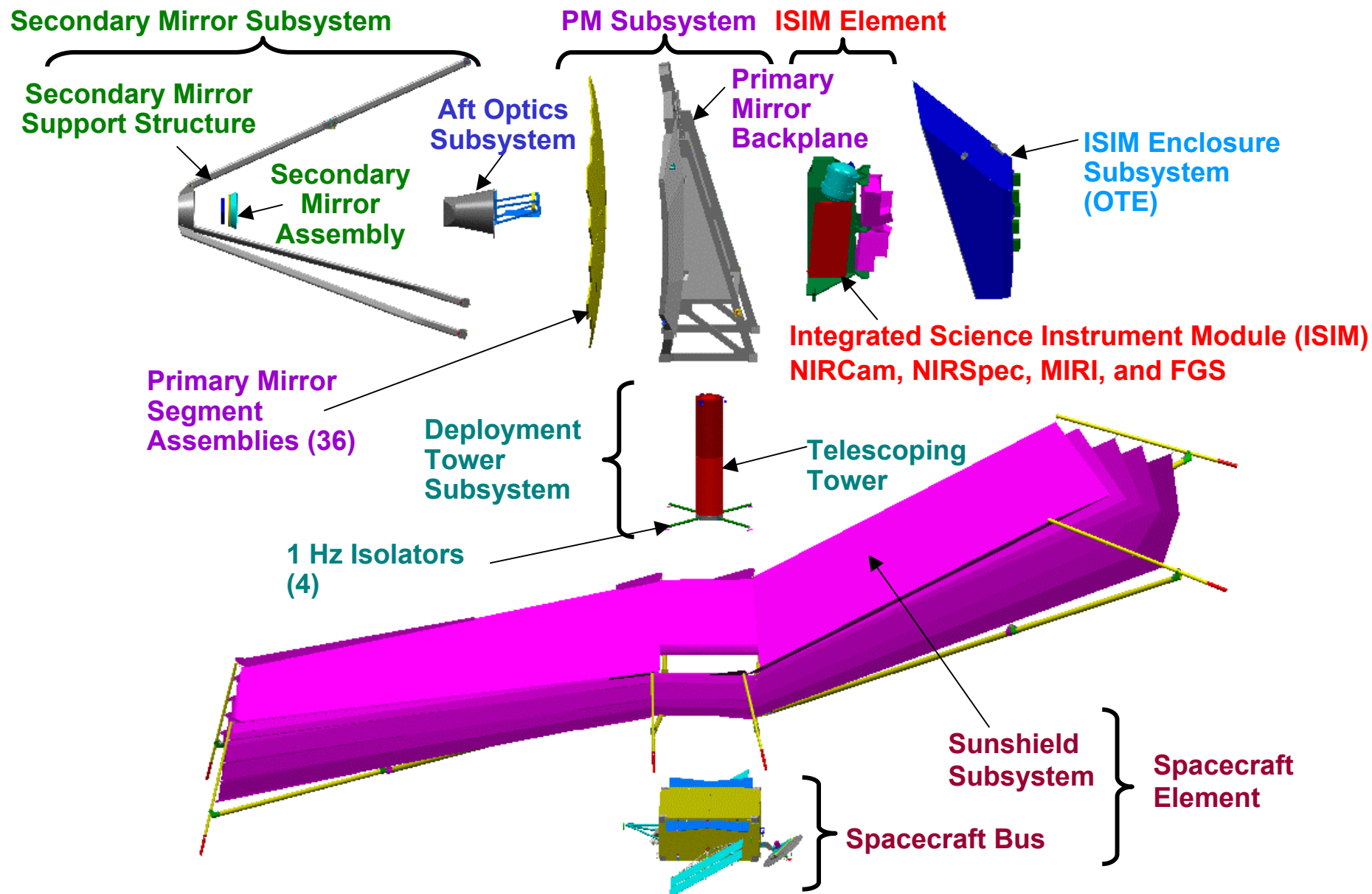
- Isolates reaction wheel noise
- Heritage components
- Compatible with ESA

Tower

- Isolates telescope from spacecraft dynamic noise
- OTE rotation not required



Overview of the JWST Observatory





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Observatory Design Has Prudent Margin on the Driving Requirements



Requirement	Value	Estimated Performance
Aperture	>25 m ² collecting area	29.4 m ²
Encircled Energy	>75% for 150 mas radius at 1 μ m	82% (details in later chart)
PSF Stability	<2% RMS variation about mean over 24 hours at 150 mas radius at 1 μ m	\leq 0.31% worst case over FOR
Sensitivity	Minimum target sensitivities at 4 wavelengths	Comply (details in later chart)
Field of Regard (FOR)	100% of celestial sphere over one year >35% at any time >50% of sky for >60 days Continuous within 5° of Ecliptic pole	100% (details in later chart) 48.9% >55% of sky for >194 days Comply
Observatory Efficiency	>70% (85% OTE and Spacecraft/85% ISIM)	77.2% (details in later chart) (92% OTE&SC/85% ISIM)
Instrument FOVs	Spatially separated FOVs, SI + FGS FOV > 68 square arc-minutes	105 square arc-minutes – can be larger
Launch	Mass <5400 kg (includes 1400 kg GFE ISIM)	Comply; ~509 kg reserve over and above contingency

Performance and design margins are ample to ensure meeting science needs as the design is matured.

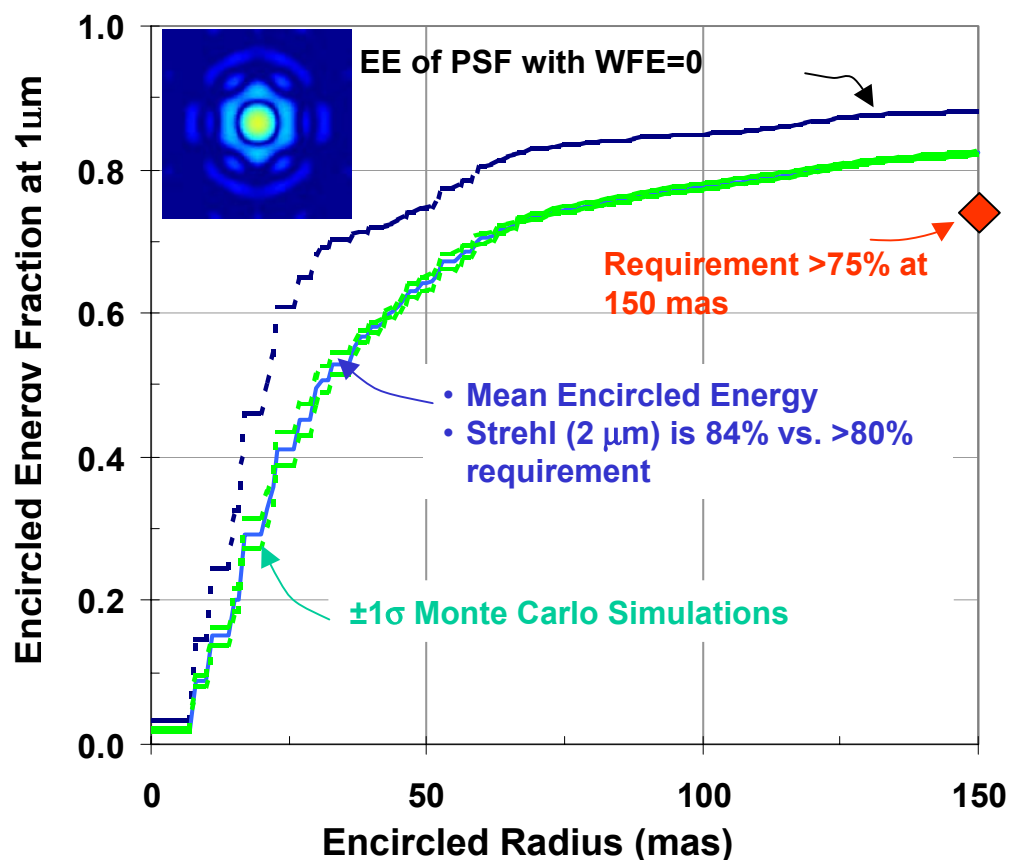


Optical Performance Is Exceptionally Stable and Meets Science Needs



Encircled Energy

- Mid spatial frequencies WFEs, which significantly affect 150 mas EE, are polished in and verified with semi-rigid mirror architecture



Stability of Image Quality

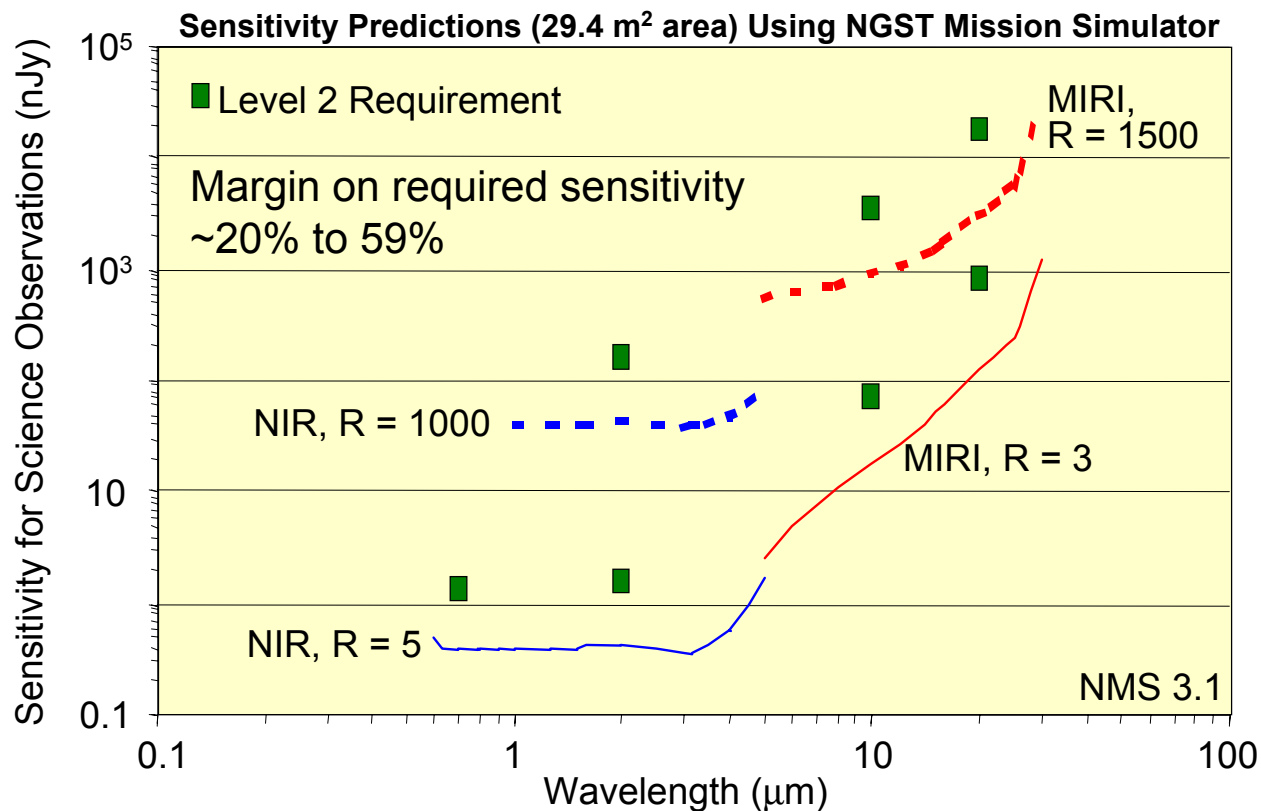
- Insensitive to average operating temperature
- Tolerant to slow changes in thermal environment
- Requirement is stability of EE at 150 mas < 2% rms about mean at $\lambda=1 \mu\text{m}$ over 24-hour period

Sun Angle (Hot-to-Cold Case)	PSF Stability at 150 mas
-15° to -63°	$\approx 0.31\%$

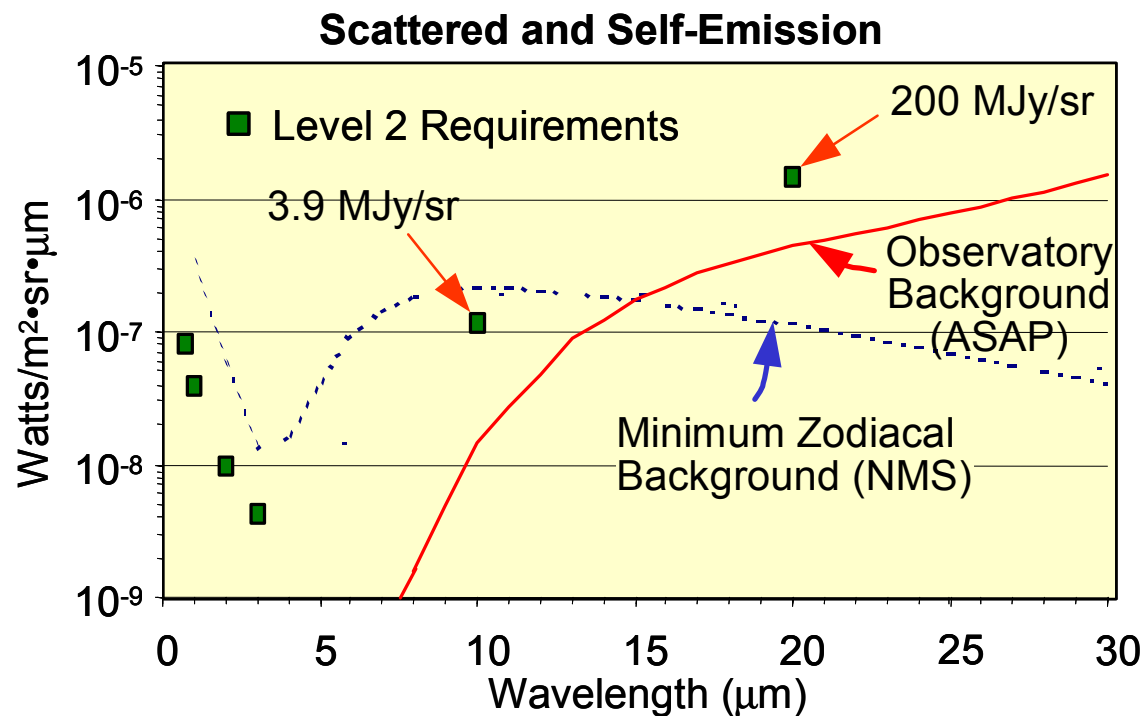
Observatory has margin in meeting image quality requirements without active control.

Observatory Sensitivity Provides Margin in the Worst-Case Scenario

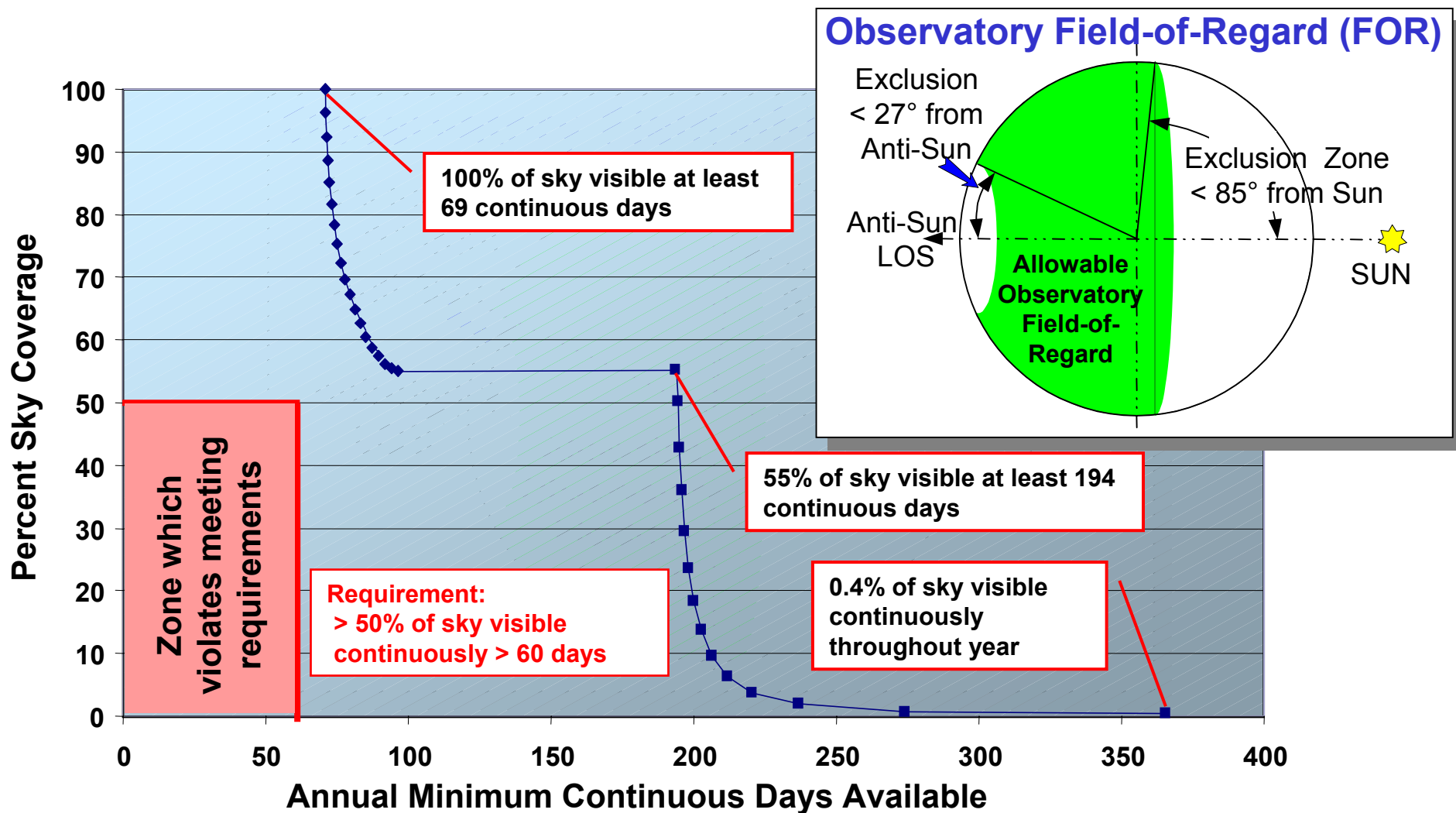
- SNR = 10; 100,000 second integration; point target at North ecliptic pole
- End-of-life conditions, worst-case scattering
- ISIM performance from Appendix A of Level 2 Specification



Elapsed time for design reference mission (DRM) predicted to be 2.54 years versus 2.5-year goal / 5-year requirement.



Momentum Balanced Sunshield Provides a Large FOR Allowing Flexibility in Science Observations



Benefits of momentum balanced sunshield include:
Large FOR, Simple mission operations, and Stable OTE temperature



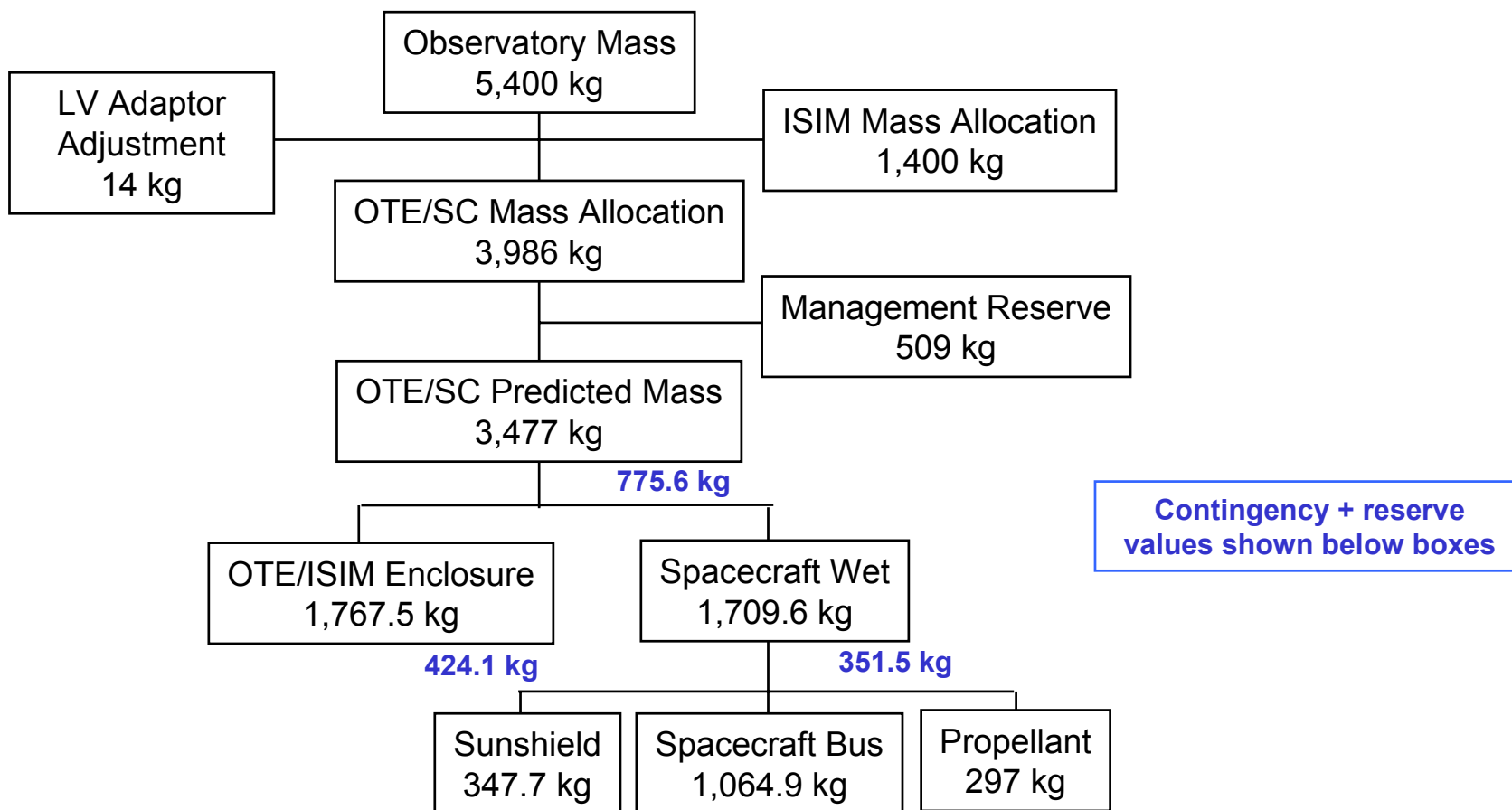
Spacecraft Operations and Passively Stable OTE Provide Margin in Observing Efficiency



Overhead Activity	Activity Duration (days) to EOL (EOL = 5 years)
Slew, guide star acquisition, and settling	76
Small angle slews	14
Wavefront sensing and control	30
Momentum control	2
Stationkeeping	2
Thermal settling	0
Safe Mode	18
High Gain Antenna steering	0
Image quality monitoring	0
Sunshield reconfiguration	0
Predicted OTE/Spacecraft Overhead	142 days (7.8%)
ISIM Overhead Allocation	274 days (15%)
Observatory Efficiency (Requirement is >70%)	77.2%

Passive stability of Observatory enables science observation immediately after slewing.

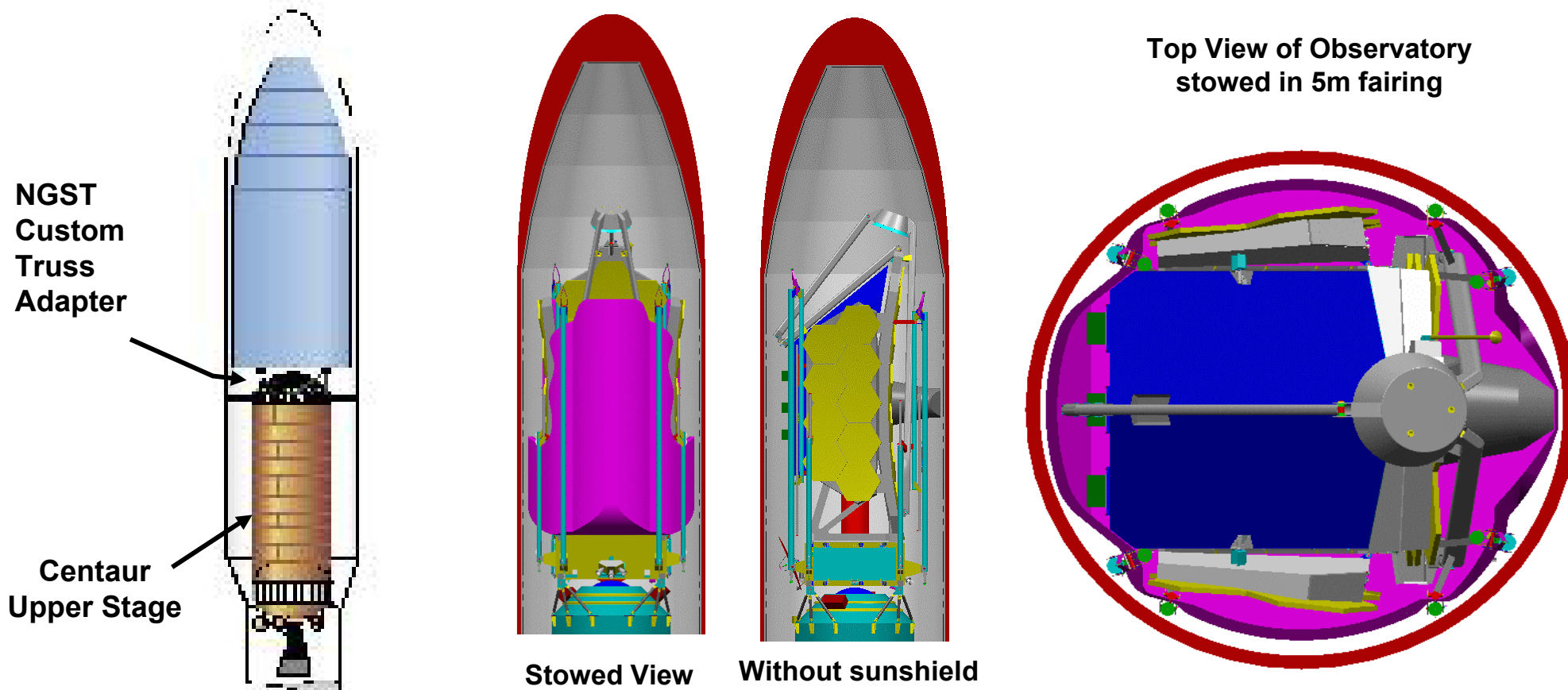
Observatory Has Ample Mass Margin for Atlas V EELV



Mass margin protects against cost growth as the Observatory designs matures:

- ~42% margin (contingency plus reserve) against current mass estimates

Observatory Launch Configuration allows use of ATLAS V EELV with 5m Fairing



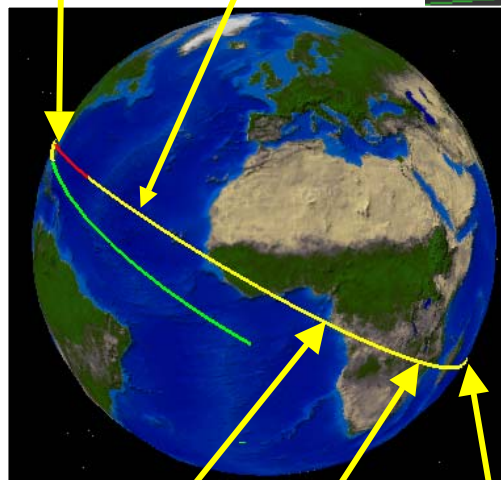
Observatory stows in Atlas V with a minimum clearance $\geq 25\text{mm}$

Extensive Opportunities for Pre-Commissioning Activities Before Achieving L2 Orbit

Main Engine

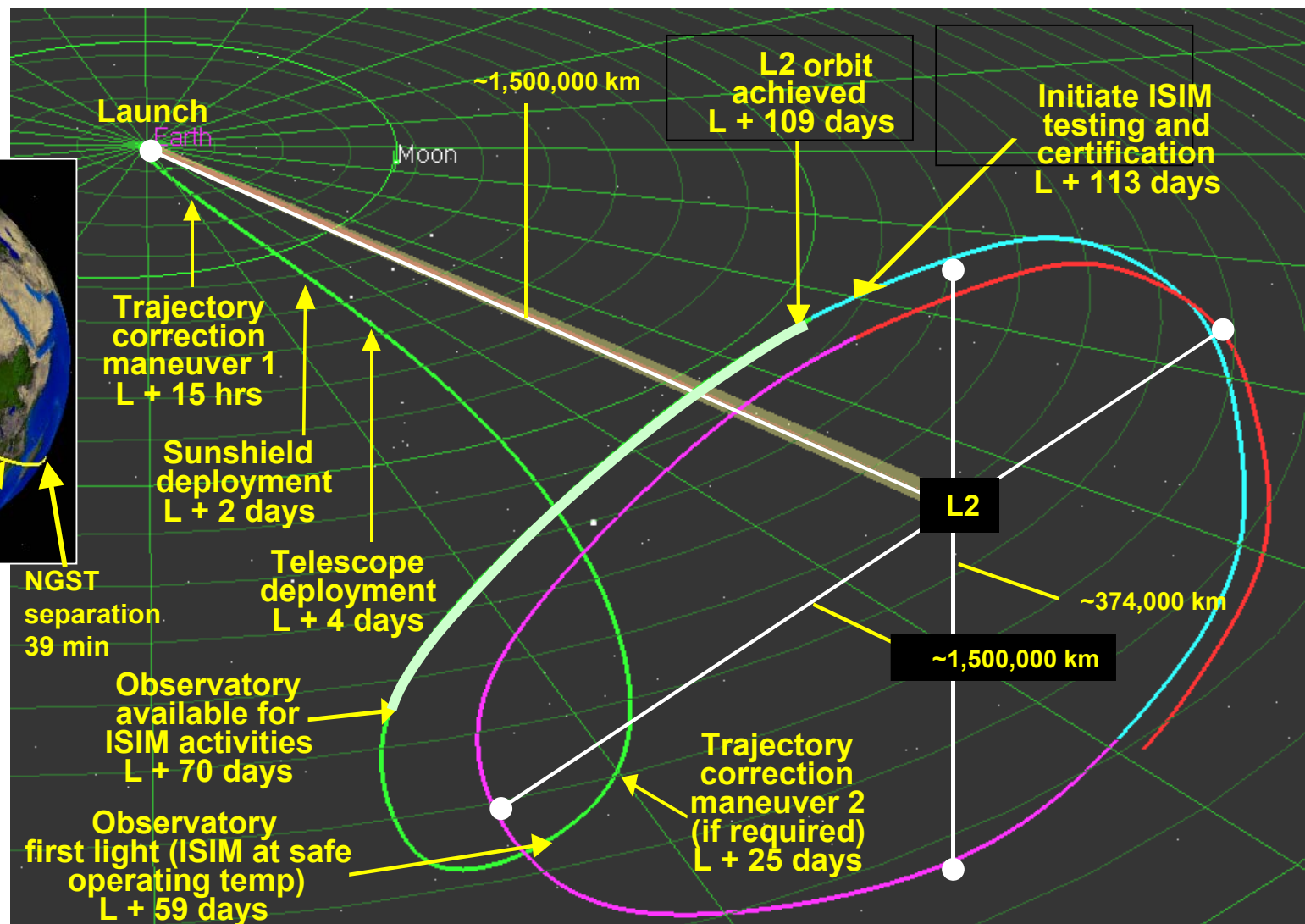
Start 1
264 sec

Main Engine
Cut-Off 1
785 sec



Main Engine
Start 2
1694 sec

Main Engine
Cut-Off 2
2084 sec



Observatory Power Budget

Element	Estimated Power (W)	Growth Allocation (%)	Predicted Power (W)
Optical Telescope Element	30	35	40.5
OTE Nominal Power	30	35	40.5
	130		
ISIM Element	(allocated)	0	130
ISIM C&DH	65	0	65
FPE Boxes	65	0	65
Spacecraft Element	665.9	20	796.5
Attitude Control	131.6	11	146.6
Communications	176.0	20	211.2
Command and Data Handling	148.8	25	186.1
Thermal Control	30.0	25	37.5
Propulsion	83.6	22	101.8
Electrical Power	95.9	18	113.4
Observatory Total	825.9	17	967
Solar Array	Capability (W)	Predicted Margin (W)	
5 year Capability @ 35° Sun Angle	1392.8	425.8	
10 year Capability @ 35° Sun Angle	1381.0	414.0	
15 year Capability @ 35° Sun Angle	1365.5	398.5	

Growth allocation and Margin exist for > 10 year operation



Topics

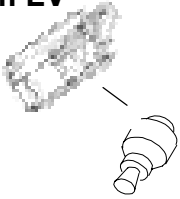
JWST Architecture



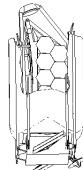
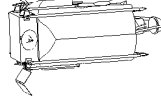
- TRW's JWST Team
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Power and Communications are the Initial Deployments

Observatory Separation
from LV



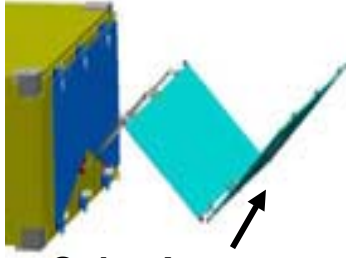
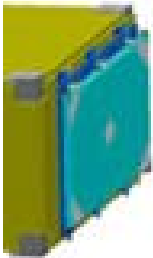
Solar Array Deployment



High Gain Antenna Deployment

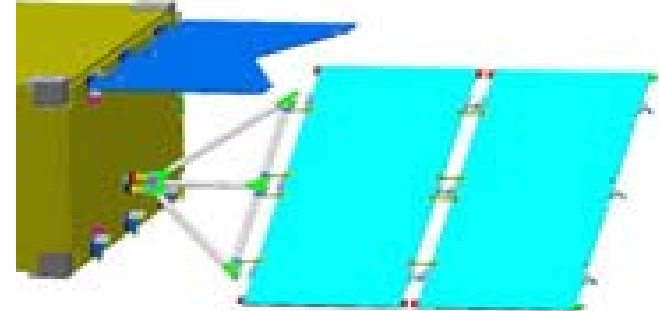
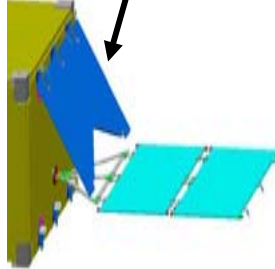


Solar Array Deployment

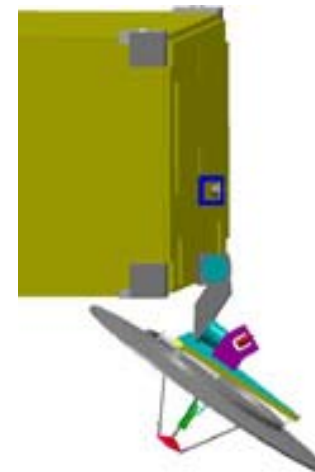
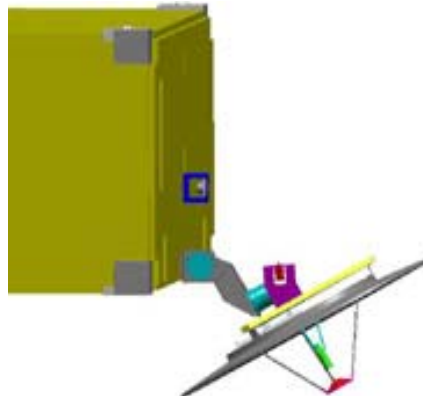
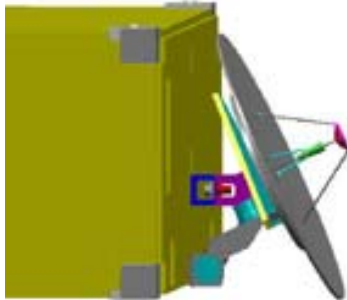


Solar Array

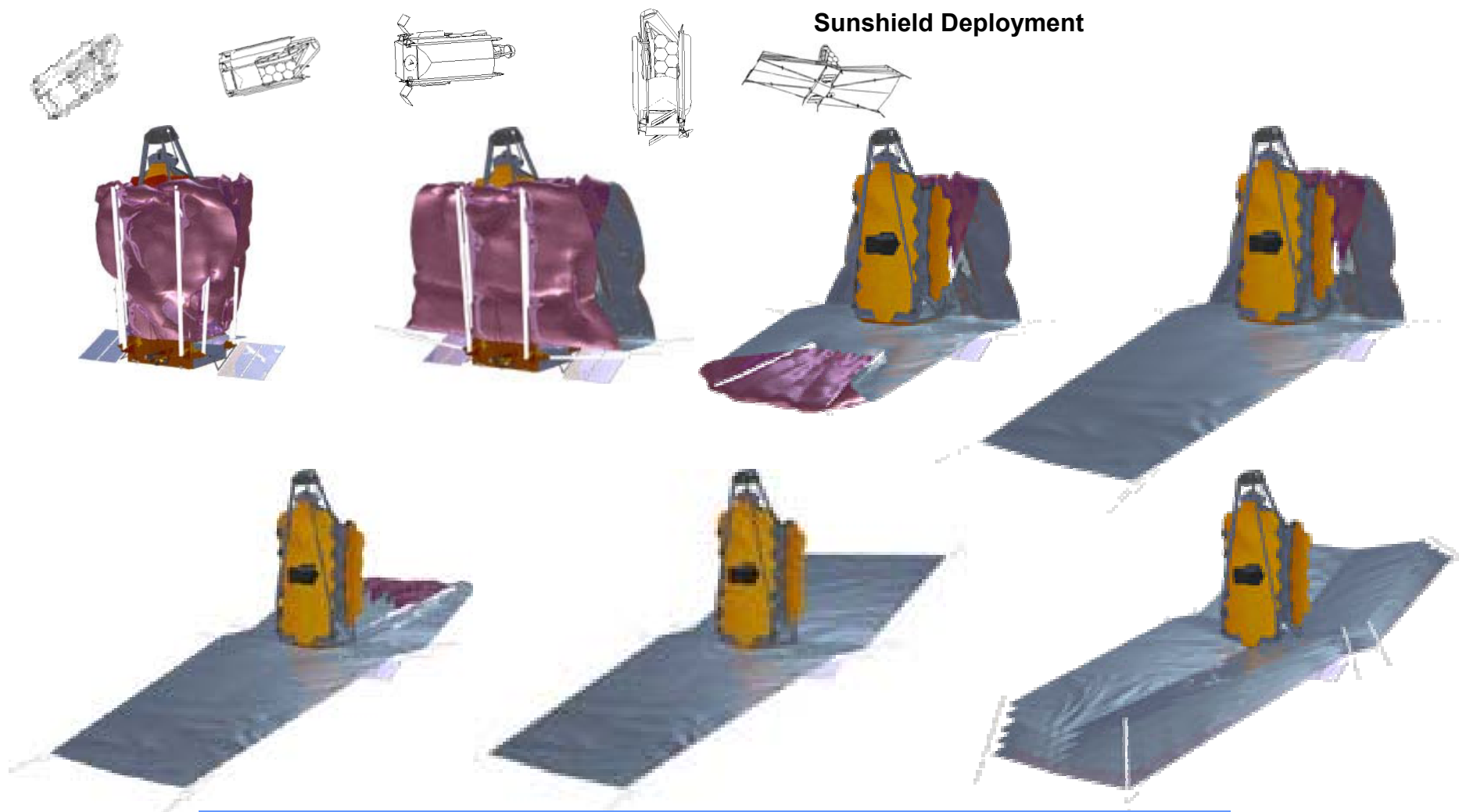
Radiator Shade



High Gain Antenna Deployment

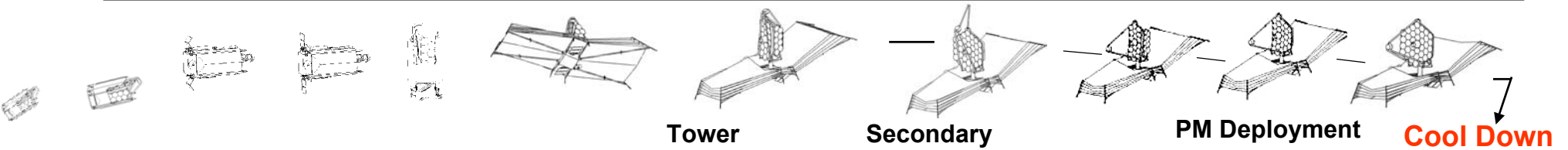


Sunshield Deployment

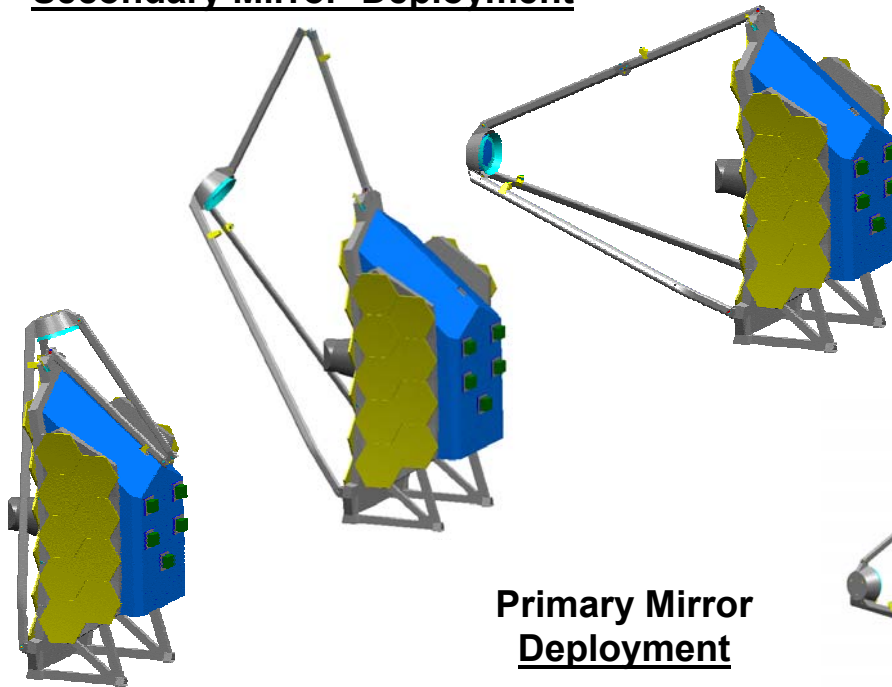


Flight-proven cable driven boom system provides a predictable and reliable deployment for the Sunshield

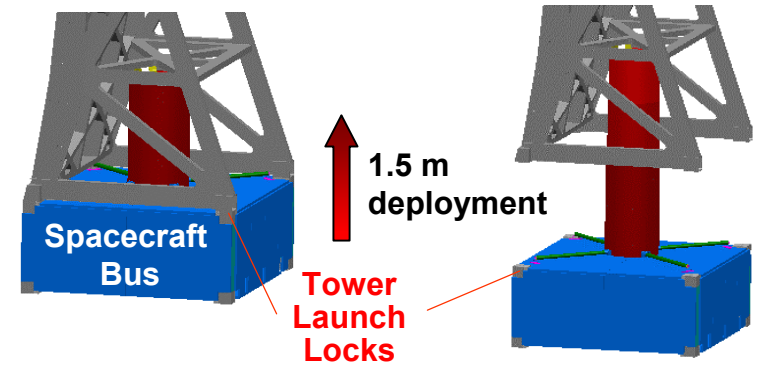
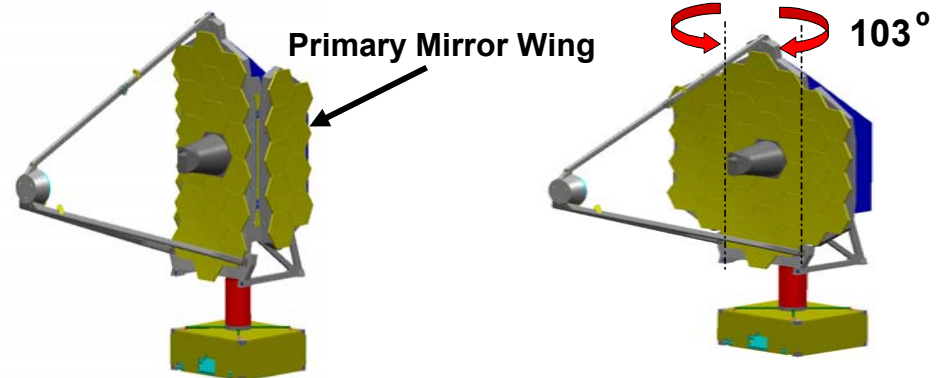
OTE Deployments



Secondary Mirror Deployment



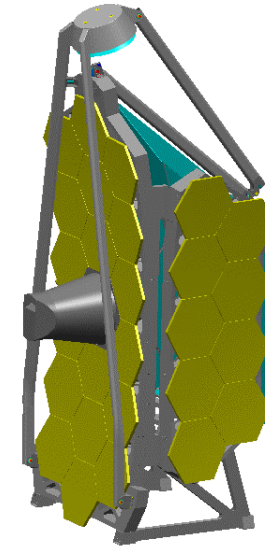
Primary Mirror Deployment



Tower Deployment

Primary Mirror Chord-Fold Architecture Is Simple, Tested, and Allows for Stable Optical Performance

- Enables passive PSF stability throughout mission
 - Allows thermal strapping between backplane chords and the mirror segments
 - Thermal uniformity and conductivity minimize primary mirror gradients without active control
- Simple and low risk deployment concept – full-scale hinge-line structure (DOTA) tested at temperature
 - Minimum number of actuators
- Allows using a stable SMSS tripod
- Limits optics view factor to particulate contamination
- Provides benefits to ISIM:
 - Simple and Stable interface to primary mirror
 - Large Volume for SI and FGS packaging,
 - Good thermal view factor to space
- Compatible with AMSD technologies



**Hinge and Latches
Tested for
Repeatability**



**Full-Scale Test Structure (DOTA)
Entering XRCF Test Chamber**



Provides efficient packaging for launch vehicle and eliminates need for active thermal control of primary mirror.



Deployments Use Flight-Proven Technologies to Achieve Observatory Operation



- Based on proven TRW technologies and hardware used on numerous flight programs
 - over 672 deployable systems (1824 individual articulations) with 100% mission success
 - Sunshield based on PAMS
 - DOTA tested full-size chord-fold structure at temperature for stability
 - Hinges and latches tested for SMSS and PM deployments and repeatability
 - Sunshield deployment membrane management analyzed using 1/2 scale model
- Simplicity of design relative to past successes
 - TDRS flights A through F have 52 articulations each, were 100% reliable
 - NGST has 39 articulations
- Preliminary FMEA, FTA, and PRA performed on deployment events
- Design torque margins for all hinges
- Heaters used to allow latches and hinges to operate at any time

Flight Demonstrated technologies and early risk reduction provide a highly reliable Observatory deployment.



Topics

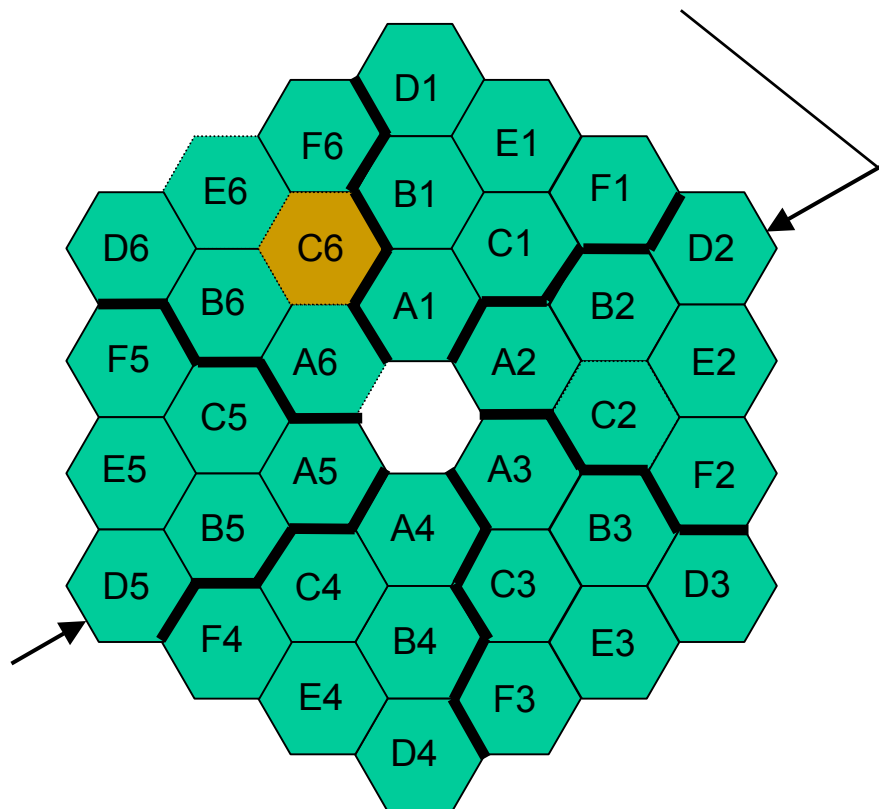
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Segmented Primary Mirror Architecture Minimizes Cryogenic Testing and Cost

7 meters flat to flat

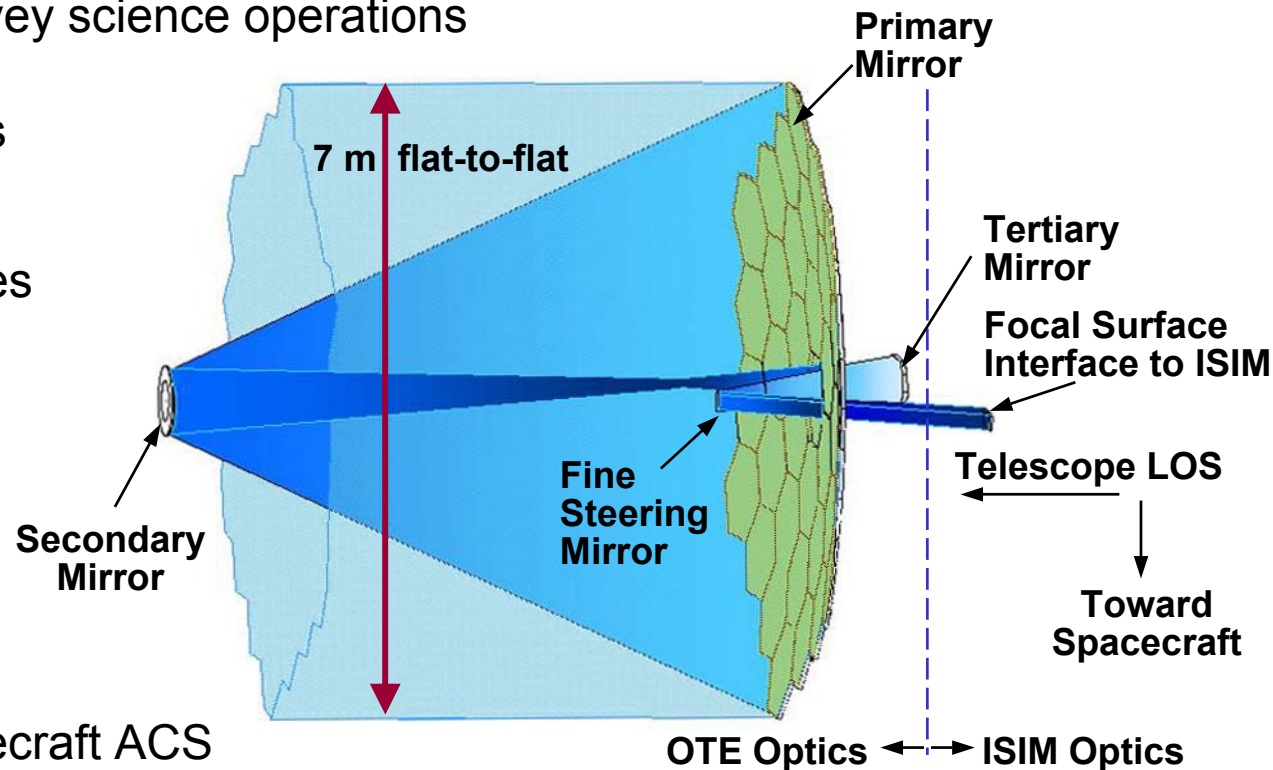


- Six unique segment Prescriptions
 - A, B, C, D, E and F
 - Six spare PM segments
- Each segment is tested pre & post cryogenic figure
 - Cryogenic tested after coating
- Reference optic (C6) used to link the tests together
- Tests are conducted in groups of seven
 - Reduces the amount of cryo test time and support personnel labor

Segmented architecture allows us to minimize
production time and cost.

Optical Design Provides Wide Field-of-View With Well Defined ISIM Interface

- Three mirror anastigmat (TMA) has few surfaces to provide required wide FOV which supports efficient deep survey science operations
- Simple on-axis conic prescriptions
 - Avoids costly fabrication
 - Generous alignment tolerances between OTE and ISIM
- Fine steering mirror provides low cost, straightforward image motion control
 - Eliminates low frequency jitter
 - Provides FOV offsets (dither)
 - Offloads large angles to spacecraft ACS

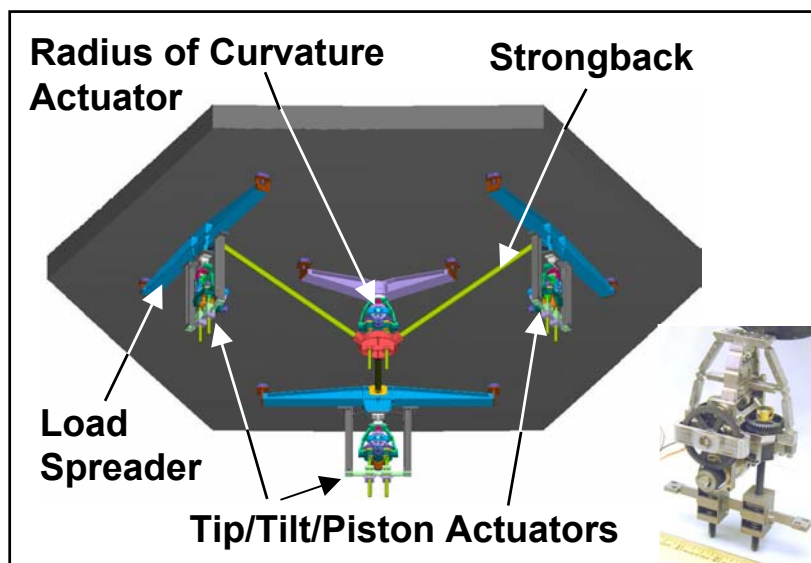


- Simple clean interface keeps costs low:
 - Reduces complexity of the interface
 - Simplifies AI&T and reduces independent verification cost

PM Semi-Rigid Hexagonal Segments is a Key Enabler of the Observatory Optical Performance

Simplifies WFS&C (144 actuators)

- Tip, tilt, piston, and ROC control
- Rigid body motion is independent of radius of curvature control
- Rigid body corrections do not induce surface distortions or stress



- Observatory optical quality (mid and high spatial frequency) is manufactured into segments
- Segments fully tested before OTE assembly
- Fabrication and performance demonstrated for baseline Be material
- Mirror architecture can use Be or ULE - both these AMSD developers are on the team
- Efficiency in production - same physical structure
- Simplifies system optic performance end-to-end test at temperature prior to launch

Final selection of mirror material will be made using AMSD results.

Thermally Stable Backplane Structure Supports Optical Segments and Provides Margin for Optical Performance

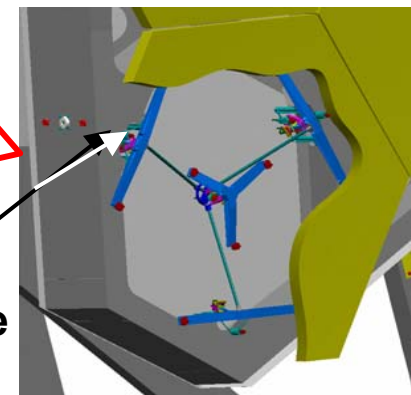
Single layer insulation (SLI) decouples backplane structure from sunshield thermal environment

Patent Pending Boron/M55J GFRP Hybrid backplane provides low CTE over OTE operating range

- Full scale test (DOTA) over operating range
- Beryllium Cost certainty – lower cost and risk
- Measured Stiffness and CTE properties at Temp (CTE < 0.1 ppm/K)

Secondary mirror uses six actuators in a hexapod configuration, provides positioning margin for WFS&C

Primary mirror segments attached to backplane using actuators in a simple three-point kinematic mount



Tested full-scale structure provides material property actuals for the design to reduce risk and increase cost credibility.

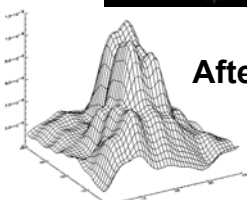
Telescope Commissioning Process Is Deterministic With Margin for Each Step

First light NIRC*am*

Primary/Secondary
Mirror Deployment



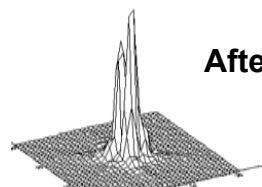
1. Coarse Alignment
Secondary mirror aligned
Primary RoC adjusted



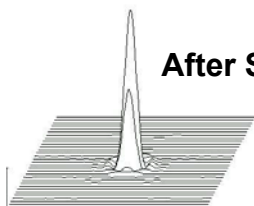
After Step 1

2. Coarse Phasing
Fine Guiding

3. Fine Phasing



After Step 2



After Step 3

4. Image-Based
Wavefront Monitoring

Initial Capture	Final Condition
36 individual 1-meter diameter sub-telescope images	<ul style="list-style-type: none"> Primary (PM) segments: < 200 μm, < 1 arcmin tilt Secondary Mirror: < 1 mm, < 2 arcmin tilt
<ul style="list-style-type: none"> PM: < 1 mm, < 2 arcmin Secondary mirror <ul style="list-style-type: none"> – 3 mm translation – 5 arcmin tilt 	<ul style="list-style-type: none"> WFE < 200 μm (rms)
<ul style="list-style-type: none"> WFE: < 250 μm rms 	<ul style="list-style-type: none"> WFE < 1 μm (rms)
<ul style="list-style-type: none"> WFE: < 5 μm (rms) 	<ul style="list-style-type: none"> WFE < 100 nm (rms)
<ul style="list-style-type: none"> WFE: < 150 nm (rms) 	<ul style="list-style-type: none"> WFE < 100 nm (rms)

NASA's focus diverse phase retrieval algorithms are used as part of WFS&C architecture.

Comprehensive Budgets used to Manage Performance and Risk

- Image metrics partitioned into wavefront error (WFE) and image motion (IM) budgets

- Linked to Strehl and Encircled Energy requirements through PSF analyses

- » Early verification of WFE and IM at subassembly and system level

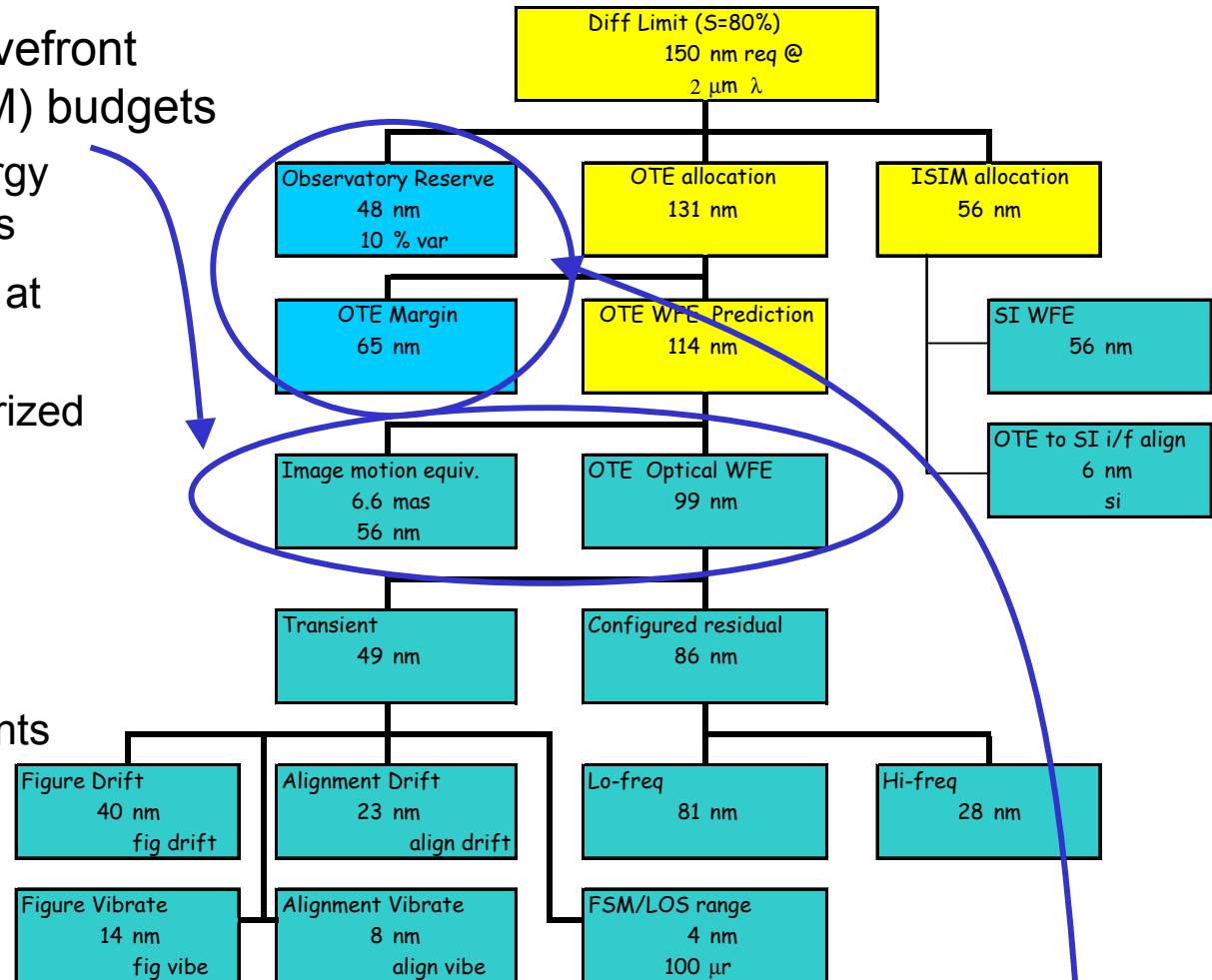
- Spatial frequency content characterized for each WFE allocation

- WFE and IM allocations flowed into mechanical tolerances

- Design and fabrication requirements quantified for cost decisions

- Transient allocations linked to thermal mechanical and dynamic analysis

- Low-cost, passive thermal design and passive vibration isolation meet allocations with margin



Margins identified and
managed to control cost.



ISIM Draft Allocations for Optical Budgets



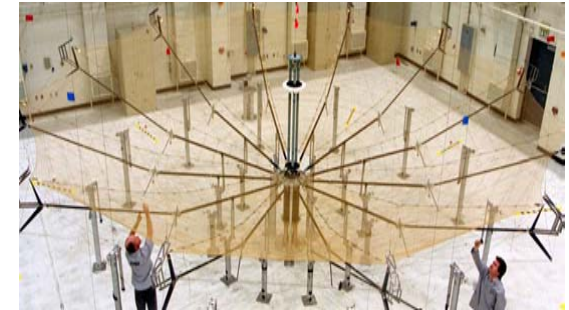
- Fine guiding draft allocations
 - Guide star noise equivalent angle not greater than 2.5 (TBR) mas (1σ per axis)
 - Centroid data latency < 64 milliseconds (mid point of the FPA integration period until the end of the 32 Hz frame in which the data is available to the spacecraft)
 - Centroid update rate $\geq 16\text{Hz}$
- Spacecraft roll stability better than 1 arc-second (1σ)
- Separation between Guidestar and NIR target star to be less than 8 (TBR) milli arc-seconds – limit roll induced jitter for WFE
- Other items: EE, Stability, etc.

Sunshield Design Based on Measured Data and Flight Proven Deployments

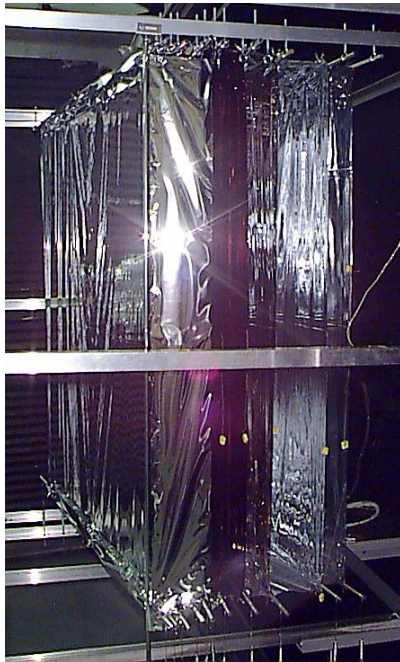
Thermo-physical properties of full-scale section of sunshield were measured and our models validated

- 23 mwatts to OTE side from 301 kW solar radiation input

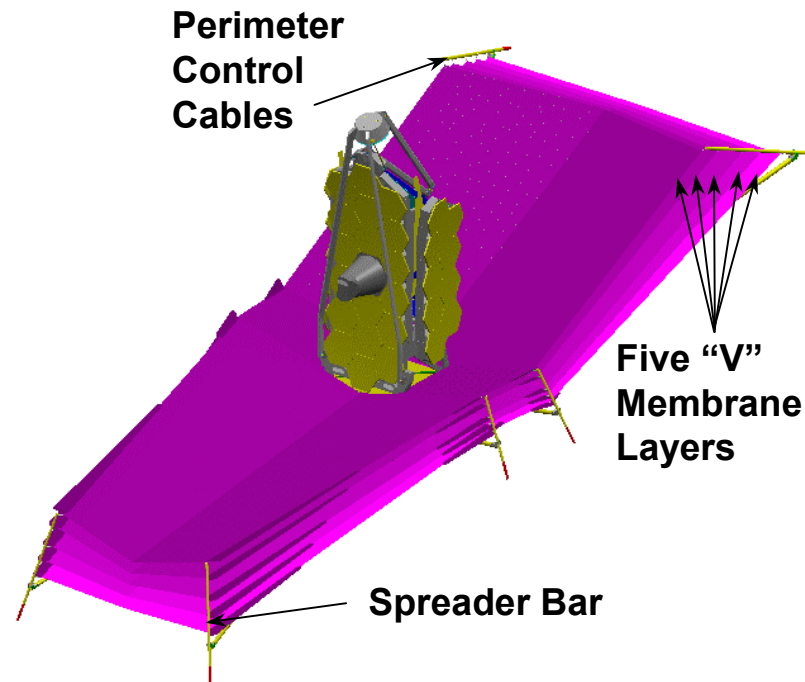
Precision Adjustable Mesh System with numerous flight deployments



Deployment Membrane Management Issues Addressed in 1/2 Scale Model



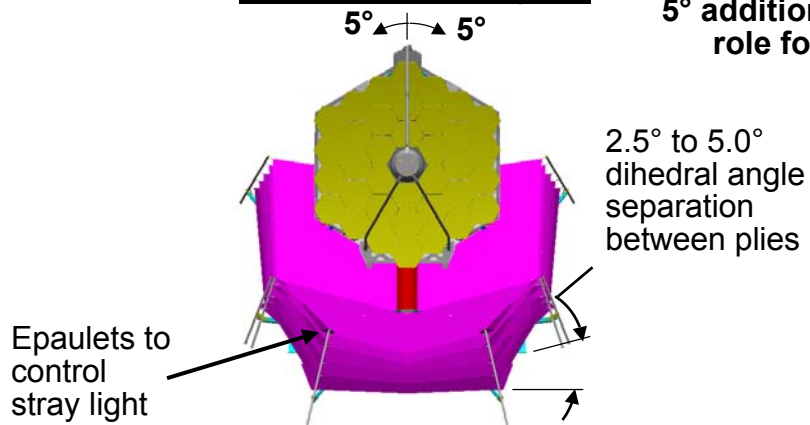
Sunshield Material and Configuration tested at Cryogenic Temperature



Sunshield provides a thermal environment to the OTE that is insensitive to sun vector over the field-of-regard.

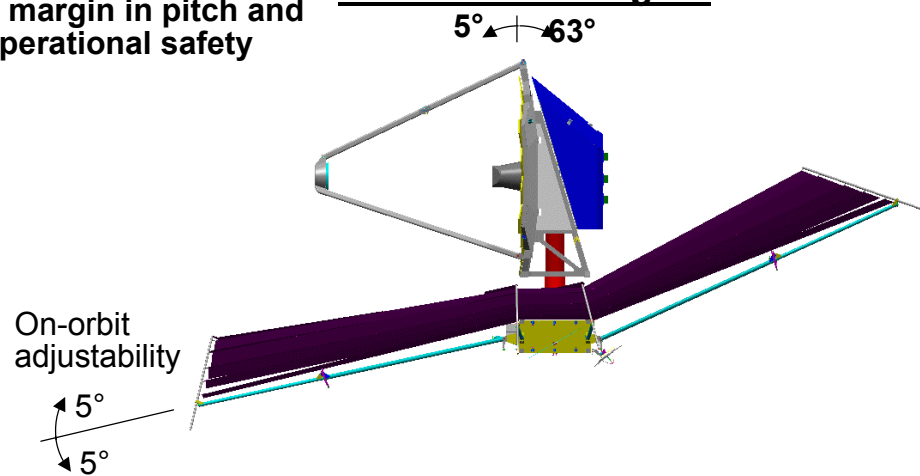
Sunshield Design Details Provide Margin for Daily Operations and Planning

Roll Field of Regard

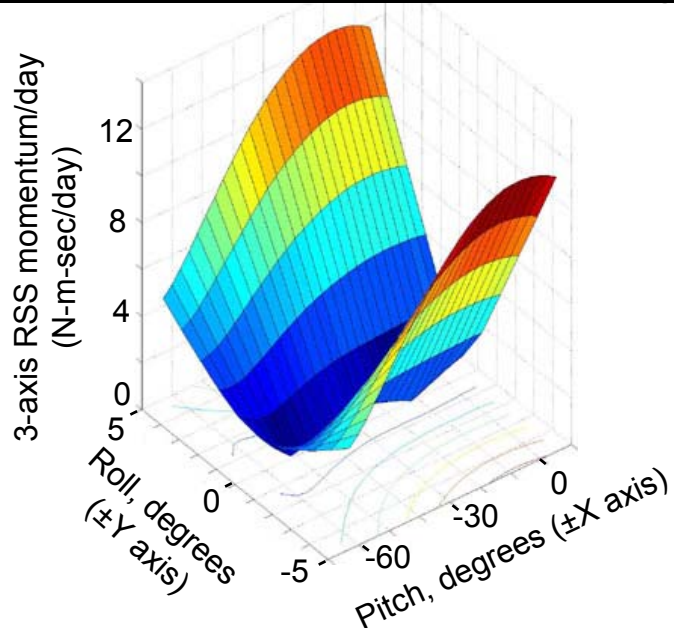


5° additional margin in pitch and
roll for operational safety

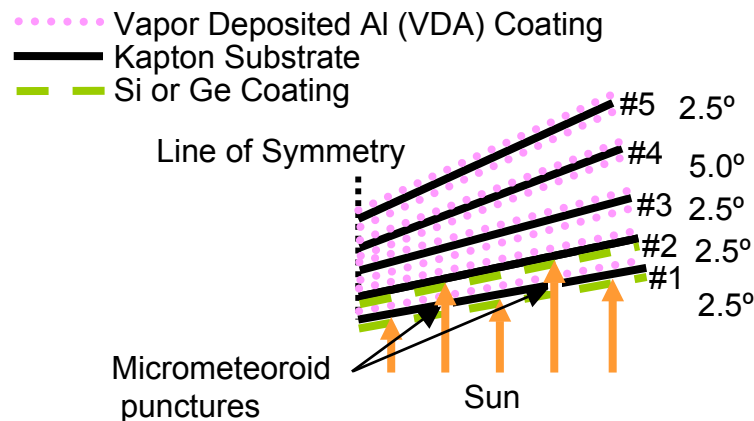
Pitch Field of Regard



Daily Momentum Buildup of 3-Plane Configuration

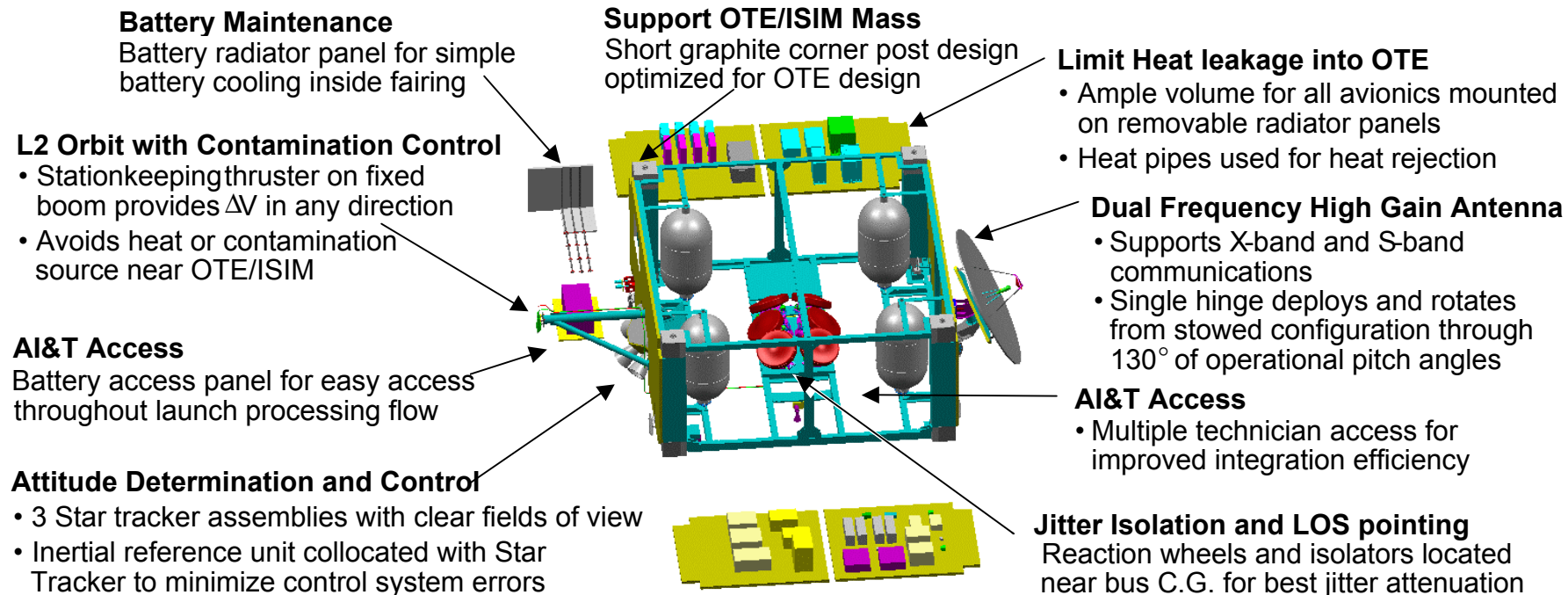


Dihedral Angles and Coating

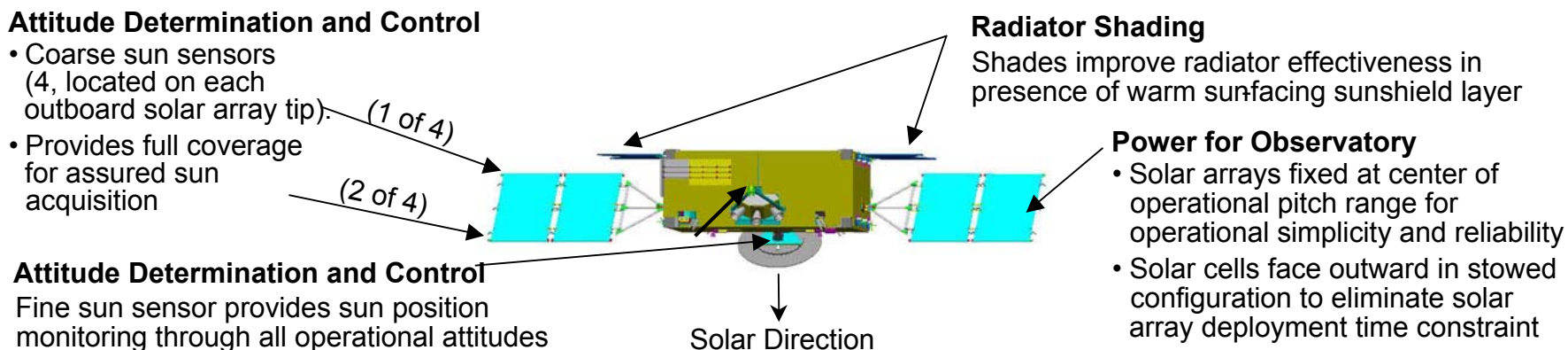


Spacecraft Design Meets JWST Requirements Without Introducing Technology Risk.

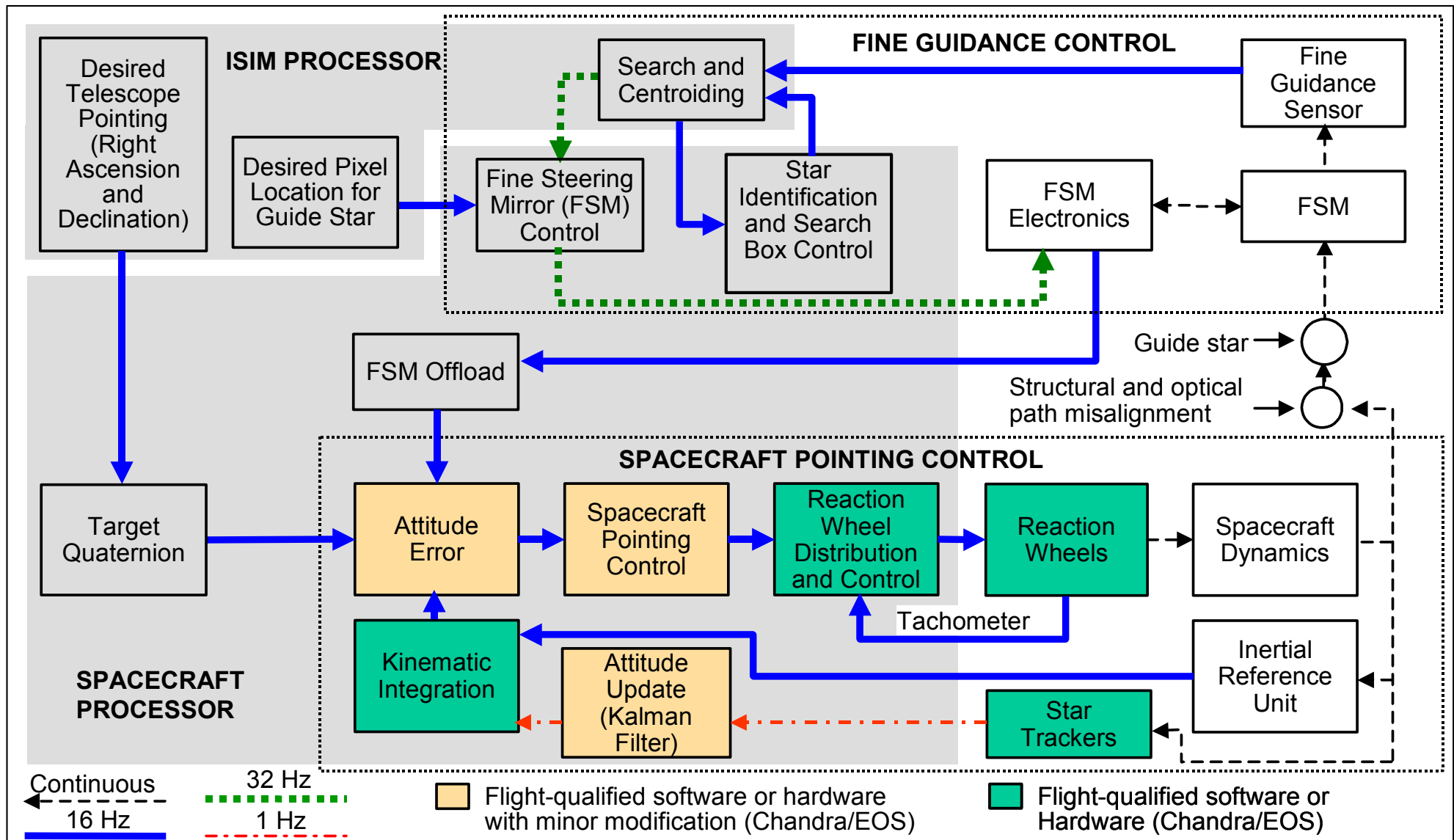
VIEW DURING AI&T (Removable Panels Are Shown Before Installation)



DEPLOYED VIEW



Flight-Proven Chandra Pointing Control Approach Used on JWST





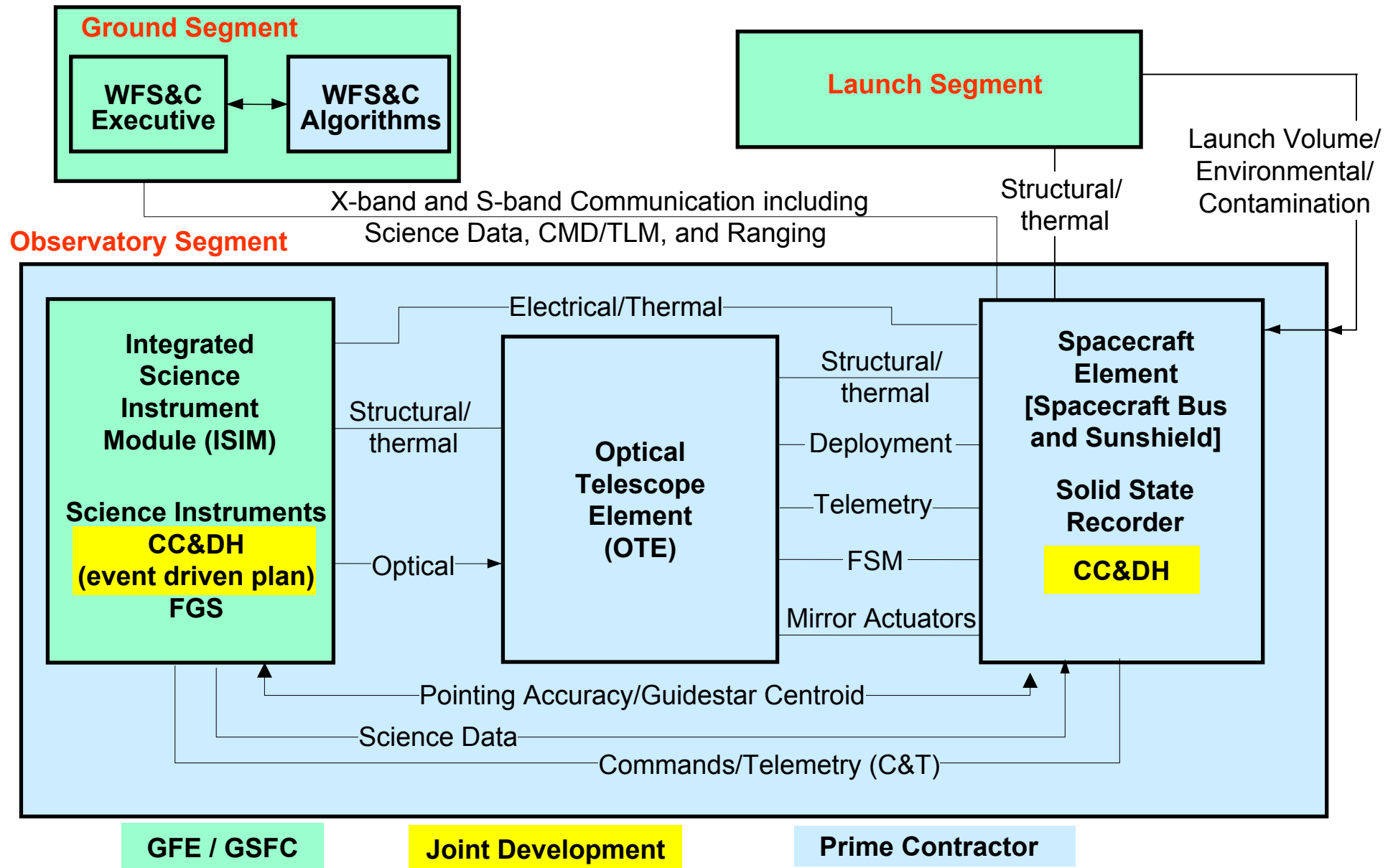
Topics

JWST Observatory Architecture



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Observatory Partitioning and Interfaces Are Simple to Reduce Program AI&T Risk



Simple ISIM Interfaces Minimize Programmatic Risk as the SIs and FGS are Developed

- **Mechanical interface**

- Three-point kinematic mount to OTE
- Significant mass margin at the Observatory level

- **Thermal interface**

- Excellent view factor to space allowed by the two-chord-fold architecture
- OTE under 40K

- **Packaging interface**

- 23 cubic meters of volume

- **WFS&C interface**

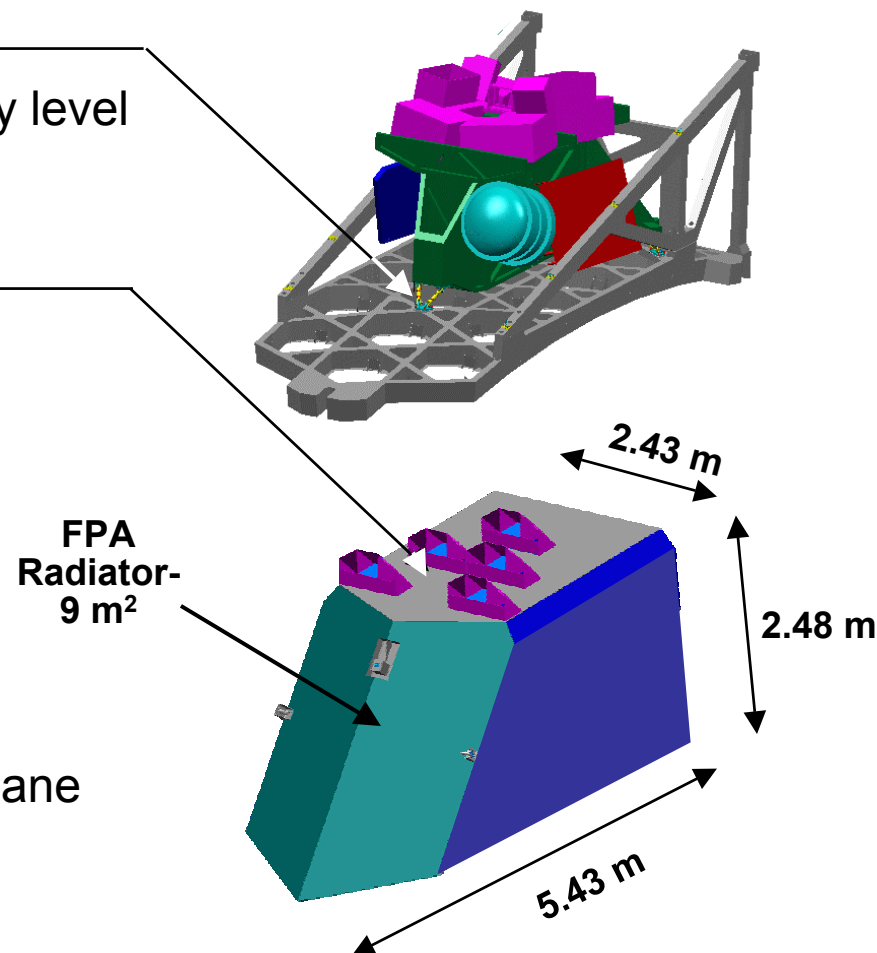
- Only items in NIRCcam filter wheel, no pupil re-imagers

- **Optical interface**

- Mounted to the OTE Primary mirror backplane

- **Electrical Interface**

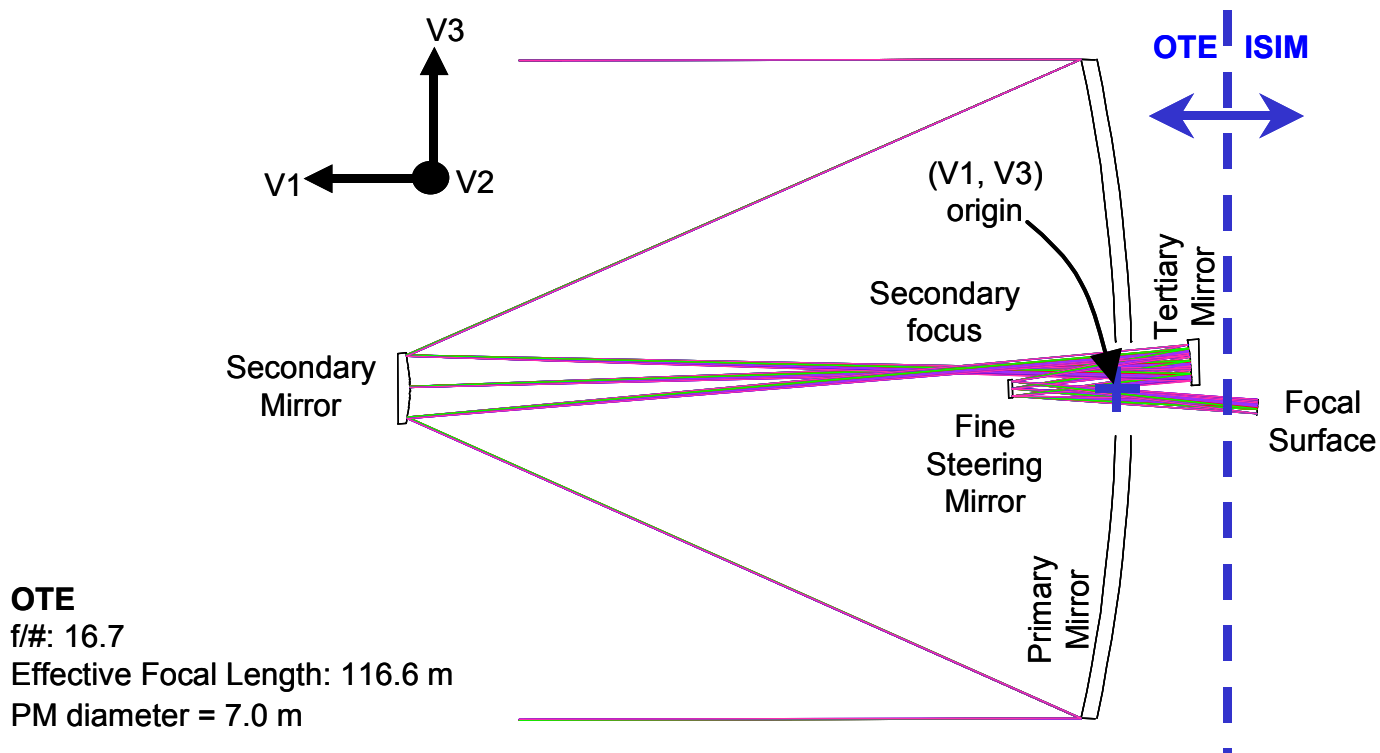
- 1355 data interface



Keeping the interfaces simple gives GSFC greater design and schedule freedom, resulting in lower system cost and risk.

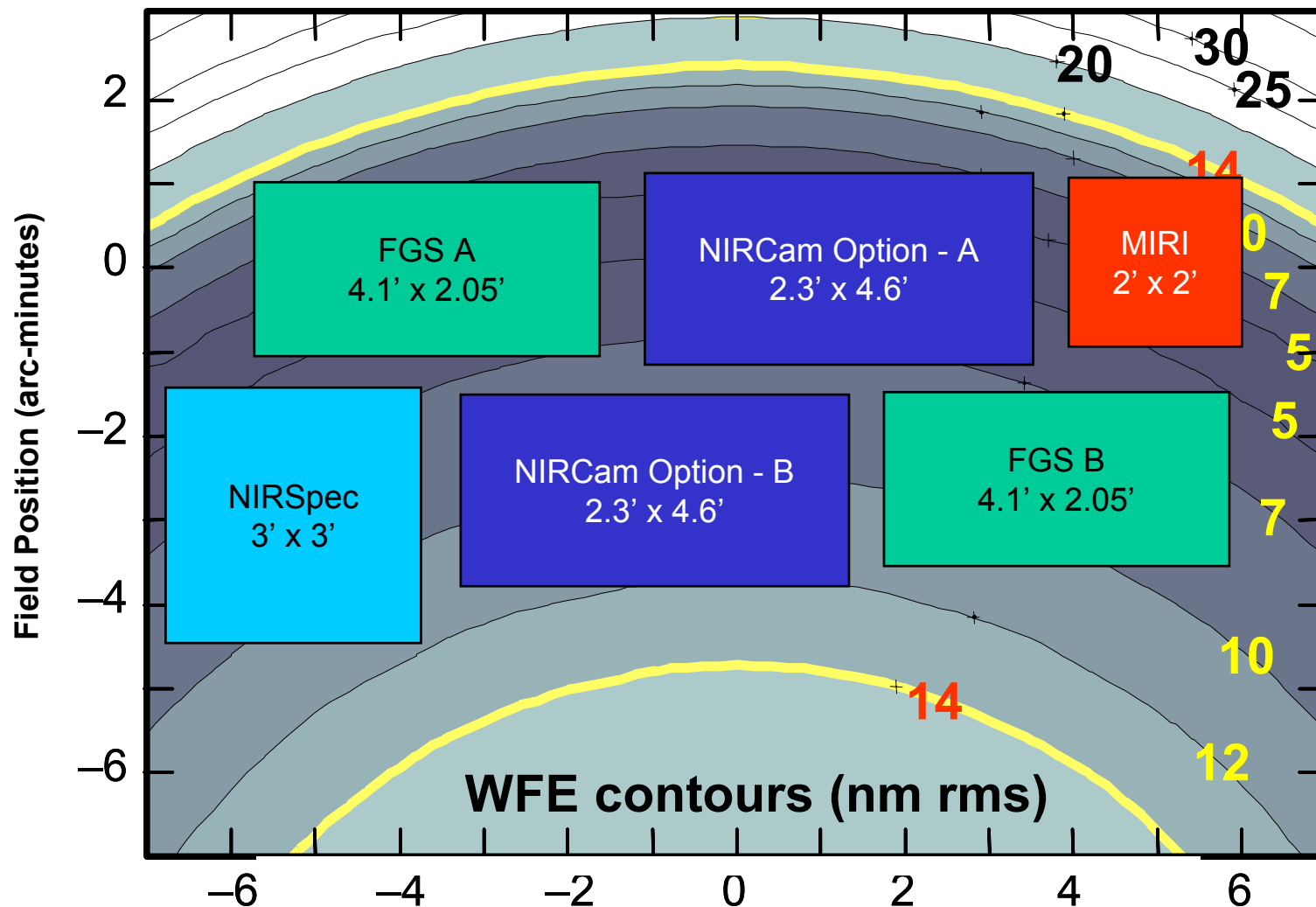
Observatory Optical Interfaces

Component	ROC (mm)	Surface	K	V1 (mm)	V2 (mm)	V3 (mm)	Size (mm)
Primary	16000.0	concave	-0.995737	0.0	0.0	0.0	7000
Secondary	1895.7	convex	-1.716789	7187.9	0.0	0.0	814
Secondary focus			n-a	1515.5	0.0	182.3	230 X 92
Tertiary	3320.9	concave	-0.624719	-939.8	0.0	249.4	635 X 447
Fine steering mirror	infinity	flat	n-a	1100.0	0.0	0.0	200
Focal surface	3094.2	concave	n-a	- 1979.8	0.0	- 8.5	444 X 159



OTE f/# needs to be adjusted to provide final ISIM plate scale

Design Residual WFE Provides a Large FOV for Accommodating ISIM FPA Layouts



- WFE Budget assumes 13nm for Design Residual

- Example shown is one of many possibilities – requires SI assessment to determine science needs

Population of FOV needs to be addressed relative to performance, packaging and spare FGS operations



Spacecraft Interfaces Are Clearly Defined

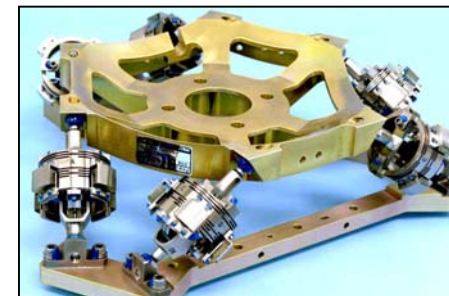
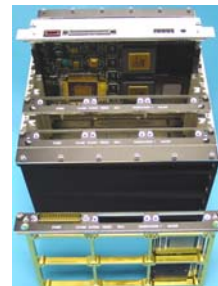
- Spacecraft is the primary interface to the Launch Vehicle
- Simple structural and electrical interfaces to the OTE and sunshield
 - Spacecraft will command all OTE deployments and actuators
 - No OTE software
- ISIM C&DH will be inside spacecraft (1355 interface)
- Avionics constituents of the spacecraft are primarily off the shelf
 - Flight-demonstrated heritage hardware
 - Upgrades as Integrated Avionics are available
 - Common C&DH is being jointly developed with GSFC

1-Hz Isolator



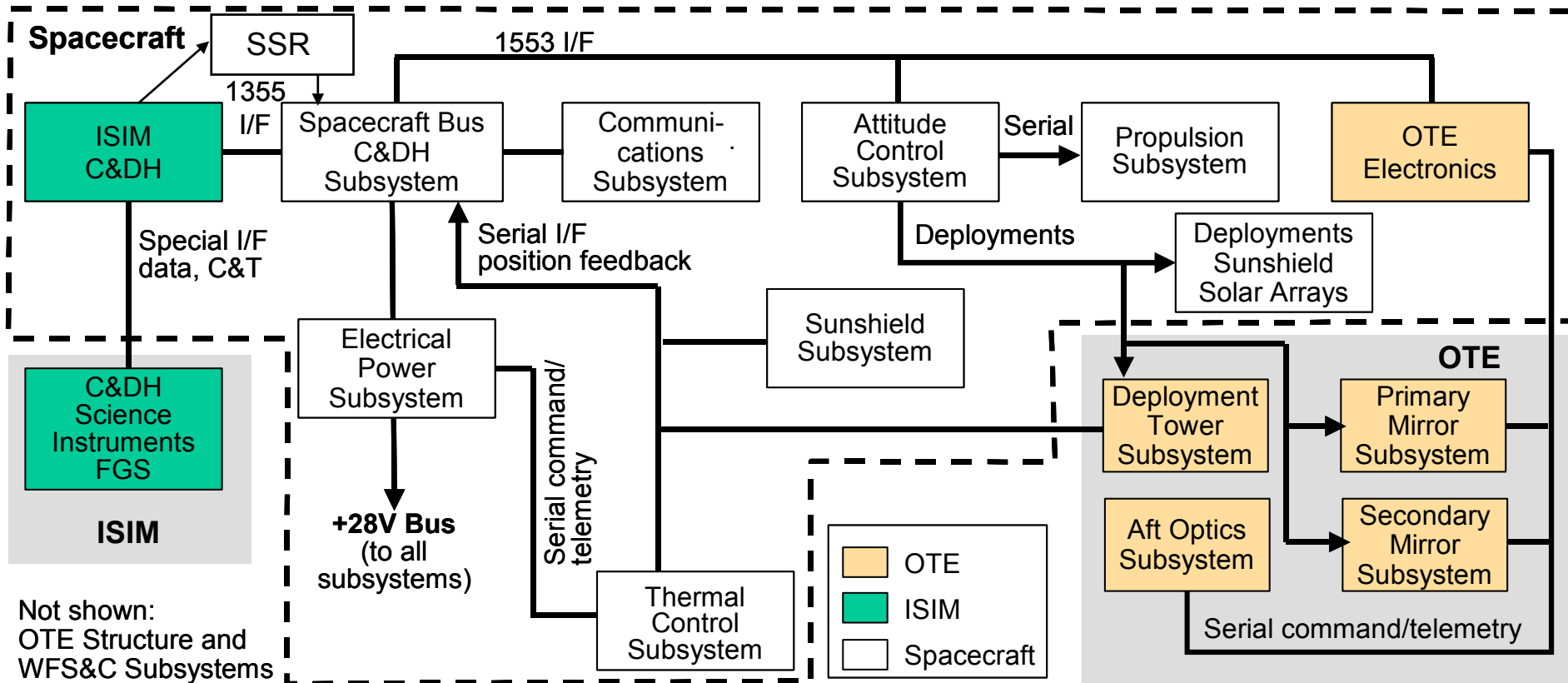
1-Hz Isolator in Test

Integrated Avionics Unit



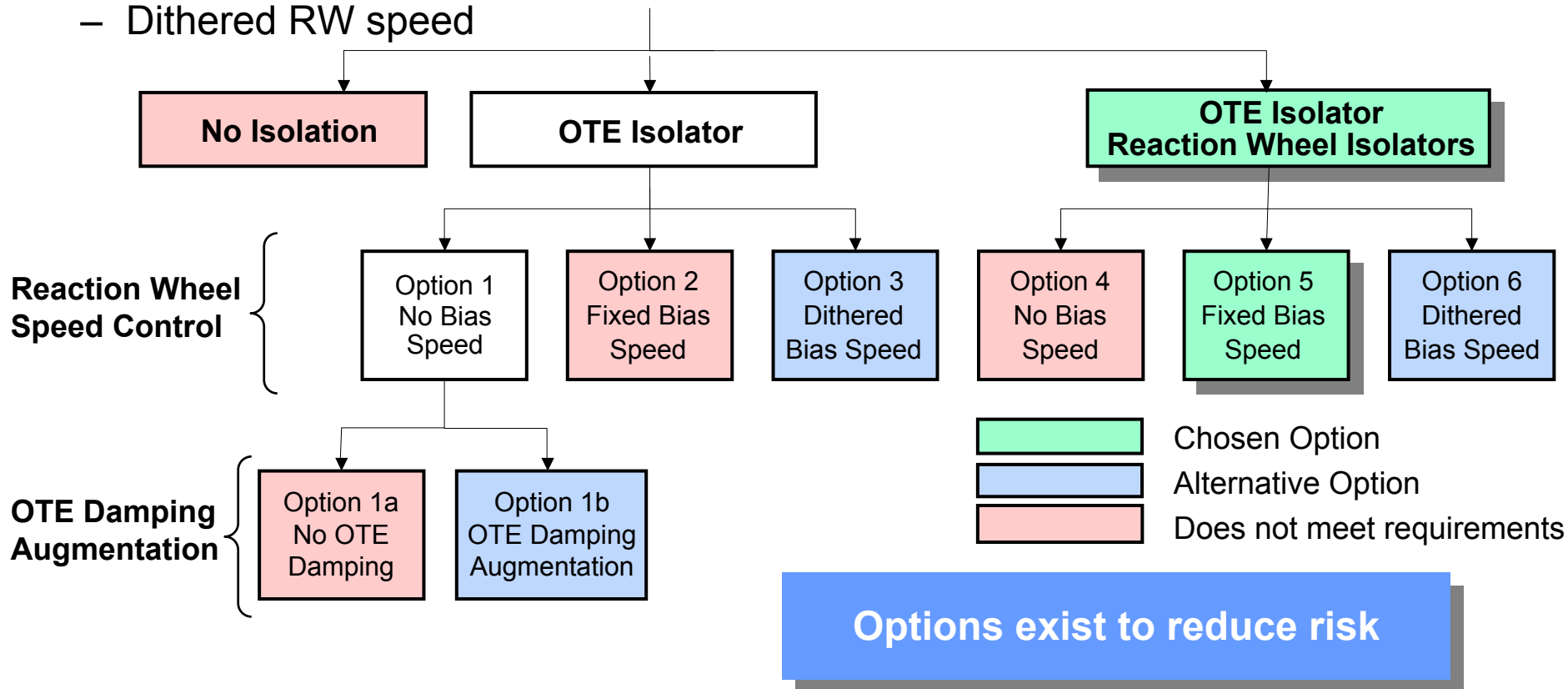
RWA Isolators Used on Chandra

Observatory Electrical Interfaces



Chosen ACS/Passive Isolation System Architecture Has Margin for Ultra-Low Damping

- Two-stage isolator with six reaction wheels at fixed bias speed above 1200 rpm provides a robust performance even assuming worst case structural damping.
 - Reaction wheel isolator and fixed bias was used on Chandra
- Alternate passive isolation of the spacecraft dynamics
 - Reaction wheel (RW) passive isolators with alternatives
 - Augmented OTE damping
 - Dithered RW speed

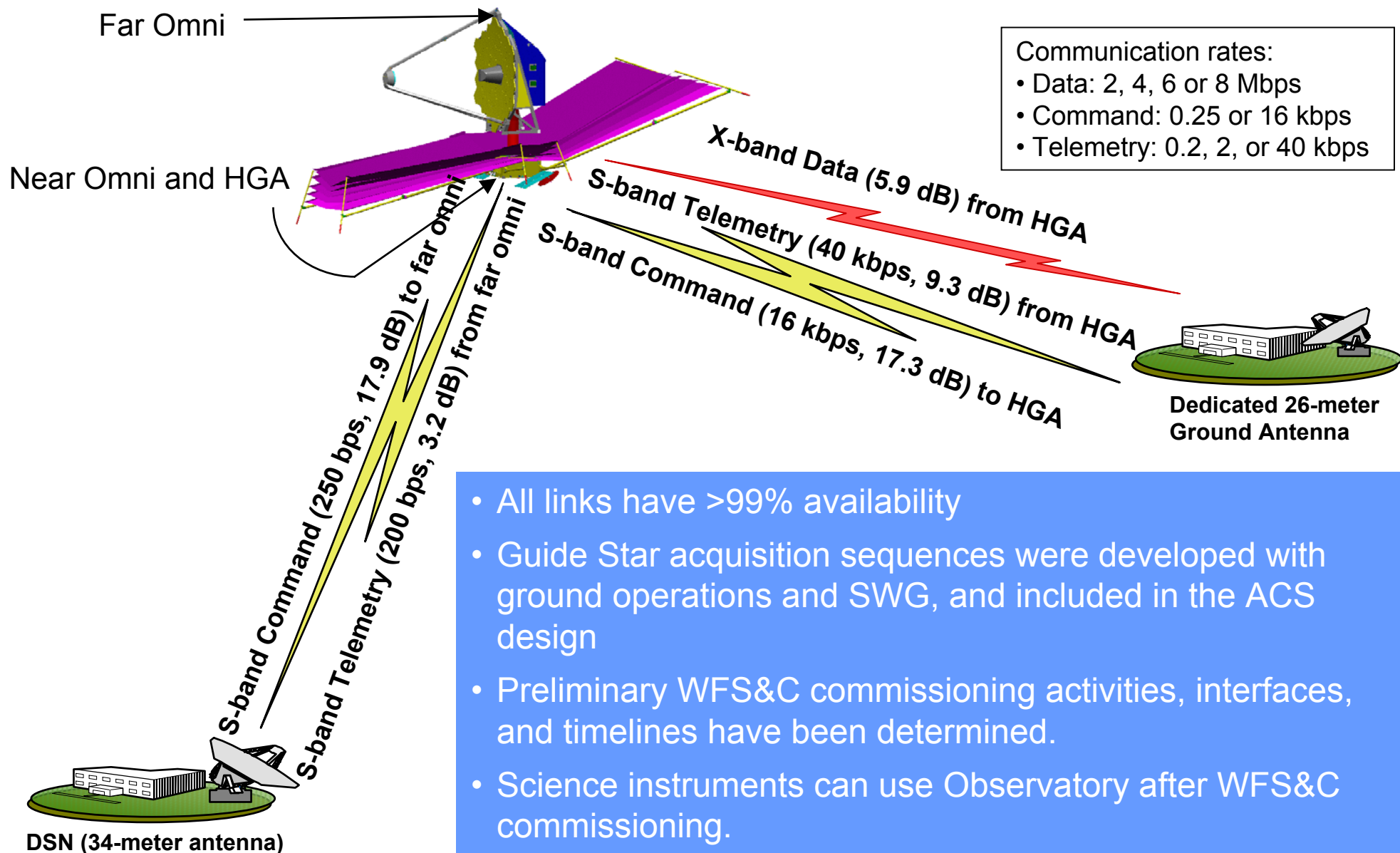


Communication Link Budgets

Mode	Range (1000 km)	Space- craft Antenna	Ground Station	Telemetry		Command		X-band		Comments
				Rate bps	Margin dB	Rate bps	Margin dB	Rate Mbps	Margin dB	
		Normal Operations								
Initial Capture	250	Far omni at 90 deg	Primary 26 mm	2k	4.37	2k	6.37	—	—	Spacecraft in any orientation
	500		DSN 34 m	2k	3.74	2k	19.32	—	—	
Nominal Orientation	500	Near omni at 70 deg	Primary 26 m	2k	5.44	2k	7.5	—	—	After orient spacecraft towards earth
	1000	HGA	DSN 34 m	2k	4.77	2k	20.51	—	—	
Commissioning/ Normal Operations	L2 (1,680)	HGA	Primary 26 m	40k	10.03	16k	15.22	8	6.55	Margin for 10 Mbps is 5.58 dB
		Contingency								
Emergency	L2 (1680)	Far omni at 90 deg	DSN 34 m	200	3.28	2k	8.86	—	—	Use DSN for emergencies
			DSN 70 m	2k	3.61	16k	6.91	—	—	
Backup	L2 (1680)	Near omni at 70 deg	Primary 26 m	200	4.98	250	6.07	—	—	SC oriented towards earth in backup
			DSN 34 m	200	10.28	16k	6.99			
			DSN 70 m	2k	10.61	16k	14.08			

Significant Link Margins at a 10^{-7} BER provide assured communications for daily operations

Ground Interfaces Have Been Incorporated into Observatory Design and Operations



- All links have >99% availability
- Guide Star acquisition sequences were developed with ground operations and SWG, and included in the ACS design
- Preliminary WFS&C commissioning activities, interfaces, and timelines have been determined.
- Science instruments can use Observatory after WFS&C commissioning.



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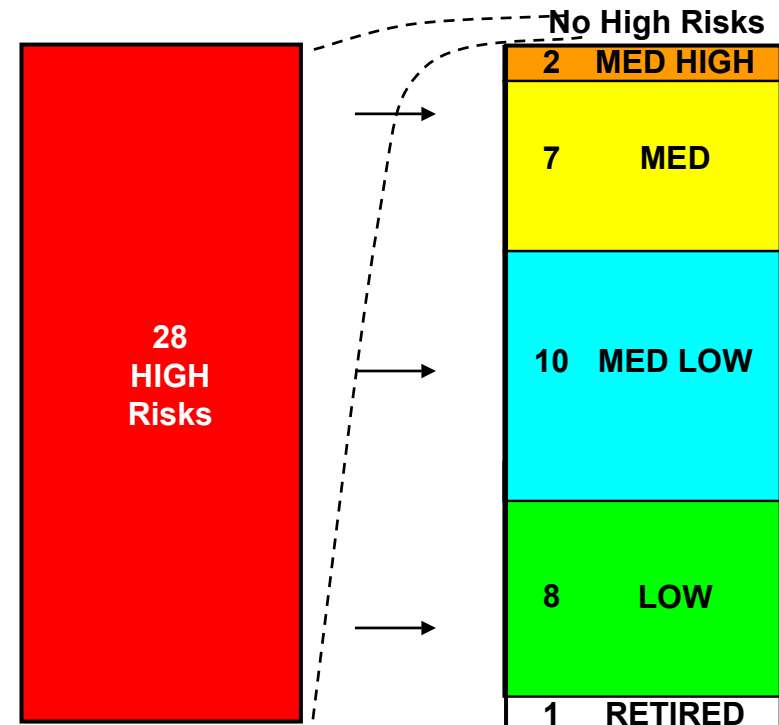
Phase 1 Significantly Reduced JWST Risk

- Observatory risk management focused activities on highest priority issues
 - Team trained in risk process, identified and analyzed risks at start and end of Phase 1
- Qualitative risk management process guided the risk reduction activity
 - Focused on highest risk technologies required for mission success
 - Phase 1 IR&D invested \$25M in risk reduction in addition to the significant government risk reduction investment
- All high risks reduced to an acceptable level for entering Phase 2

Phase 1 activity eliminated known high risk performance items.

Start of Phase 1

End of Phase 1



	Start Phase 1	End Phase 1
■ HIGH	28	0
■ MED HIGH	0	2
■ MED	7	9
■ LOW MED	0	16
■ LOW	0	11
□ RETIRED	0	-1
TOTAL RISKS	35	38



Topics

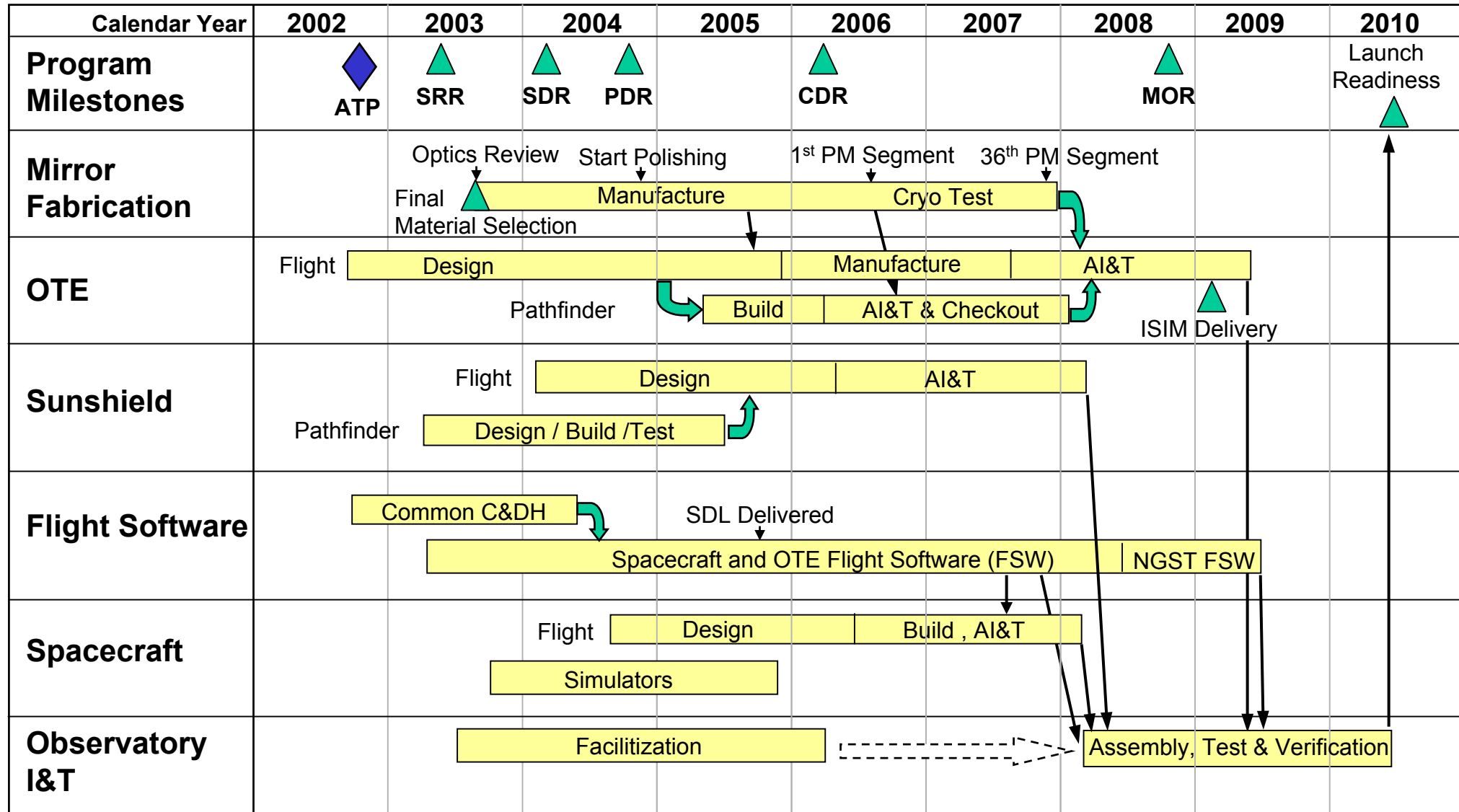
JWST Observatory Architecture



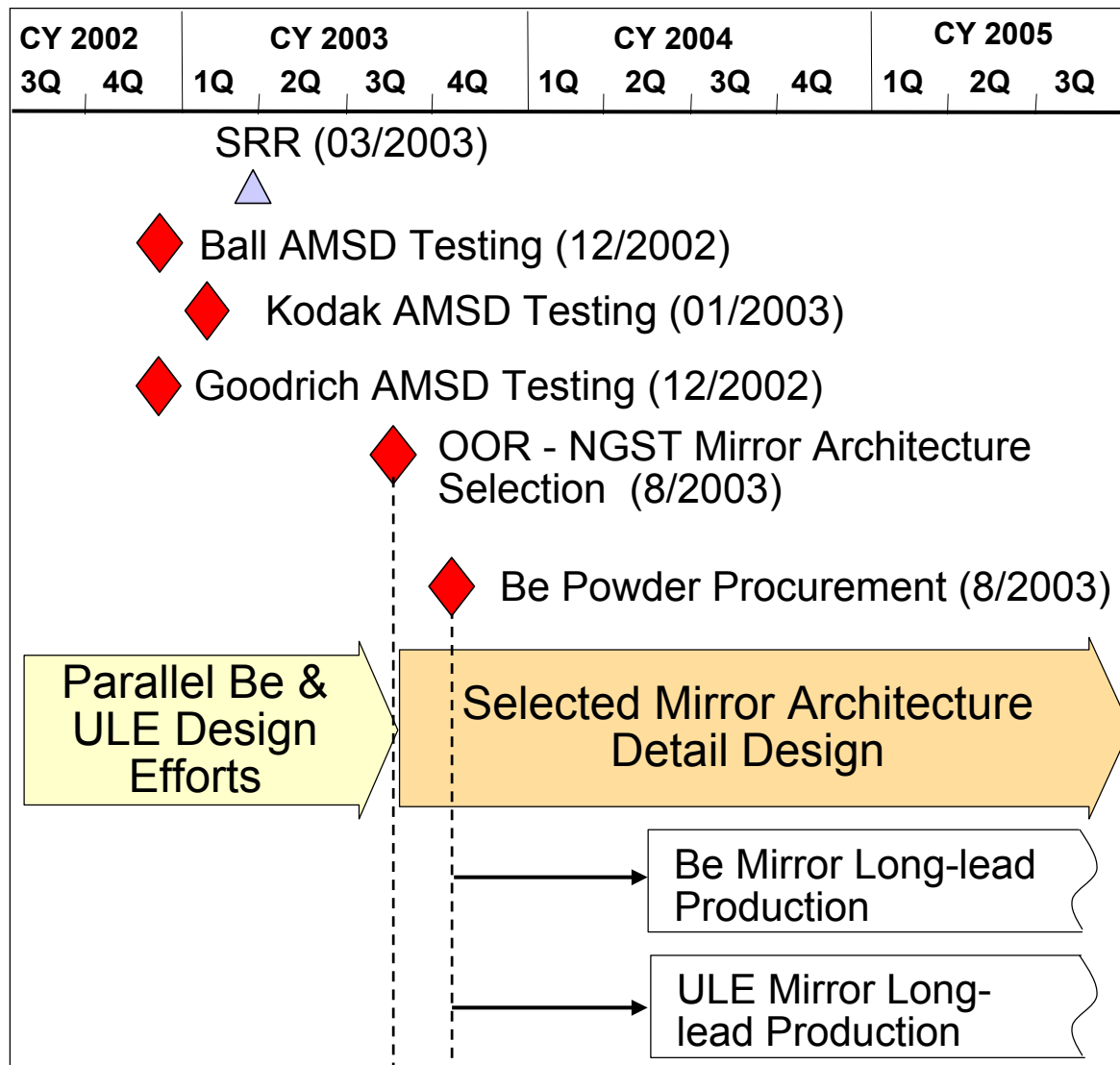
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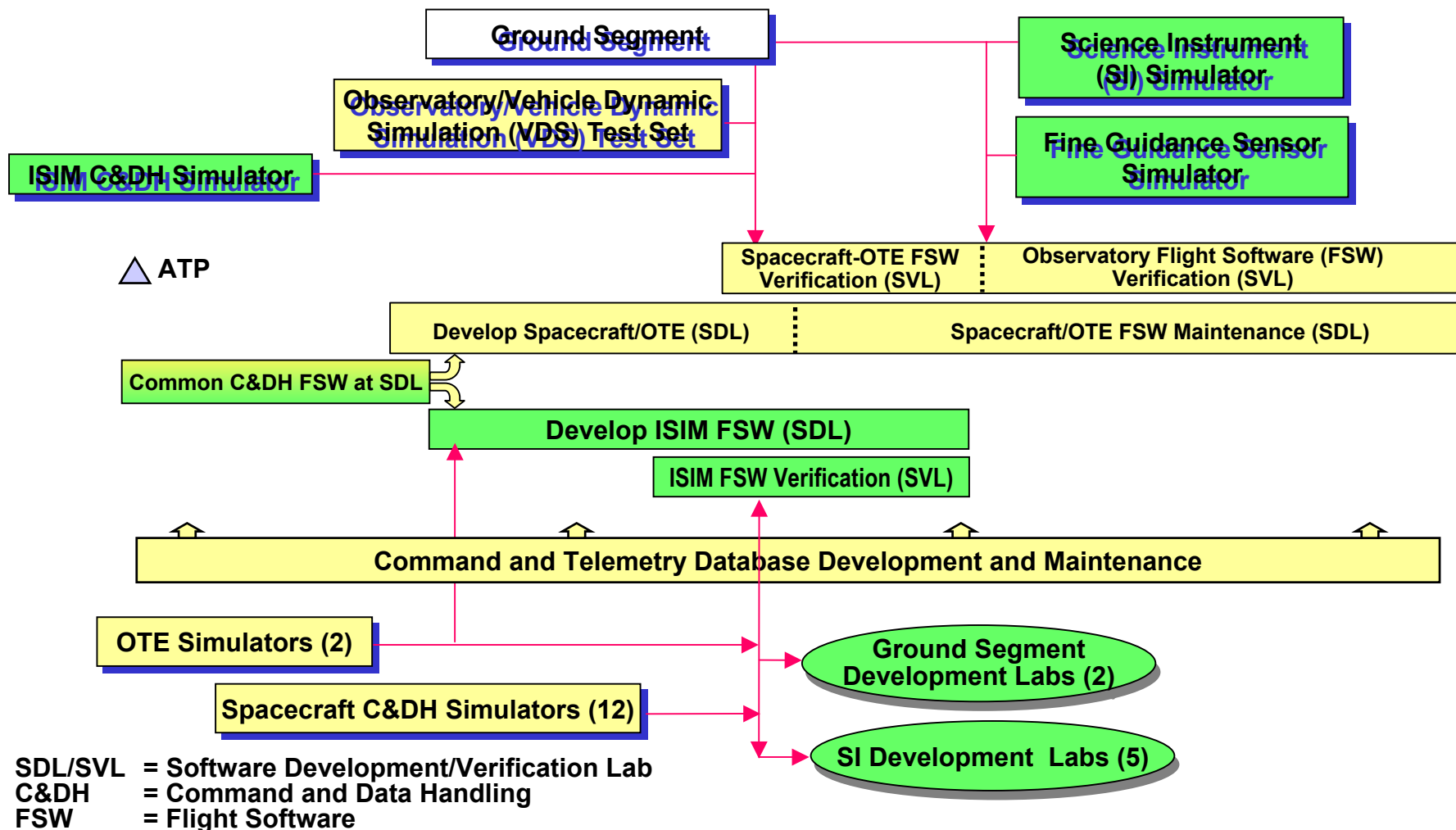
Our Observatory Plan Features Pathfinders for Early Risk Retirement



Schedule Allows Use of AMSD Cryogenic Test Data for Mirror Material Selection



Flight Software Development Facilities Integrated with ISIM and Ground Development to Reduce AI&T Risk



Schedule risk mitigated with multiple development labs and spacecraft interface testing prior to Observatory I&T.



Topics

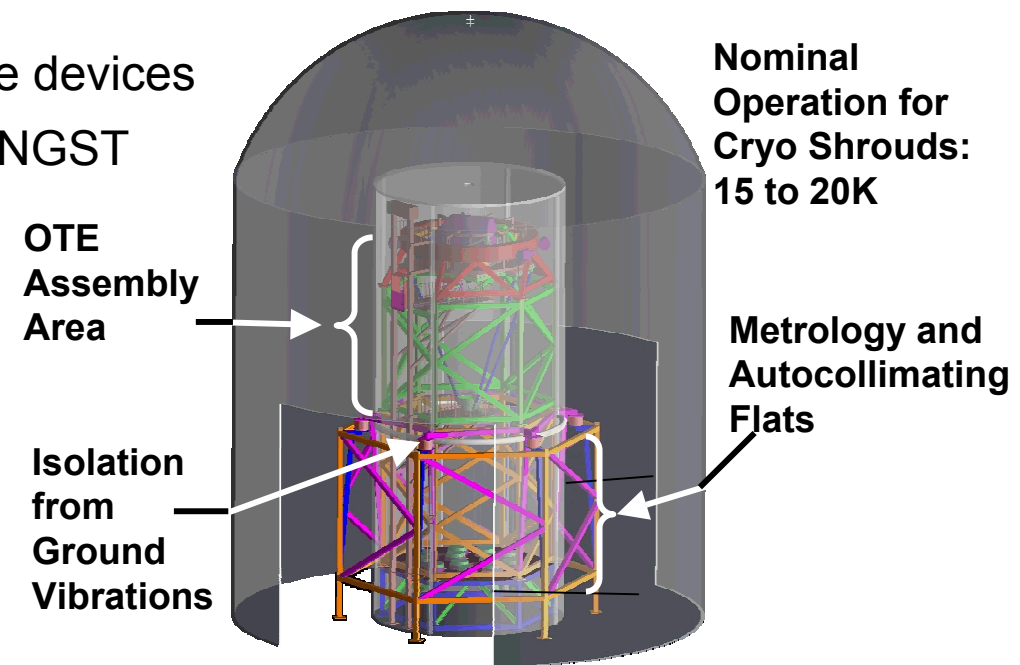
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Architecture Allows for High Fidelity End-to-End Optical Performance Test During AI&T

- Semi-rigid architecture permits a cost-effective, sampled full aperture, end-to-end test to reduce risk in on-orbit performance
 - Verify total optical system (OTE and ISIM)
 - Verify WFS&C performance (every actuator, every optical element) at vibration levels equivalent to flight
 - No segment 1 “G” offloading
 - » Backplane is offloaded with simple devices
- Plum Brook is the best facility for testing NGST
 - Lowest cost to implement
 - Vertical orientation induces minimal impacts on the flight design
 - Lowest vibration levels of any facility in the country
 - Test conditions will better simulate on-orbit conditions
 - Higher confidence in on-orbit predictions



Plum Brook facility is the system solution.

Sampled Aperture Test Verifies End-to-End Optical Performance Prior to Launch

- Three independent measurements confirm performance

3λ Interferometer
and ISIM

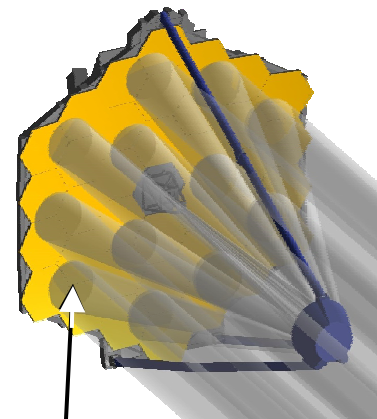
- 1) Primary mirror Center of Curvature (CoC)
- 2) OTE optical performance using sampled full aperture
All optical segments and every actuator sensed
- 3) Simultaneous verification using NIRCcam
 - » Includes ISIM and FPA/FPE
 - » Recover sampled aperture phase map
 - » Verify WFS&C loop and algorithms

- Multiple wavelength interferometers provide absolute phase knowledge

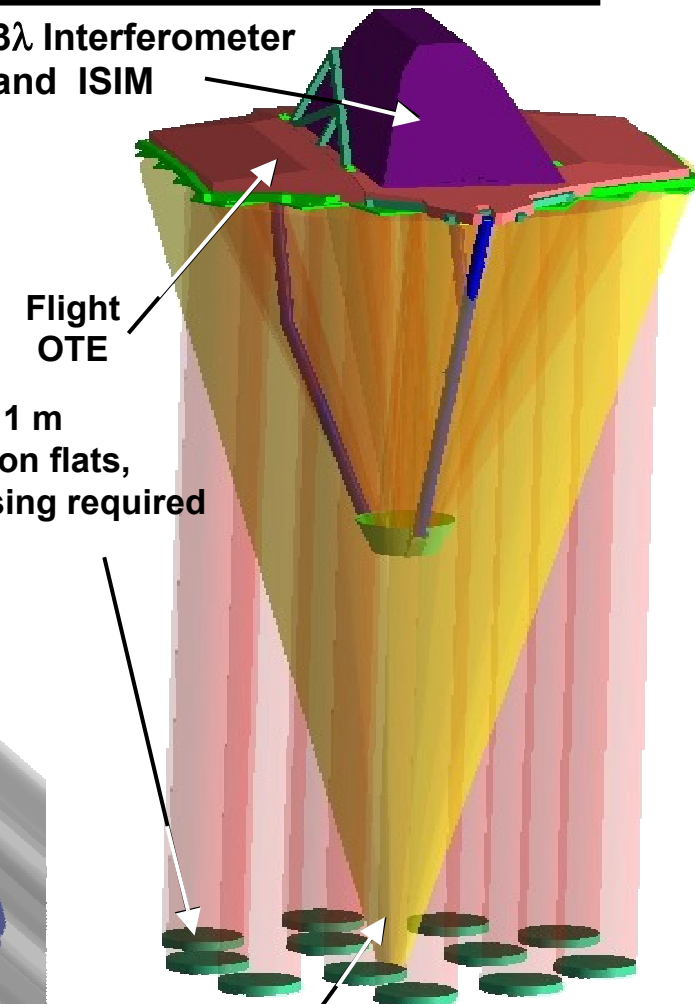
- Full aperture CoC test and sampled full aperture test occur *simultaneously*

- Complete, instantaneous insight into Observatory performance
- >95% of OTE optical surfaces sensed

Low risk/cost 1 m
auto-collimation flats,
absolute phasing required
is not needed



2) All 36 segments are
simultaneously sampled
in groups of three



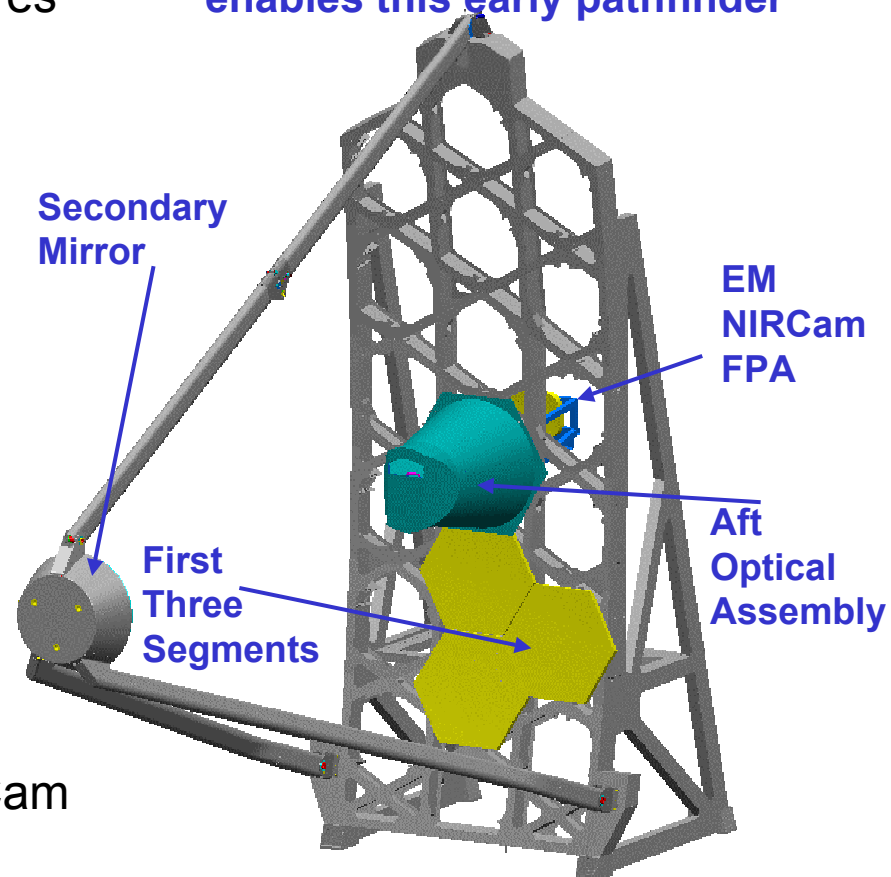
1) CoC Test and
metrology instruments

End-to-end optical performance is
thoroughly verified prior to launch.

Demonstration of I&T and Performance Using OTE Pathfinder Reduces Downstream Schedule Risk

- Checkout of test facility, metrology, and procedures
 - Vibration isolation and damping at cryogenic temperature
- Dry run processes and test procedures
 - Hardware installation, offloading, and ISIM interface
 - Thermal and optical tests
- Provides 19 months to modify/upgrade test hardware and procedures
- Provides first system performance tests:
 - Entire OTE with thermal sensitivities
 - Thermal balance test
 - WFS&C using engineering model (EM) NIRCам FPA/FPE and flight optics on EM structure

**Modularity of 36 segments
enables this early pathfinder**



Pathfinder mitigates the majority of OTE risks Nexus was envisioned to do, at an affordable cost.



Work During Blackout Period



- Phase 1 Contract Modification 20
 - Integrated Modeling Tasks – results will be part of the IM splinter
 - Support STScI in developing ground system architecture requirements
 - results to be discussed in ground splinter
 - OTE optical simulator approach and preliminary spec – OTE splinter
 - Wavefront Control analysis - OTE splinter
 - Preliminary flight software product plan – Flight Software Splinter
- Draft version of the Observatory Specification
- AMSD Progress – OTE splinter
- Cryogenic actuator development – OTE splinter
- Wavefront Sensing & control Process – OTE splinter
- Sampled Full Aperture Testing – OTE splinter
- Cryogenic multi-mirror testing – OTE splinter
- Integrated Avionics – Spacecraft splinter



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Summary

- Observatory meets technical requirements with margin and is cost effective
- Observatory architecture is simple and robust
 - Hexagonal segments can be implemented in Be or ULE
 - Primary mirror chord-fold coupled with sunshield provides a passive and thermally uniform telescope resulting in a stable PSF
 - WFS&C is simple and straightforward – solution is deterministic
- Observatory architecture is low risk
 - Beryllium is a demonstrated and proven cryogenic material – data on properties exists
 - Deployment is simple, has minimum components and is based on flight-proven concepts
 - Optical performance is known before launch – full unambiguous determination of end-to-end optical performance
 - OTE and Sunshield pathfinders reduce AI&T risk

We are Thrilled to be part of the
James Webb Space Telescope Team